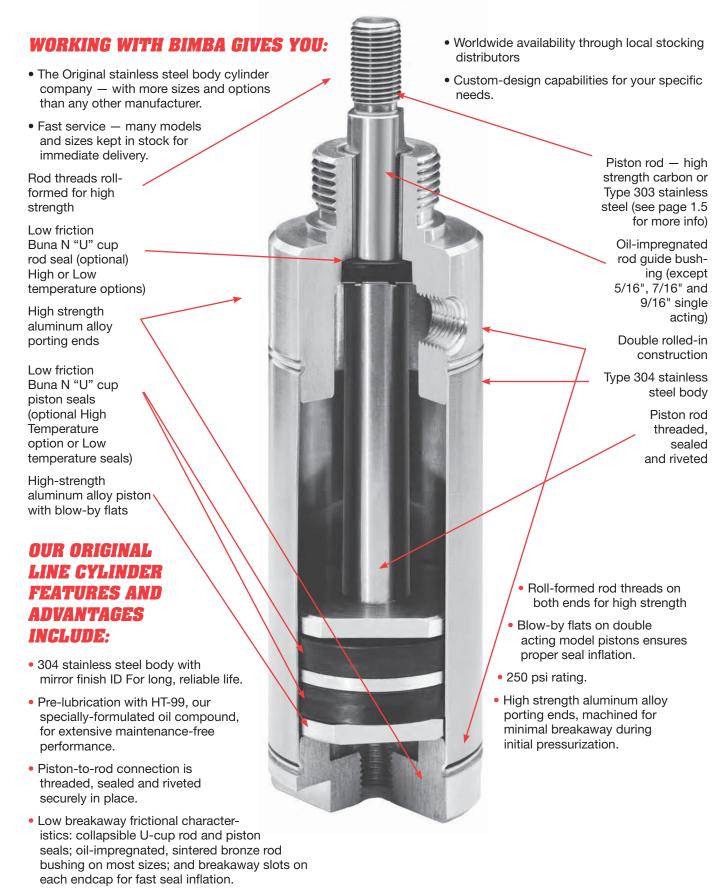


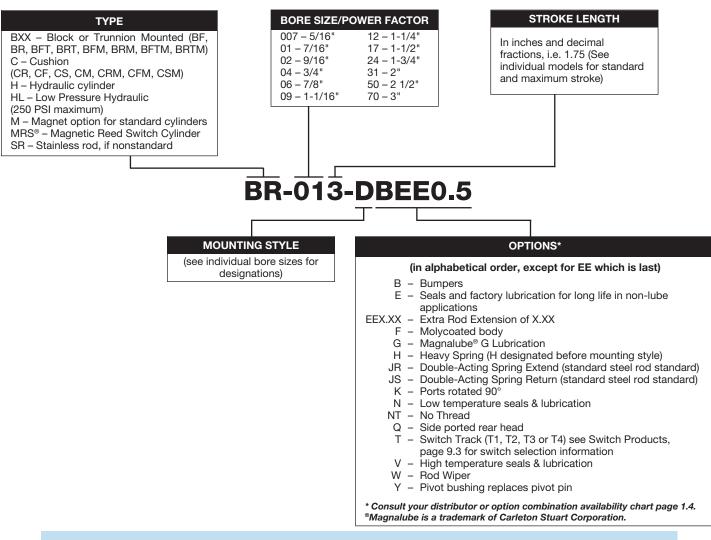
Bimba Original Line Cylinders



How to Order

The model number of all Original Line cylinders consists of three alphanumeric clusters. These designate product type, bore size and stroke length, and mounting styles and options.

Please refer to the charts below for an example of model number BR-013-DBEE0.5. This is a rear block, 7/16" bore, 3" stroke double acting cylinder with bumpers and an extra extension of 1/2".



Approximate Power Factors					
5/16" - 0.07 7/16" - 0.15 9/16" - 0.25	FORCE = Airline x Piston Area Bimba has made sizing a cylinder as easy as knowing the model number. Each				
3/4" - 0.4 7/8" - 0.6 1-1/16" - 0.9	PISTON =Bimba Power Factorbase model number isAREAdeveloped by calculatingthe area of the cylinder				
1-1/4" - 1.2 1-1/2" - 1.7 1-3/4" - 2.4	FORCE = Airline x Bimba Power bore. This area, or Power Pressure Factor Factor, will provide the force the cylinder will exert				
2" - 3.1 2-1/2" - 5.0 3" - 7.0	when multiplied by the airline pressure.				

Options

Many options can be added to our standard cylinders. Options vary by bore size. See individual bore sizes for valid options, pricing and length adders for that size. Consult specific cylinder types in this catalog for options available for those cylinder types.

Option Combination Availability Chart

Due to design or compatibility restrictions, the following options may **NOT** be ordered in combination. For example, option K (ports rotated) and option Q (side ported rear head) are not a valid combination.

Options F, NT and EE are available independently, with each other or with all other options or viable option combinations.

Options Size	W³ 4 Wiper	B ² Bumper	V ² 4 High Temperature	H Heavy Spring	K Ports Rotated 90°	Y Pivot Bushing	N ² Low Temperature	Q Side Ported Rear Head	G Magnalube G	E Special Lube & Seals	HL 5 Low Pressure Hydraulic
007	HL	STD	N, E	N/A	Q	STD	V,G,E, HL	К	N, E, HL	N, G, V, HL	G,N,E,F,H,W
01	HL	N, HL	N, E	N/A	Q	Q	B,V,G,E, HL	K,Y	N, E, HL	N, G, V, HL	B,G,N,E,F,H,W
02	HL	N, HL	N, E	N/A	Q	STD	B,V,G,E, HL	K	N, E, HL	N, G, V, HL	B,G,N,E,F,H,W
04,09,17	H,N	N, HL	N, E	W, HL	Q	Q	W,B,V,G,E, HL	K,Y	N, E, HL	N, G, V, HL	B,G,N,E,F,H
06, 12, 24	N/A	STD, HL	N, E	N/A	Q	Q	V,G,E, HL	K,Y	N, E, HL	N, G, V, HL	B,G,N,E,F,H
31, 50	N/A	N, HL	N, E	N/A	Q	STD	B,V,G,E, HL	K	N, E, HL	N, G, V, HL	B,G,N,E,F,H
70	N/A	N, HL	N, E	N/A	Q	STD	V,G,E, HL	K	N, E, HL	N, G, V, HL	B,G,N,E,F,H

Notes:

- ¹ Option M is designated as a prefix, (ie M-041-DXP). When M is specified, the piston rod will be made of 303 stainless steel. Certain bore sizes and mounting styles offer the stainless rod standard.
- When bumpers are standard and high or low temperature option is specified, the bumpers are omitted and the overall length of the cylinder may decrease. When bumpers and high temperature are ordered as options on the same cylinder, the bumper material will be standard Buna N.
- ³ Wipers are available in double acting and reverse single acting models only. Wipers may not be available with certain mounting configurations. Consult the specific bore size in this catalog for detail.
- When high temperature and the magnetic options are combined, operating temperature remains at 200°F. This combination is recommended when Fluoroelastomer seals are specified for compatibility. When specifying the high temperature and wiper options together, a standard Buna N or Urethane wiper will be provided.
- ⁵ Option HL applies only to Double Acting Original Line cylinders and is not available with the following series: Cushion, PC, MRS, NR, Z-Line, DNR, 500 Hydraulic and Multiple Position.

Overall Length Reductions for Options N & V

Double Acting				
0070-DV	N/A			
0070-DXPN	.08"			
BF-0070-DN	.08"			
060-D (V or N)	.22"			
060-DXP (V or N)	.22"			
060-DXDE (V or N)	.25"			
120-D (V or N)	.19"			
120-DP (V or N)	.19"			
120-DXDE (V or N)	.25"			
120-DXDEH (V or N)	.25"			
240-D (V or N)	.25"			
240-DP (V or N)	.25"			
240-DXDE (V or N)	.25"			

*0070 bumpers are high temperature option material and not removed when high temperature option is specified.

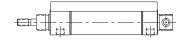
Single Acting				
0070-N	.04"			
0070-XPN	.04"			
0070-RN	.04"			
0070-RPN	.04"			
060- (V or N)	.09"			
060-NR (V or N)	.09"			
060-RP (V or N)	.125"			
060-R (V or N)	.125"			
120- (V or N)	.125"			
120-NR (V or N)	.125"			
120-NRP (V or N)	.125"			
120-P (V or N)	.125"			
120-R (V or N)	.125"			
120-RP (V or N)	.125"			
240- (V or N)	.125"			
240-NR (V or N)	.125"			
240-P (V or N)	.125"			
240-R (V or N)	.125"			

The switch track and port orientation when ordering the "Z" (Switch Track) & "K" (Ports Rotated) options on an Original Line *MRS* cylinder is shown below. Double track option Z and K cannot be ordered in combination.

MRS- -DXP



MRS- -DXPZK





Accessories

Accessories have separate catalog numbers and are shown at the end of each bore size section. Most accessories are zinc-plated carbon steel. We also offer stainless steel accessories in some bore sizes.

Lubrication

All BIMBA cylinders are prelubricated with our special HT-99 lubrication and sealed at the factory for extensive maintenance-free life. Cylinder life can be lengthened by providing additional lubricant with an air line mist lubricator or direct introduction of oil to the cylinder every 500 hours of operation. Both Magnalube G and HT-99 can now be purchased from your Bimba distributor.

MAG-G-3CC \$7.35/bag HT-99-7CC \$4.25/bag (each bag contains six ampules)

Requirements will vary depending on the application. In general, one ampule will provide 500 hours of lubrication service for one 1-1/2" bore, 12" stroke double acting cylinder.

Other recommended oils for Buna N seals are medium to heavy inhibited, nondetergent hydraulic and general purpose oil. For cylinders with high temperature seals, use Dow Corning #710. For cylinders with low temperature seals, Dow Corning #55 grease is recommended.

Magnalube G can be ordered by specifying option G. Magnalube G's non-migratory properties provide benefits in applications where migration of lubricant can be problematic for cylinder performance or the application. Molycoating is available as standard option F. It is a dry, thin film of lubricant on the cylinder wall that can reduce piston seal wear. Bimba's new option E provides a proprietary combination of seal material and lubrication for extended life in non-lubricated environments. Other types of factory lubrication are available as required.

Piston Rod Material

Standard models feature ground and polished, high strength carbon steel piston rod or ground and roller burnished type 303 stainless steel. Stainless steel can also be ordered as an option on most models (see models for pricing). Stainless steel is standard on the following models:

- All 5/16", 7/16" and 9/16" bore cylinders
- All cylinders with adjustable cushions
- All 9/16" through 3" bore cylinders ordered with Magnet (M) option
- MRS cylinders
- "Z" Line cylinders
- Block and Trunnion-mounted cylinders
- Universal mount, double-end rod cylinders

Hard chrome plated rod is standard on "500" Hydraulic cylinders.

Temperature Range

Buna N seals with a temperature range of -20° F (-29° C) to 200° F (95° C) are standard in all BIMBA air cylinders. Fluoroelastomer seals rated for higher temperature applications (up to 400° F) are available. When specifying our magnetic piston ("M" option), maximum operating temperature is 185° F based on the material of the magnet. If cylinders are operated at temperatures below 0° F for extended time periods, our low temperature seal and lubrication option (N) is recommended. This option has a temperature range of -40° F to 200° F. If cylinders are operated below -20° F with low temperature seals for extended time periods, cylinder performance will be affected by the cold temperature.

Mounting

Mounting should be by the threaded stud ends, pivot or bolt holes provided. Mount cylinders to provide alignment with the driven mechanism, avoiding side loads that restrict the free operation of the cylinder.

Free Test Cylinder

Since 1975, our policy has been to provide a FREE TEST CYLINDER to any qualified original equipment manufacturer. This service is provided at no obligation, but we would appreciate a copy of your test results. Contact us or your local stocking BIMBA distributor for more information.

Special Cylinders

Do you have a complicated or unusual application? BIMBA will custom-design and build the cylinder that will solve your problem. Whatever your needs—special stroke, mounting styles, rod-end configurations, seal materials, dimensional changes, etc.—contact us or your local stocking BIMBA distributor.

Delivery/ Availability

Bimba cylinders are sold through local stocking distributors. Each distributor maintains an inventory of our most popular models. At the factory, Bimba classifies cylinders as shelving and nonshelving models. More than 125,000 units of various shelving models are kept in stock for immediate delivery. Standard stroke lengths shown in blue are stocked at Bimba. (Most stocked models shown in blue do not include options.) These stroke lengths are available in limited quantities for immediate shipment. Bimba also stocks a large quantity of cylinders with options such as stainless steel rods or bumpers. Nonstocked standard models are manufactured within 5 working days.

Cylinder Life Expectancy

Bimba cylinders have been designed and tested for a rated life of 1,400 miles of travel when properly applied and lubricated per recommendations. Bimba's option E has been designed and tested for a rated life of 2,800 miles of travel when properly applied in an unlubricated environment.

Types of Cylinders

Bimba manufactures several different types of Original Line cylinders for your applications. These include the basic 5/16" to 3" bore cylinders described on pages 1.10-1.64. Weights published for each cylinder are approximate. Additional styles include:

Three-Position Cylinders

This multi-position Original Line stainless body cylinder provides three positive stroke positions with a single cylinder.

Cushion Cylinders _

These include adjustable air cushions that slow cylinder speed at the end of stroke, reducing impact and extending cylinder life. Cushions can be ordered on rear, front or both ends, and can be ordered in combination with magnetic pistons.

MRS Cylinders

These include a magnet on the piston, designed to operate Bimba switches to actuate programmable controllers, relays, solenoids, timers or other electrically operated equipment. Dimensional differences from the basic Original Line include larger mounting threads and longer overall lengths in certain bore sizes.

Non-Rotating Cylinders

Double acting and reverse acting non-rotating cylinders have a unique square piston rod with rounded corners. They are dimensionally interchangeable with the standard Original Line.

PC Cylinders

These cylinders include acetal resin end caps. They are ideal for applications and environments that require exposure to moisture, lubricants and specific solvents. All dimensions except 1½" bore nose threads are interchangeable with the Original Line.

All Stainless Steel Non-Repairable Cylinders

The new all stainless Original Line cylinders are the perfect solution for applications in the food processing/packaging, medical, chemical, or marine environments where wash down solutions or other corrosives are present in the environment. Designed to be dimensionally interchangeable with our standard Original Line, these cylinders offer a cost effective method of extending cylinder life in difficult application environments.

All Stainless Steel Repairable Cylinders

The new all stainless repairable Original Line cylinders are ideal for food processing, chemical, medical, pharmaceutical, offshore or marine equipment, and energy production or waste management applications. The bell ring design also offers the added benefit of full repairability without the need for hand tools by securing the body to the rod guide with a knurled, threaded nut.

Z-line Cylinders

For extremely tough applications, with larger diameter, two-piece piston rod, elastomer bumpers and Buna N U-cup seals for low breakaway.

Rod Lock Cylinders

This cylinder is a normally clamped unit that holds the piston rod in position when air pressure is not present. It is ideal for preventing drift at machine shut down.

500 Hydraulic Cylinders ____

For hydraulic use, up to 500 psi.

Low Pressure

Hydraulic Cylinders

Designed for use in low pressure hydraulic circuits with pressures not exceeding 250 psi. The design incorporates chrome plated piston rods and block-vee seals.

Hole Punchers

These are designed to punch millions of holes in thin film or plastic materials 2 to 3 mils thick.

Stroke Lengths

Standard stroke lengths and recommended maximum stroke lengths are listed in each model description. Special stroke lengths are available upon request. Stroke lengths are available in lengths longer than published, but an application review may be required. The cost per inch of stroke is listed below the base price of each cylinder. On models with 1/2" standard stroke length increments, add 1/2 of the per inch price for the 1/2" inch of stroke.

NOTE ON ROD MATERIAL: Please refer to table to determine the maximum stroke lengths for cylinders with carbon steel rods. Stroke lengths greater than those shown require a stainless steel rod.

Maximum S	Maximum Stroke Without SR- Option				
Bore Size	Double Acting	Single Acting			
3/4" (04)	12"	11"			
7/8" (06)	12"	11"			
1-1/16" (09)	12"	11"			
1-1/4" (12)	12"	9"			
1-1/2" (17)	12"	10"			
1-3/4" (24)	12"	8"			
2" (31)	6"	4"			
2-1/2" (50)	6"				
3" (70)	6"				

Fractional Stroke Lengths

Fractional stroke lengths for single and reverse acting cylinders, both standard and nonstandard, require special calculations to determine cylinder dimensions. The following equations apply:

Single Acting Cylinders

Calculate the length of next whole standard increment of stroke, then subtract the difference between desired stroke and next longer whole increment of stroke.

Example: 092.75

090 Base length = 1.94"

Plus 1.56 per inch of stroke = 1.56 X 3.0 (next longer stroke increment)

093 length = 6.62

Whole stroke increment = 3.00"

Minus desired stroke = -2.75

Stroke difference = .25 ... -0.25

092.75 length = 6.37"

Reverse Acting Cylinders

Calculate length of next longer standard increment of stroke, then subtract twice the difference between desired stroke and next longer standard increment of stroke.

Example: 011.625-RP

2.38" 010-RP Base length = Plus 1.44 per each 0.5" of stroke = +5.76" 1.44 X 4 (number of standard increments required for the next longer increment) 012-RP length = 8.14 Standard stroke increment = 2.000" Minus desired stroke = -1.625Stroke difference = .750 . . Twice stroke difference = -0.75011.625 length = 7.39"

Double Acting Cylinders

Add desired stroke length to base length of cylinder.

Example: 041.25-D

040-D Base length = 2.97" Plus 1.25 stroke = +1.25" 041.25-D length = 4.22

NOTE: Additional charges may be added for small quantity orders of fractional, nonstandard stroke lengths. Consult your local stocking BIMBA distributor.

Spring Forces (approximate)

Bore Size	Relaxed (lbs.)	Compressed (lbs.)	•	Compressed (lbs.)
5/16" 7/16" 9/16" 3/4" 7/8" 1-1/16" 1-1/4"	.5 1 2 3 3 3 7.5	1 2 4 6 6 6 15	 4 6	- - 10 - 12 -
1-1/2" 1-3/4" 2"	7 11 15	14 24 30	8.5 — —	17 - -

NOTES

- Heavy spring option may increase cylinder overall length
- Spring forces listed are for whole strokes

Nose Mount Torque Values

Thread Size	Torque (IN*LB) FT*LB	Bore Size
1/4-28 UNF	(27.6) 2.3	5/16" (007)
3/8-24 UNF	(60) 5	5/16" (007) & 7/16" (01)
7/16-20 UNF	(84) 7	7/16" (01) & 9/16" (02)
1/2-20 UNF	(144) 12	3/4" (04)
5/8-18 UNF	(336) 28	3/4" (04), 7/8" (06) & 1-1/16" (09)
3/4-16 UNF	(480) 40	3/4" (04), 1-1/16" (09), 1-1/4" (12) & 1-1/2" (17)
7/8-16 UNF	(780) 65	1-1/16" (09), 1-1/4" (12) & 1-1/2" (17)
1-14 UNF	(1200) 100	1-1/2" (17) & 1-3/4" (24)
1 1/8-12 UNF	(1320) 110	1-1/2" (17) & 1-3/4" (24)
1 1/4-12 UNF	(1440) 120	2" (31)
1 3/8-12 UNF	(1560) 130	2-1/2" (50)
1 1/2-12 UNF	(1680) 140	3" (70)

Pressure Rating

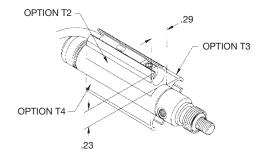
Original Line, Cushioned Original Line, NR series, Z-line, MRS and hole punchers = 250 psi. PC cylinder = 100 psi.

Bimba 500 Hydraulic = 500 psi hydraulic.

Reservoirs = 250 psi.

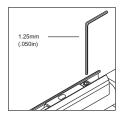
Switch Track Options

For Original Line cylinders, including MRS cylinders, with -T2, T3, and T4 options









Switch Track for use with Bimba MR, MS, MSC, and MSK Switches

Miniature Position Sensing track lengths can now be purchased separately for field mounting of custom track locations. Simply specify the length of track desired after the part number.

Mounting recommendations:

- Clean body with acetone. Remove all oil from body surface.
- Avoid mounting track over rolled construction. Locate edge of track 0.175" from rolled construction.

Bores	Part Number	List Price	Adder per Inch
007 - 04	D-74168-A-length	\$3.30	\$1.20
06 - 31	D-78527-A-length	3.30	1.30
50 - 70	D-78528-A-length	3.30	1.60

Loctite U-05FL or similar adhesive is recommended (not included).

- Use a solid continuous bead of glue for the entire length of track used. Bead should fill center channel of track.
- Adhere to recommended cure times as specified by the glue manufacturer.

- Ground and Roller Burnished 303 Stainless Steel Piston Rod Standard
- Force Exerted Approximately 0.07 of Air Line Pressure
- Enclosed Spring Force: .5 lb. Relaxed 1 lb. Compressed
- Cushion Quiet Bumpers Standard on All Models

OPTIONS:

(also see Option Combination Availability Chart Page 1.4)

- MAGNALUBE G (G) NO CHARGE
- PORTS ROTATED (K)* NO CHARGE

 NO THREAD (NT) NO CHARGE

*Rod guide port rotated 90° clockwise in BF model.

• SIDE PORTED REAR HEAD (Q) Add .20" to nose mount overall length

EXTRA EXTENSION (EE)

Add \$0.85 per inch of extension

DOUBLE ACTING FAILSAFE

(JS=Spring Return, JR=Spring Extend)

- Add \$5.00 to base price + \$0.55 to stroke adder
- See page 1.65 and 1.66 for overall length adders

LOW TEMPERATURE (N)

Temperature Range: -40° to 200° F
• Single acting add \$0.75

- Double acting add \$1.40
- Reverse acting add \$1.05

OPTIONS continued...

HIGH TEMPERATURE "U" CUPS (V) (overall length does not change)

Temperature Range: 0° to 400° F (-18° to 205°C)

- Single acting add \$4.40
- Double acting add \$11.40
- Reverse acting add \$8.05

ROD WIPER (W)

(not available in standard single acting)

• Add \$3.20

MOLYCOATED BODY (F)

Add \$3.00 per inch of stroke

NON-LUBE SERVICE (E)

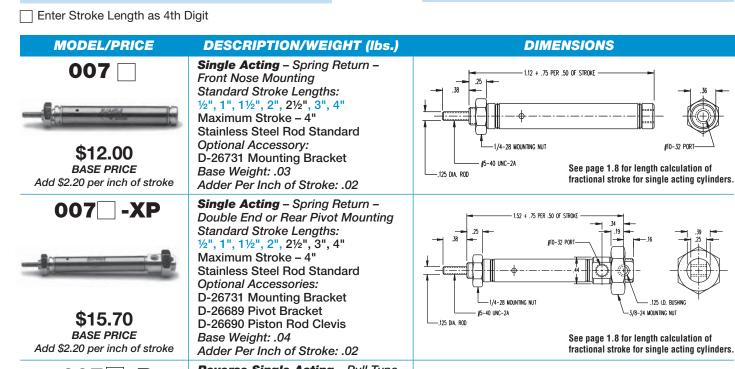
- Single acting add \$3.90
- Double acting add \$8.45

MAGNETIC POSITION SENSING (M)

- Add \$8.05
- Add .15" to overall length
- Must specify track(s) for use with Bimba's miniature position sensing (T2, T3, T4) — Add \$3.20 per track. See page 1.9 for track location details. See Switch Products, page 9.3 for switch selection information.

LOW PRESSURE HYDRAULIC (HL)

- 250 psi maximum
- Double acting models only
- Option specified as a prefix
- Add \$10.00



\$18.30 **BASE PRICE** Add \$2.20 per inch of stroke Reverse Single Acting - Pull Type - Rod Normally Extended - Spring Return - Front Nose Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3" Maximum Stroke - 4" Stainless Steel Rod Standard Optional Accessory: D-26765 Mounting Bracket Base Weight: .05

Adder Per Inch of Stroke: .03

#10-32 PORT #5-40 UNC-2A See page 1.8 for length calculation of

fractional stroke for single acting cylinders.

.49 + 1.25 PER .50 OF STROK

.31

MODEL/PRICE DESCRIPTION/WEIGHT (lbs.) Reverse Single Acting - Pivot and

007



\$23.15 BASE PRICE Add \$2,20 per inch of stroke

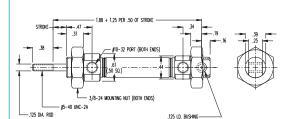
Adder Per Inch of Stroke: .03 Double Acting - Air Return -Front Nose Mounting

Base Weight: .05

D-26690 Piston Rod Clevis

Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3" Maximum Stroke - 4" Stainless Steel Rod Standard Optional Accessories: D-26765 Mounting Bracket D-26689 Pivot Bracket

Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 4" Stainless Steel Rod Standard Optional Accessory: D-26765 Mounting Bracket



DIMENSIONS

See page 1.8 for length calculation of fractional stroke for single acting cylinders.

007 -D



\$16.70

-DXP

BASE PRICE Add \$1.65 per inch of stroke

007

1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 4"

Optional Accessories: D-26765 Mounting Bracket D-26689 Pivot Bracket D-26690 Piston Rod Clevis

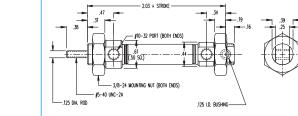
Adder Per Inch of Stroke: .01

Base Weight: .05 Adder Per Inch of Stroke: .01 Double Acting - Air Return -Double End or Rear Pivot Mounting

Pull Type - Rod Normally Extended -Spring Return - Rear Pivot Mounting

Standard Stroke Lengths: Stainless Steel Rod Standard

Base Weight: .06



#5-40 UNC-2A

Add \$1.65 per inch of stroke **BF-007**

\$20.65

BASE PRICE

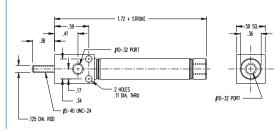


\$25.30 **BASE PRICE**

Add \$1.65 per inch of stroke

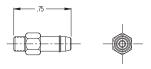
Double Acting - Front Block Mounting - Air Return Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4"

Maximum Stroke - 4" Stainless Steel Rod Standard Base Weight: .05 Adder Per Inch of Stroke: .01



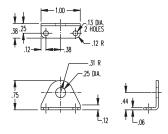
5/16" Bore Accessories

D-3229-A \$3.90 PACKAGE OF SIX



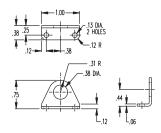
Aluminum Alloy Barbed Fitting. ¼" Hose (O.D.) Barbed Fitting Supplied with Gasket, No. 10-32 to ¼" O.D. Tubing.

D-26731 \$2.75



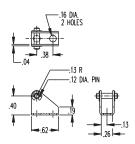
Mounting Bracket (for Single Acting Models)

D-26765 \$2.75



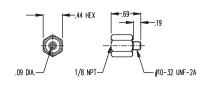
Mounting Bracket (for Double Acting Models)

D-26689 \$3.80



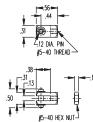
Pivot Bracket with Pin

D-855-A \$2.15



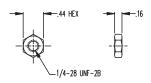
Adaptors (10-32 to 1/8 NPT Female) Supplied with Gasket

D-26690 \$3.80



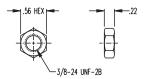
Piston Rod Clevis (with Pin)

D-344 \$.55



Mounting Nut

D-801 \$.55



Mounting Nut

- Force Exerted Approximately 0.15 of Air Line Pressure
- Enclosed Spring Force: 1 lb. Relaxed 2 lbs. Compressed

OPTIONS:

NO CHARGE:

- MAGNALUBE G (G)
- PORTS ROTATED (K) (Not available in block mount)
- NO THREAD (NT)
- SIDE PORTED REAR HEAD (Q) Add .19" to nose mount overall length
- PIVOT BUSHING (Y) .157" ID (Use bracket D-12321-A)

SINGLE AND REVERSE ACTING BUMPER (B)

- \$3.30 additional
- Add .062 to overall length; Reverse acting, add .125

DOUBLE ACTING BUMPER (B)

- \$4.60 additional
- Add .188 to overall length DXDE; add .250

EXTRA EXTENSION (EE)

- Single, reverse and double acting, add \$1.00 per inch of extension
- DXDE, add \$1.20 per inch of extension; extension added to each end

DOUBLE ACTING FAILSAFE

(JS = Spring Return, JR = Spring Extend)

- Add \$5.00 to base price + \$0.55 to stroke adder
- See page 1.65 and 1.66 for overall length adders
- Enter Stroke Length as 3rd Digit

OPTIONS continued...

LOW TEMPERATURE (N)

Temperature Range: -40° to 200°F

- Single acting add \$0.75
- Reverse acting add \$1.05
- Double acting add \$1.40
- DXDE add \$1.80

HIGH TEMPERATURE "U" CUPS (V)

Temperature Range: 0° to 400°F (-18° to 205°C)

- Single acting add \$4.60
- Double acting add \$11.70
- DXDE add \$15.50
- Reverse acting add \$8.15

MAGNET (prefix M)

- Add \$8.70
- Add 0.25" to Double Acting overall length
- Add 0.20" to Single Acting overall length
- Must specify track(s) for use with miniature position sensing (T2, T3, T4) — add \$3.20 per track. See page 1.9 for track location details. See Switch Products, page 9.3 for switch selection information.

MOLYCOATED BODY (F)

· Add \$3.00 per inch of stroke

NON-LUBE SERVICE (E)

- Single acting add \$3.90
- Double acting add \$9.10
- DXDE add \$12.90

ROD WIPER (W)

(not available in standard single acting)

- Add \$3.20
- DXDE add \$6.40

LOW PRESSURE HYDRAULIC (HL)

- 250 psi maximum
- Double acting models only
- Option specified as a prefix
- Add \$10.00

DIMENSIONS

\$40.60

MODEL/PRICE

\$12.60 BASE PRICE Add \$2.45 per inch of stroke

01 -NR



\$15.60 BASE PRICE Add \$2.45 per inch of stroke Front Nose Mounting
Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4"
Maximum Stroke – 6"
Stainless Steel Rod Standard
Optional Accessory:
D-775 Mounting Bracket

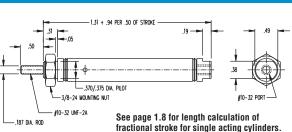
Single Acting - Spring Return -

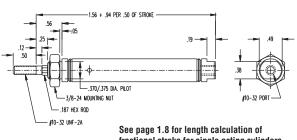
DESCRIPTION/WEIGHT (lbs.)

Base Weight: .04
Adder Per Inch of Stroke: .04

Single Acting - Non-rotating - Hexagon Rod - Spring Return - Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke - 6" Stainless Steel Rod Standard Optional Accessory: D-775 Mounting Bracket Base Weight: .04

Adder Per Inch of Stroke: .04





See page 1.8 for length calculation of fractional stroke for single acting cylinders.

Three-P

1 Cust

MRS®

Non-Rotating Gylinders

PC Cylinders

All Stainless Non-Repairable

All Stainless Repairable

Hole Punch Cylinders

MODEL/PRICE DESCRIPTION/WEIGHT (lbs.) DIMENSIONS Single Acting - Non-rotating 2.00 + .94 PER .50 OF STROKE Hexagon Rod - Pivot Type - Spring Return - Rear Pivot Mounting Standard Stroke Lengths: #10-32 PORT 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 6" Stainless Steel Rod Standard -.370/.375 DIA, PILOT Optional Accessories: 3/8-24 UNF-2A .433/.437 DIA. PILOT D-850 Rod Clevis .187 HEX ROD 7/16-20 UNF-2A \$19.40 **D-780 Pivot Brackets** BASE PRICE Base Weight: .04 See page 1.8 for length calculation of Add \$2.45 per inch of stroke fractional stroke for single acting cylinders. Adder Per Inch of Stroke: .04 Single Acting - Pivot Type -1.75 + .94 PER .50 OF STROKE Spring Return - Rear Pivot Mounting Standard Stroke Lengths: #10-32 POR1 ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke - 6" Stainless Steel Rod Standard Optional Accessories: ☐.370/.375 DIA. PILOT .433/.437 DIA. PILOT 3/8-24 UNF-2A **D-780 Pivot Brackets** 7/16-20 UNF-2A \$16.55 D-850 Piston Rod Clevis #10-32 UNF-2A __ 187 DIA ROD **BASE PRICE** Base Weight: .04 See page 1.8 for length calculation of Add \$2.45 per inch of stroke Adder Per Inch of Stroke: .04 fractional stroke for single acting cylinders. Reverse Single Acting - Pull Type 194 + 144 PFR 50 OF STROK - Rod Normally Extended - Spring -.72 -Return - Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3" Maximum Stroke – 6" Stainless Steel Rod Standard .187 DIA. ROD Optional Accessory: \$19.15 D-770 Mounting Bracket BASE PRICE Base Weight: .08 See page 1.8 for length calculation of Add \$2.45 per inch of stroke fractional stroke for single acting cylinders. Adder Per Inch of Stroke: .03 Reverse Single Acting - Pivot and Pull Type - Rod Normally Extended -Spring Return - Rear Pivot Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3" Maximum Stroke - 6" Stainless Steel Rod Standard Optional Accessories:

\$23.90 BASE PRICE Add \$2.45 per inch of stroke



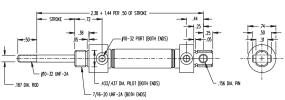
\$17.50 BASE PRICE Add \$1.85 per inch of stroke Adder Per Inch of Stroke: .03 Double Acting - Air Return -Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 12" Stainless Steel Rod Standard Optional Accessory: D-770 Mounting Bracket Base Weight: .07

Adder Per Inch of Stroke: .02

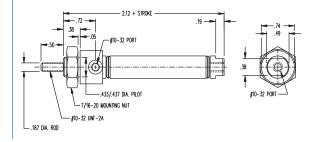
D-780 Pivot Brackets

Base Weight: .08

D-850 Piston Rod Clevis



See page 1.8 for length calculation of fractional stroke for single acting cylinders.





Double Acting - Pivot Type -Air Return - Rear Pivot Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 12" Stainless Steel Rod Standard Optional Accessories: D-780 Pivot Brackets

DESCRIPTION/WEIGHT (lbs.)

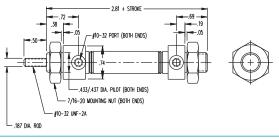
D-850 Piston Rod Clevis Base Weight: .08 Adder Per Inch of Stroke: .02

2.56 + STROKE FIO-32 PORT (BOTH ENDS) .433/.437 DIA, PILOT (BOTH ENDS) 7/16-20 UNF-2A (BOTH ENDS)

DIMENSIONS

Double Acting - Double End Mount - Air Return

Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 12" Stainless Steel Rod Standard Optional Accessory: **D-770 Mounting Bracket** Base Weight: .11 Adder Per Inch of Stroke: .02



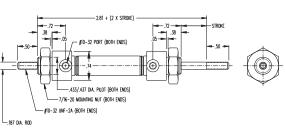
Add \$1.85 per inch of stroke -DXDE

BASE PRICE



\$27.65 **BASE PRICE** Add \$2.35 per inch of stroke

Double Acting - Double End Rod -Air Return - Double End Mount Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 6" Stainless Steel Rod Standard Optional Accessory: D-770 Mounting Bracket Base Weight: .14 Adder Per Inch of Stroke: .03



1/16" Bore Block Mounted Air Cylinders



\$27.05 **BASE PRICE**

Add \$1.85 per inch of stroke

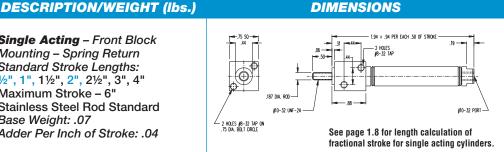
Double Acting - Front Block Mounting - Air Return Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 12" Stainless Steel Rod Standard Base Weight: .07 Adder Per Inch of Stroke: .02

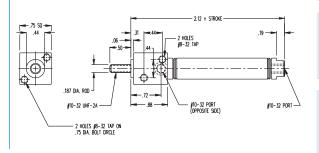
Single Acting - Front Block Mounting - Spring Return Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 6"

Stainless Steel Rod Standard

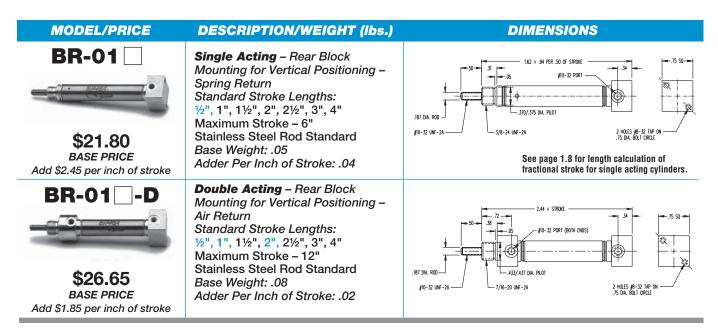
Adder Per Inch of Stroke: .04

Base Weight: .07

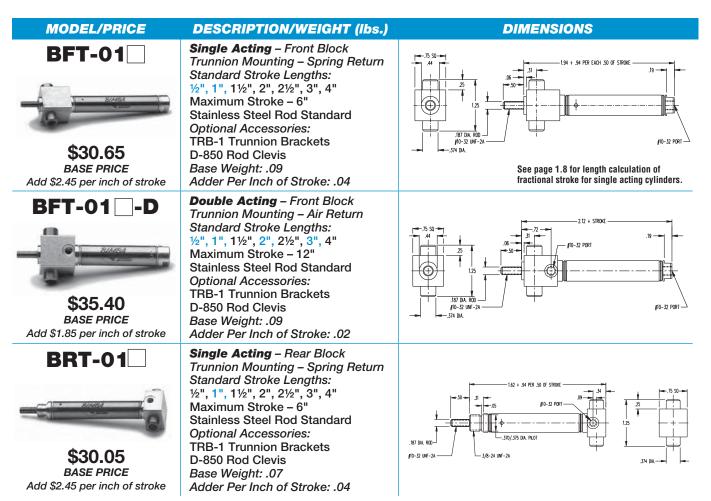




1/16" Bore Block Mounted Air Cylinders (continued)



1/16" Bore Trunnion Mounted Air Cylinders



7/16" Bore Block Mounted Air Cylinders (continued)

MODEL/PRICE BRT-01



\$34.65 BASE PRICE Add \$1.85 per inch of stroke

DESCRIPTION/WEIGHT (lbs.)

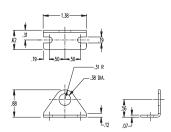
Double Acting - Rear Block Trunnion Mounting - Air Return Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 12" Stainless Steel Rod Standard Optional Accessories: **TRB-1 Trunnion Brackets** D-850 Rod Clevis Base Weight: .10

Adder Per Inch of Stroke: .02

DIMENSIONS

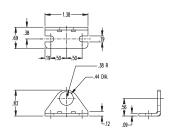
7/16" Bore Accessories

D-775 \$3.30



Mounting Bracket (for Single Acting Models)

D-770 \$3.50

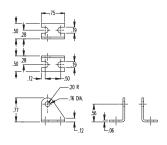


Mounting Bracket (for Double Acting Models)

D-3229-A

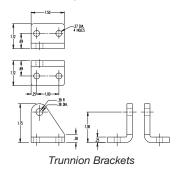
\$3.90

D-780 \$3.60



Pivot Brackets

TRB-1 \$10.35

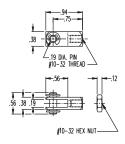


PACKAGE OF SIX



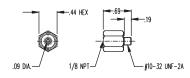
Anodized Aluminum Alloy Barbed Fitting. 1/4" Hose (O.D.) Barbed Fitting Supplied with Gasket, No. 10-32 to 1/4" O.D. Tubing

D-850 \$3.90



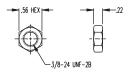
Piston Rod Clevis

D-855-A \$2.15



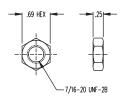
Adaptors (10-32 to 1/8 NPT Female) Supplied with Gasket

D-801 \$.55



Mounting Nut

D-154 \$.55



Mounting Nut

- Ground and Roller Burnished 303 Stainless Steel Piston Rod Standard
- Force Exerted Approximately 0.25 of Air Line Pressure
- Enclosed Spring Force: 2 lbs. Relaxed 4 lbs. Compressed

OPTIONS:

NO CHARGE:

- MAGNALUBE G (G)
- PORTS ROTATED (K)
- NO THREAD (NT)
- SIDE PORTED REAR HEAD (Q) Add .03" to nose mount overall length

SINGLE AND REVERSE ACTING BUMPER (B)

- \$3.30 additional
- Add .062 to overall length

DOUBLE ACTING BUMPERS (B)

- \$4.60 additional
- Add .125 to overall length

EXTRA EXTENSION (EE)

- Single, reverse and double acting, add \$1.00 per inch of
- DXDE, add \$1.25 per inch of extension; extension added to each end

DOUBLE ACTING FAILSAFE

(JS = Spring Return, JR = Spring Extend)

- Add \$5.60 to base price + \$0.70 to stroke adder
- See page 1.65 and 1.66 for overall length adders
- ☐ Enter Stroke Length as 3rd Digit

\$16.45

BASE PRICE

Add \$2.45 per inch of stroke

OPTIONS continued...

MAGNET (prefix M) - Add \$10.35

- Single and reverse acting add .125" to overall length
- Must specify track(s) for use with miniature position sensing (T2, T3, T4) - add \$3.20 per track. See page 1.9 for track location details. See Switch Products, page 9.3 for switch selection information.

LOW TEMPERATURE (N)

Temperature Range: -40° to 200°F

- Single acting add \$0.75
- Reverse acting add \$1.05
- Double acting add \$1.40
- DXDE add \$1.80

HIGH TEMPERATURE "U" CUPS (V)

Temperature Range: 0° to 400°F (-18° to 205°C)

- Single acting add \$4.60
- Double acting add \$11.70
- Double end rod add \$15.50
- Reverse acting add \$8.15

MOLYCOATED BODY (F)

Add \$3.00 per inch of stroke

NON-LUBE SERVICE (E)

- Single acting add \$3.90
- Double acting add \$9.10
- DXDE add \$12.90

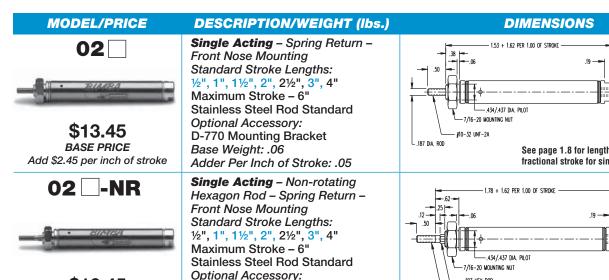
ROD WIPER (W)

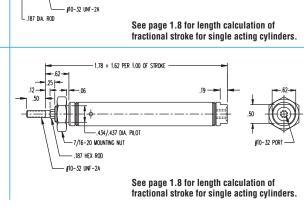
(not available in standard single acting)

- Add \$3.20
- DXDE add \$6.40

LOW PRESSURE HYDRAULIC (HL)

- 250 psi maximum
- Double acting models only
- Option specified as a prefix
- Add \$10.00





D-770 Mounting Bracket

Adder Per Inch of Stroke: .05

Base Weight: .06

MODEL/PRICE DESCRIPTION/WEIGHT (lbs.)



\$20.65 **BASE PRICE** Add \$2.45 per inch of stroke



\$17.50 BASE PRICE Add \$2.45 per inch of stroke



\$20.30 BASE PRICE Add \$2.45 per inch of stroke

02



\$24.50 BASE PRICE Add \$2.45 per inch of stroke



\$17.90 **BASE PRICE** Add \$1.85 per inch of stroke

Single Acting – Non-rotating Hexagon Rod – Pivot Type – Spring Return - Rear Pivot Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 6" Stainless Steel Rod Standard Optional Accessories: D-850 Rod Clevis D-12321-Pivot Bracket Base Weight: .06 Adder Per Inch of Stroke: .05

Single Acting - Pivot Type -Spring Return - Rear Pivot Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 6" Stainless Steel Rod Standard Optional Accessories: D-850 Rod Clevis D-12321-A Pivot Bracket Base Weight: .06

Reverse Single Acting - Pull Type - Rod Normally Extended - Spring Return - Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3" Maximum Stroke – 6" Stainless Steel Rod Standard Optional Accessory: **D-770 Mounting Bracket**

Base Weight: .08 Adder Per Inch of Stroke: .04

Adder Per Inch of Stroke: .05

Reverse Single Acting - Pivot and Pull Type - Rod Normally Extended -Spring Return - Rear Pivot Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3" Maximum Stroke - 6" Stainless Steel Rod Standard Optional Accessories: D-850 Rod Clevis D-12321-A Pivot Bracket Base Weight: .08

Double Acting - Air Return -Front Nose Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 12" Stainless Steel Rod Standard Optional Accessory: **D-770 Mounting Bracket** Base Weight: .09

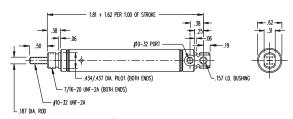
Adder Per Inch of Stroke: .02

Adder Per Inch of Stroke: .04

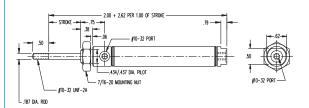
2.06 + 1.62 PER 1.00 OF STROKE -.62 #10-32 POR .434/.437 DIA, PILOT (BOTH ENDS) 7/16-20 UNF-2A (BOTH ENDS) #10-32 UNF-2A

DIMENSIONS

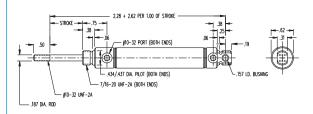
See page 1.8 for length calculation of fractional stroke for single acting cylinders.



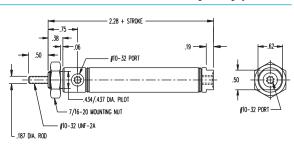
See page 1.8 for length calculation of fractional stroke for single acting cylinders.

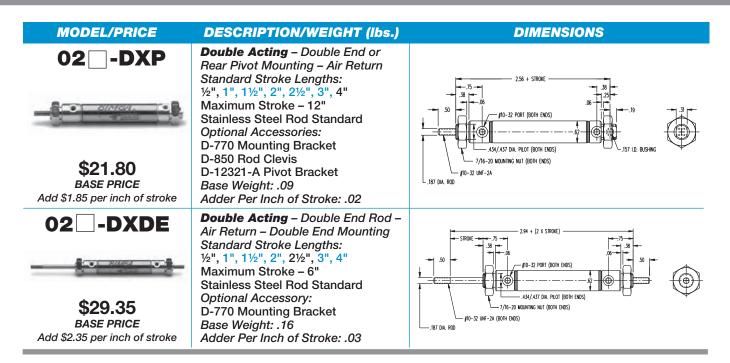


See page 1.8 for length calculation of fractional stroke for single acting cylinders.

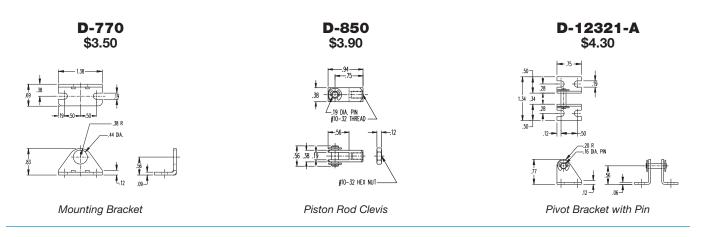


See page 1.8 for length calculation of fractional stroke for single acting cylinders.

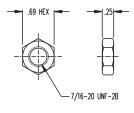




9/16" Bore Accessories



D-154 \$.55



Mounting Nut

Note: For stainless steel accessories see page 1.100 and 1.103-1.104.

- Ground and Polished, High Strength Carbon Steel Piston Rod Standard - 303 Stainless Steel Rod Available as an Option — Bronze Rod Guide Bushing Standard
- Force Exerted Approximately 0.4 of Air Line Pressure
- Enclosed Spring Force: 3 lbs. Relaxed 6 lbs. Compressed
- Rod Wipers Available on D, DP, DXP and DXDE Models

OPTIONS:

NO CHARGE:

- MAGNALUBE G (G)
- PORTS ROTATED (K)
- NO THREAD (NT)
- SIDE PORTED REAR HEAD (Q) Add .44" to nose mount overall length
- PIVOT BUSHING (Y) .250" ID

SINGLE AND REVERSE ACTING BUMPER (B)

- \$3.30 additional
- Add .125 to overall length

DOUBLE ACTING BUMPERS (B)

- \$4.60 additional
- · No change in overall length

EXTRA EXTENSION (EE)

- Single, reverse and double acting, add \$1.00 per inch of
- DXDE, add \$1.20 per inch of extension; extension added to each end

DOUBLE ACTING FAILSAFE

(JS = Spring Return, JR = Spring Extend)

- Add \$6.25 to base price + \$0.70 to stroke adder
- See page 1.65 and 1.66 for overall length adders
- Enter Stroke Length as 3rd Digit

OPTIONS continued...

ROD WIPER (W) (not available in standard single acting) (now available in block mount)

- Double acting, add \$3.20
- DXDE add \$6.40

HEAVY SPRING (available on single acting and reverse acting ((H)

- Add \$1.35
- Spring Force: 4 lbs. relaxed 10 lbs. compressed

MAGNET (prefix M) - Add \$10.35

- Single and reverse acting add .125" to overall length Stainless steel rod becomes standard with this option
- Must specify track(s) for use with miniature position sensing (T2, T3, T4) - add \$3.20 per track. See page 1.9 for track location details. See Switch Products, page 9.3 for switch selection information.

LOW TEMPERATURE (N)

Temperature Range: -40° to 200°F
• Single acting add \$0.75

- Reverse acting add \$1.05
- Double acting add \$1.40
- DXDE add \$1.80

HIGH TEMPERATURE "U" CUPS (V)
Temperature Range: 0° to 400°F (-18° to 205°C)
• Single acting add \$4.60

- Double acting add \$11.70
- Double end rod add \$15.50
- Reverse acting add \$8.15

MOLYCOATED BODY (F)

Add \$3.00 per inch of stroke

NON-LUBE SERVICE (E)

- Single acting add \$4.30
- Double acting add \$9.40
- DXDE add \$13.30

STAINLESS STEEL ROD (prefix SR)

- Add \$2.30
- Standard on M option, block mount, DXP and DXDE models

LOW PRESSURE HYDRAULIC (HL)

- 250 psi maximum
- Double acting models only Option specified as a prefix
- Add \$15.20

MODEL/PRICE

DESCRIPTION/WEIGHT (lbs.)

\$13.95 **BASE PRICE** Add \$2.45 per inch of stroke

> 04 -NR



\$17.05 **BASE PRICE** Add \$2.45 per inch of stroke Single Acting - Spring Return -Front Nose Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4"

Optional Stainless Steel Rod Optional Accessory: D-226 Mounting Bracket Base Weight: .10

Maximum Stroke - 6"

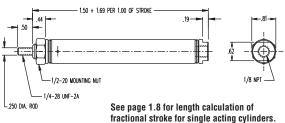
Adder Per Inch of Stroke: .08

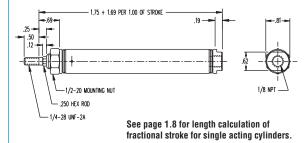
Single Acting - Non-rotating Hexagon Rod - Spring Return -Front Nose Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 6" Optional Stainless Steel Rod Optional Accessory:

Base Weight: .10 Adder Per Inch of Stroke: .08

D-226 Mounting Bracket

DIMENSIONS





MODEL/PRICE 04 —-NRF

- SIMEA TO

\$21.15 BASE PRICE Add \$2.45 per inch of stroke

04□-P



\$17.90 BASE PRICE Add \$2.45 per inch of stroke

04□-R



\$20.55 BASE PRICE Add \$2.45 per inch of stroke

04 -RP



\$24.65 BASE PRICE Add \$2.45 per inch of stroke

04□-LS or LSC Conduit Outlet*



\$76.85
BASE PRICE
Add \$2.45 per inch of stroke
*Add \$2.25 for Conduit Outlet

DESCRIPTION/WEIGHT (lbs.)

Single Acting – Non-rotating
Hexagon Rod – Pivot Type – Spring
Return – Rear Pivot Mounting
Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4"
Maximum Stroke – 6"
Optional Stainless Steel Rod
Optional Accessories:
D-166-3 Piston Rod Clevis
D-167 Pivot Brackets
Base Weight: .12
Adder Per Inch of Stroke: .08

Single Acting – Pivot Type – Spring Return – Rear Pivot Mounting

Return – Rear Pivot Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Optional Stainless Steel Rod Optional Accessories: D-166-3 Piston Rod Clevis D-167 Pivot Brackets Base Weight: .13

Adder Per Inch of Stroke: .08

Reverse Single Acting – Pull Type – Rod Normally Extended – Spring Return – Front Nose Mounting Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4"
Maximum Stroke – 6"
Optional Stainless Steel Rod

Optional Stainless Steel R Optional Accessory: D-129 Mounting Bracket Base Weight: .18

Adder Per Inch of Stroke: .07

Reverse Single Acting – Pivot and Pull Type – Rod Normally Extended – Spring Return – Rear Pivot Mounting Standard Stroke Lengths:

½", 1", 1½", 2", 2½", 3", 4"

Maximum Stroke – 6"

Optional Stainless Steel Rod
Optional Accessories:
D-166-3 Piston Rod Clevis
D-167 Pivot Brackets

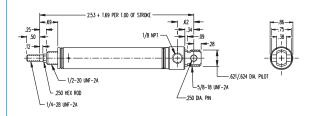
Base Weight: .18
Adder Per Inch of Stroke: .07

Single Acting - Built-in Midget 3-Way Solenoid Operated Valve -Spring Return - Front Nose Mounting - 150 PSI, 3/64" Orifice Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke - 6" Optional Stainless Steel Rod

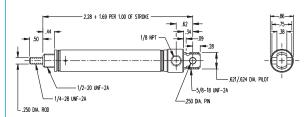
Optional Stainless Steel Rod Standard Voltage – 115/60 Optional Voltages: 24, 230 A.C. or 6, 12, 24 D.C. Optional Accessory: D-226 Mounting Bracket

Base Weight: .38 Adder Per Inch of Stroke: .08

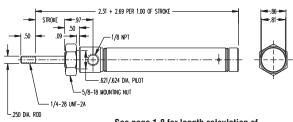
DIMENSIONS



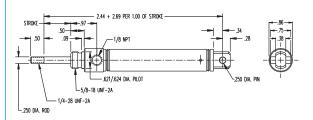
See page 1.8 for length calculation of fractional stroke for single acting cylinders.



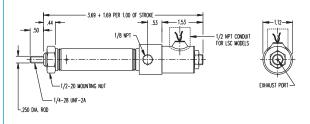
See page 1.8 for length calculation of fractional stroke for single acting cylinders.



See page 1.8 for length calculation of fractional stroke for single acting cylinders.



See page 1.8 for length calculation of fractional stroke for single acting cylinders.



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

MODEL/PRICE

04□-NRLS or NRLSC Conduit Outlet*



\$80.30 BASE PRICE Add \$2.45 per inch of stroke *Add \$2.25 for Conduit Outlet

04 -D



\$18.00 BASE PRICE Add \$1.85 per inch of stroke

04 -DP



\$21.65 BASE PRICE Add \$1.85 per inch of stroke

04 **□-DXP**



\$24.05 BASE PRICE Add \$1.85 per inch of stroke

DESCRIPTION/WEIGHT (lbs.)

Single Acting - Non-rotating Hexagon Piston Rod - Built-in Midget 3-Way Solenoid Operated Valve - Spring Return - Front Nose Mounting - 150 PSI, 3/64" Orifice Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 6" Optional Stainless Steel Rod Standard Voltage - 115/60 Optional Voltages: 24, 230 A.C. or 6, 12, 24 D.C. Optional Accessory: D-226 Mounting Bracket Base Weight: .46 Adder Per Inch of Stroke: .08

Double Acting – Air Return –
Front Nose Mounting
Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4", 5", 6"
Maximum Stroke – 12"
Optional Stainless Steel Rod
Optional Rod Wiper
Optional Accessory:
D-129 Mounting Bracket
Base Weight: .21
Adder Per Inch of Stroke: .03

Double Acting – Pivot Type –
Air Return – Rear Pivot Mounting
Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4", 5", 6",
7", 8", 9", 10", 11", 12"
Maximum Stroke – 32"
Optional Stainless Steel Rod
Optional Rod Wiper
Optional Accessories:
D-166-3 Piston Rod Clevis
D-167 Pivot Brackets

Base Weight: .21

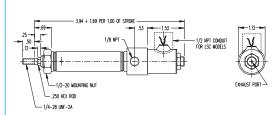
Base Weight: .29

Double Acting – Double End or Rear Pivot Mounting – Air Return Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12"

Maximum Stroke – 32"
Stainless Steel Rod Standard
Optional Rod Wiper
Optional Accessories:
D-129 Mounting Bracket
D-13498-A Pivot Bracket
D-166-3 Piston Rod Clevis

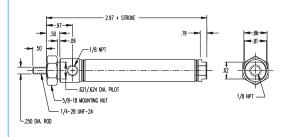
Adder Per Inch of Stroke: .03

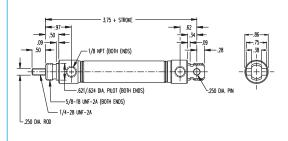
Adder Per Inch of Stroke: .03

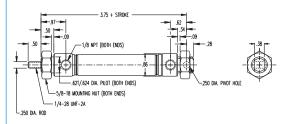


DIMENSIONS

See page 1.8 for length calculation of fractional stroke for single acting cylinders.







MODEL/PRICE 04 -DXDE

\$33.55 BASE PRICE Add \$2.35 per inch of stroke

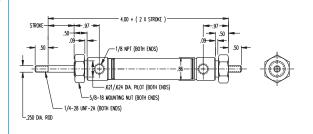
DESCRIPTION/WEIGHT (lbs.)

Double Acting – Double End Rod – Air Return – Double End Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4", 5", 6" Maximum Stroke – 12" Stainless Steel Rod Standard

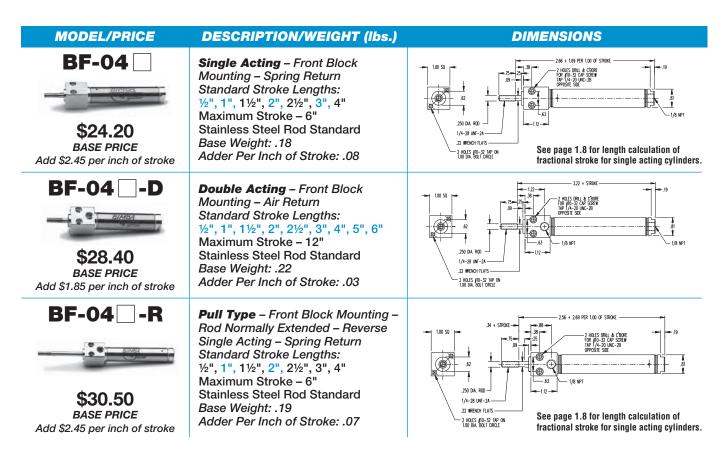
Optional Accessory: D-129 Mounting Bracket Base Weight: .37 Adder Per Inch of Stroke: .04

Optional Rod Wiper

DIMENSIONS



3/4" Bore Block Mounted



3/4" Bore Block Mounted (continued)

ers

Cylinders

MODEL/PRICE DESCRIPTION/WEIGHT (lbs.)

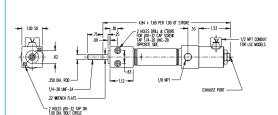
BF-04□-LS or LSC*



\$87.60 BASE PRICE Add \$2.45 per inch of stroke *Add \$2.25 for Conduit Outlet

DESCRIPTION/WEIGHT (lbs.)

Built-in Midget 3-Way Solenoid Operated Valve – Single Acting – Spring Return – Front Block Mounting – 150 PSI, 3/64" Orifice Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Stainless Steel Rod Standard Standard Voltage – 115/60 Optional Voltages: 24, 230 A.C. or 6, 12, 24 D.C. Base Weight: .38 Adder Per Inch of Stroke: .08



DIMENSIONS

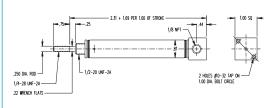
See page 1.8 for length calculation of fractional stroke for single acting cylinders.

BR-04



\$24.20 BASE PRICE Add \$2.45 per inch of stroke Single Acting – Rear Block – Mounting for Vertical Positioning – Spring Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Stainless Steel Rod Standard Base Weight: .15

Adder Per Inch of Stroke: .08



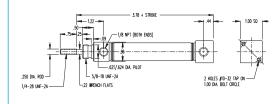
See page 1.8 for length calculation of fractional stroke for single acting cylinders.

BR-04 -D



\$27.85 BASE PRICE Add \$1.85 per inch of stroke Double Acting - Rear Block -Mounting for Vertical Positioning -Air Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke - 12"

Stainless Steel Rod Standard
Base Weight: .26
Adder Per Inch of Stroke: .08

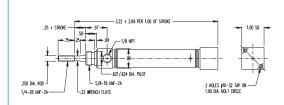


BR-04 ☐-R



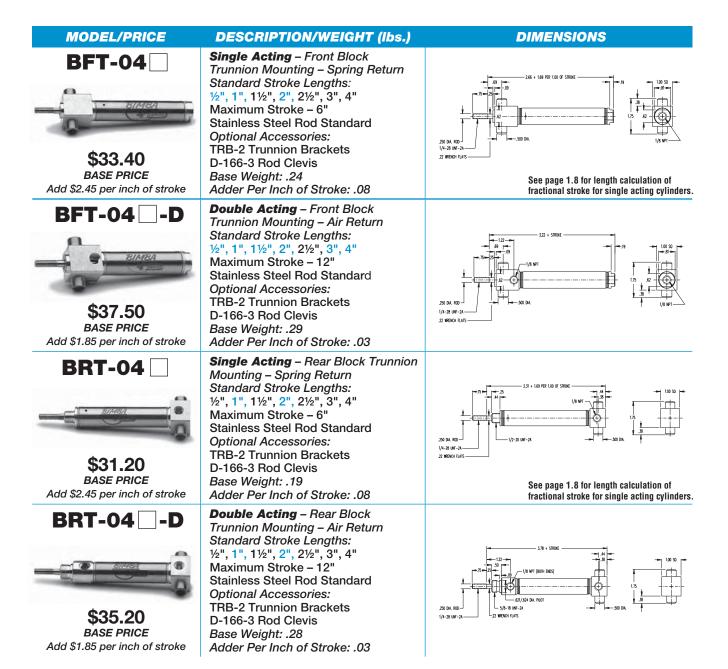
\$30.50 BASE PRICE Add \$2.45 per inch of stroke Pull Type – Rear Block Mounting for Vertical Positioning – Rod Normally Extended – Reverse Single Acting – Spring Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Stainless Steel Rod Standard Base Weight: .15

Adder Per Inch of Stroke: .08



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

3/4" Bore Trunnion Mounted



3/4" Bore Adjustable Stroke

ndard Air Vlinders

Three-Position
Cylinders

Cushion Cylinders

MRS®
Cylinders

Non-Rotatin

8

DESCRIPTION/WEIGHT (lbs.)

MODEL/PRICE 04 □ -A



\$28.00 BASE PRICE Add \$2.45 per inch of stroke

Single Acting – Spring Return – Adjustable Stroke – Double End Mounting – Brass Piston Rod Bearing and Stroke Adjustment in 1", 2", 3". Mounting Brackets are

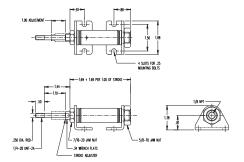
included.

1" Stroke Adjusts 0" – 1", 2" Stroke
1" – 2", and 3" Stroke 2" – 3"

Maximum Stroke – 6"

Optional Stainless Steel Rod
Base Weight: .40

Adder Per Inch of Stroke: .07



DIMENSIONS

See page 1.8 for length calculation of fractional stroke for single acting cylinders.

04□-RA



\$29.15 BASE PRICE Add \$2.45 per inch of stroke

Reverse Single Acting – Pull Type – Rod Normally Extended – Nose Mounting – Stroke Adjustment in 1", 2", 3".

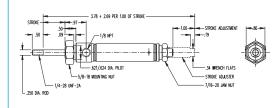
1" Stroke Adjusts 0" – 1", 2" Stroke 1" – 2", and 3" Stroke 2" – 3"

Maximum Stroke – 6"
Optional Stainless Steel Rod
Optional Accessory:
D-129 Mounting Bracket
Base Weight: .23

Adder Per Inch of Stroke: .07

Base Weight: .23

Adder Per Inch of Stroke: .07



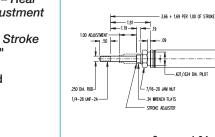
See page 1.8 for length calculation of fractional stroke for single acting cylinders.





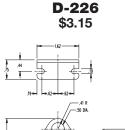
\$27.60 BASE PRICE Add \$2.45 per inch of stroke

Single Acting – Pivot Type – Rear Pivot Mounting – Stroke Adjustment in 1", 2", 3". 1" Stroke Adjusts 0" – 1", 2" Stroke 1" – 2", and 3" Stroke 2" – 3" Maximum Stroke – 6" Optional Stainless Steel Rod Optional Accessories: D-166-3 Piston Rod Clevis D-167 Pivot Brackets



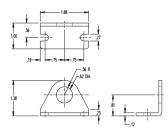
See page 1.8 for length calculation of fractional stroke for single acting cylinders.

3/4" Bore Accessories



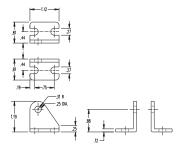
Mounting Bracket (for Single Acting Models)

D-129 \$3.85



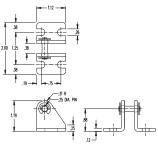
Mounting Bracket (for Double Acting Models)

D-167 \$3.60



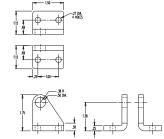
Pivot Brackets

D-13498-A \$4.25



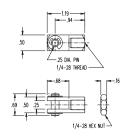
Pivot Bracket

TRB-2 \$12.80



Trunnion Brackets

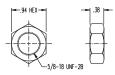
D-166-3 \$4.25



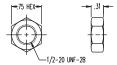
Piston Rod Clevis

D-9 \$.65

D-98 \$.65



Mounting Nut



Mounting Nut

Note: For stainless steel accessories see page 1.100 and 1.103-1.104.

- Ground and Polished, High Strength Carbon Steel Piston Rod Standard - 303 Stainless Steel Rod Available as an Option - Bronze Rod Guide Bushing Standard
- Force Exerted Approximately 0.6 of Air Line Pressure
- Enclosed Spring Force: 3 lbs. Relaxed 6 lbs. Compressed
- Cushion Quiet Bumpers Standard on All Models

OPTIONS:

NO CHARGE:

- MAGNALUBE G (G)
- PORTS ROTATED (K)
- NO THREAD (NT)
- SIDE PORTED REAR HEAD (Q) Add .28" to nose mount overall length
- PIVOT BUSHING (Y) .250" ID

EXTRA EXTENSION (EE)

- · Single, reverse and double acting, add \$1.00 per inch of extension
- DXDE, add \$1.20 per inch of extension; extension added to each end

DOUBLE ACTING FAILSAFE

(JS = Spring Return, JR = Spring Extend)

- Add \$6.25 to base price + \$0.70 to stroke adder
- See page 1.65 and 1.66 for overall length adders

- MAGNET (prefix M) Add \$10.35 All models add .125" to overall length
- Stainless steel rod becomes standard with this option
- Must specify track(s) for use with miniature position sensing (T2, T3, T4) - add \$3.20 per track. See page 1.9 for track location details. See Switch Products, page 9.3 for switch selection information.

OPTIONS continued...

LOW TEMPERATURE (N) Temperature Range: -40° to 200°F

- Single acting add \$0.75
- Reverse acting add \$1.05
 Double acting add \$1.40
 DXDE add \$1.80

HIGH TEMPERATURE "U" CUPS (V)
Temperature Range: 0° to 400°F (-18° to 205°C)
• Single acting add \$5.10

- Double acting add \$13.10DXDE add \$16.55
- Reverse acting add \$8.75

MOLYCOATED BODY (F)

Add \$3.00 per inch of stroke

NON-LUBE SERVICE (E)

- Single acting add \$\hat{4}.30
- Double acting add \$9.75
- DXDE add \$13.90

ROD WIPER (W) (not available in standard single acting)

- Add \$3.20
- DXDE add \$6.40

STAINLESS STEEL ROD (prefix SR)

- Add \$2.30
- · Standard on DXP, DXDE, and M option

LOW PRESSURE HYDRAULIC (HL)

- 250 psi maximum
- Double acting models only
 Option specified as a prefix
- Add \$15.20
- Enter Stroke Length as 3rd Digit

MODEL/PRICE

06



\$14.90 BASE PRICE Add \$2.85 per inch of stroke

> -NR 06



\$17.60 **BASE PRICE** Add \$2.85 per inch of stroke

DESCRIPTION/WEIGHT (lbs.)

Single Acting - Spring Return -Front Nose Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4"

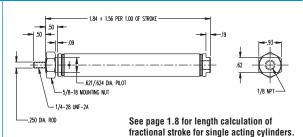
Maximum Stroke - 6" Optional Stainless Steel Rod Optional Accessory: **D-129 Mounting Bracket**

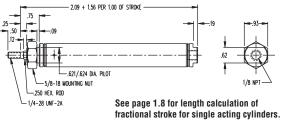
Base Weight: .17 Adder Per Inch of Stroke: .09

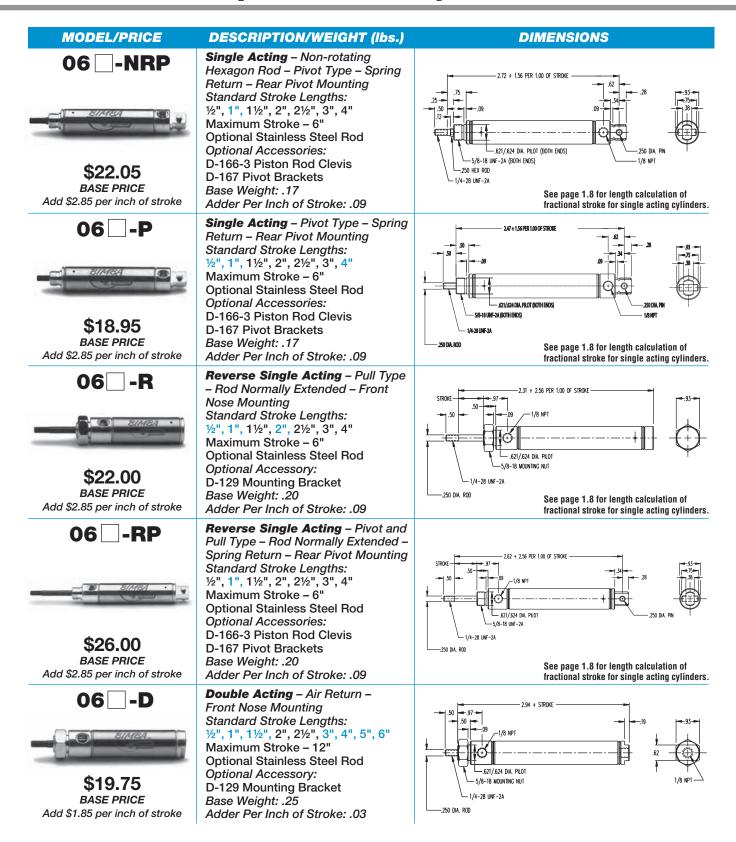
Single Acting - Non-rotating Hexagon Rod - Spring Return -Front Nose Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 6" Optional Stainless Steel Rod Optional Accessory: **D-129 Mounting Bracket** Base Weight: .17

Adder Per Inch of Stroke: .09

DIMENSIONS







MODEL/PRICE DESCRIPTION/WEIGHT (lbs.)

-DXP



\$26.10 **BASE PRICE** Add \$1.85 per inch of stroke

\$35.35

BASE PRICE

Add \$2.35 per inch of stroke

-DXDE

Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12" Maximum Stroke - 32" Stainless Steel Rod Standard Optional Accessories: D-166-3 Piston Rod Clevis **D-129 Mounting Bracket** D-13498-A Pivot Bracket Base Weight: .32 Adder Per Inch of Stroke: .03

Double Acting - Double End or

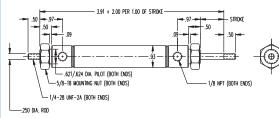
Rear Pivot Mounting - Air Return

3.56 + STROKE .621/.624 DIA, PILOT (BOTH ENDS) -5/8-18 MOUNTING NUT (BOTH ENDS) 1/8 NPT (BOTH ENDS) - 250 DIA ROD

DIMENSIONS

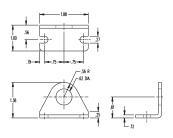
Double Acting - Double End Rod -Air Return - Double End Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke – 12" Stainless Steel Rod Standard Optional Accessory: **D-129 Mounting Bracket**

Base Weight: .39 Adder Per Inch of Stroke: .06



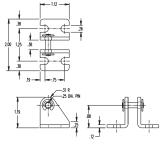
7/8" Bore Accessories

D-129 \$3.85



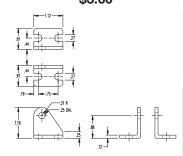
Mounting Bracket

D-13498-A \$4.25



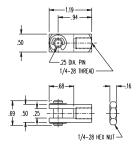
Pivot Bracket

D-167 \$3.60



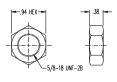
Pivot Brackets

D-166-3 \$4.25



Rod Clevis

D-9 \$.65



Mounting Nut

All product is sold F.O.B. shipping point. Prices are subject to change without notice.

I-I/I6" Bore Air Cylinders

- Ground and Polished, High Strength Carbon Steel Piston Rod Standard - 303 Stainless Steel Rod Available as an Option — Bronze Rod Guide Bushing Standard
- Force Exerted Approximately 0.9 of Air Line Pressure
- Enclosed Spring Force: 3 lbs. Relaxed 6 lbs. Compressed
- Rod Wipers Available on D, DP, DX and DXDE

OPTIONS:

NO CHARGE:

- MAGNALUBE G (G)
- PORTS ROTATED (K)

*Front port rotated 90° on BF-090-D.

- NO THREAD (NT)
- SIDE PORTED REAR HEAD (Q)
- Add .25" to nose mount overall length
- PIVOT BUSHING (Y)

SINGLE AND REVERSE ACTING BUMPER (B)

- \$3.30 additional
- · Add .125 to overall length

DOUBLE ACTING BUMPERS (B)

- \$4.60 additional
- Add .125 to overall length
- Models DXDE and DXDEH add .500

EXTRA EXTENSION (EE)

- Single, reverse and double acting, add \$1.00 per inch of
- DXDE, add \$1.20 per inch of extension; extension added
- DXDE hollow rod, add \$1.85 per inch of extension; extension added to each end

DOUBLE ACTING FAILSAFE

- (JS = Spring Return, JR = Spring Extend)
 Add \$8.70 to base price + \$1.15 to stroke adder
 See page 1.65 and 1.66 for overall length adders

HEAVY SPRINGS (H) are standard on all single acting block front and block rear mount and -NRLSC models, and reverse acting except -RA type

For all other single acting, add \$2.05

Spring Force: 6 lbs. relaxed —12 lbs. compressed

OPTIONS continued...

MAGNET (prefix M) - Add \$12.90

- Single acting and DXDE add .125" to overall length
- Use bumper length adder for DXDE and DXDEH when magnet and bumper are ordered together.
- Stainless steel rod becomes standard with this option
- Must specify track(s) for use with miniature position sensing (T2, T3, T4) add \$3.20 per track. See page 1.9 for track location details. See Switch Products, page 9.3 for switch selection information.

LOW TEMPERATURE (N)
Temperature Range: -40° to 200°F
• Single acting add \$1.05

- Reverse acting add \$1.40
- Double acting add \$2.05DXDE add \$2.70

HIGH TEMPERATURE "U" CUPS (V)

Temperature Range: 0° to 400°F (-18° to 205°C)

- Single acting add \$5.95
- Double acting add \$14.05
- DXDE add \$17.80
- Reverse acting add \$9.20

ROD WIPER (W)

(not available in standard single acting) (now available in block mount)

- Double acting add \$3.20
- DXDE add \$6.40

MOLYCOATED BODY (F)

Add \$3.00 per inch of stroke

NON-LUBE SERVICE (E)

- Single acting add \$4.30
- Double acting add \$10.35
- DXDE add \$14.60

STAINLESS STEEL ROD (prefix SR)

- Add \$2.30
- Standard on DX, DXDE, DXDEH, All block mountings and M option

LOW PRESSURE HYDRAULIC (HL)

- 250 psi maximum
- Double acting models only
- Option specified as a prefix
- Add \$15.20

Enter Stroke Length as 3rd Digit

MODEL/PRICE

09



\$15.70 **BASE PRICE** Add \$3.10 per inch of stroke Maximum Stroke - 6" **Optional Stainless Steel Rod** Optional Accessory: **D-129 Mounting Bracket**

Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4"

Front Nose Mounting

Base Weight: .23

Adder Per Inch of Stroke: .11



Add \$3.10 per inch of stroke

Single Acting - Non-rotating Hexagon Rod - Spring Return -Front Nose Mounting Standard Stroke Lengths:

DESCRIPTION/WEIGHT (lbs.)

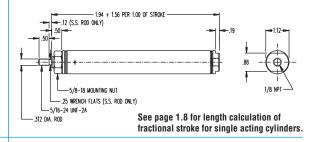
Single Acting - Spring Return -

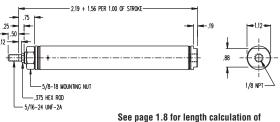
1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 6"

Optional Stainless Steel Rod Optional Accessory: **D-129 Mounting Bracket**

Base Weight: .25 Adder Per Inch of Stroke: .12

DIMENSIONS





fractional stroke for single acting cylinders.



09**□-NRP**



\$22.70 BASE PRICE Add \$3.10 per inch of stroke Single Acting – Non-rotating
Hexagon Rod – Pivot Type – Spring
Return – Rear Pivot Mounting
Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4"
Maximum Stroke – 6"
Optional Stainless Steel Rod
Optional Accessories:
D-166-1 Piston Rod Clevis
D-167 Pivot Brackets
Base Weight: .25
Adder Per Inch of Stroke: .12

DIMENSIONS

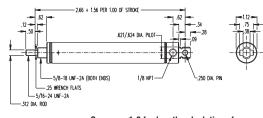
See page 1.8 for length calculation of fractional stroke for single acting cylinders.

09 -P



\$19.50 BASE PRICE Add \$3.10 per inch of stroke Spring Return – Rear Pivot Mounting Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4"
Maximum Stroke – 6"
Optional Stainless Steel Rod
Optional Accessories:
D-166-1 Piston Rod Clevis
D-167 Pivot Brackets
Base Weight: .24
Adder Per Inch of Stroke: .11

Single Acting - Pivot Type -



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

09□-R



\$22.80 BASE PRICE Add \$3.10 per inch of stroke Reverse Single Acting – Pull Type – Rod Normally Extended – Spring Return – Front Nose Mounting Standard Stroke Lengths:

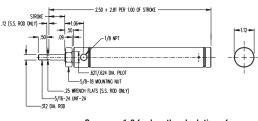
1/2", 1", 11/2", 2", 21/2", 3", 4"

Maximum Stroke – 6"

Optional Stainless Steel Rod Optional Accessory:

D-129 Mounting Bracket

Base Weight: .24



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

09 □-RP



\$27.05

BASE PRICE

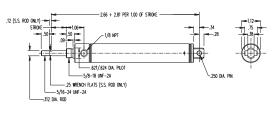
Add \$3.10 per inch of stroke

Adder Per Inch of Stroke: .16

Reverse Single Acting – Pivot and Pull Type – Rod Normally Extended – Spring Return – Rear Pivot Mounting Standard Stroke Lengths:

½", 1", 1½", 2", 2½", 3", 4"

Maximum Stroke – 6"
Optional Stainless Steel Rod
Optional Accessories:
D-166-1 Piston Rod Clevis
D-167 Pivot Brackets
Base Weight: .22
Adder Per Inch of Stroke: .16



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

I-I/I6" Bore Air Cylinders

MODEL/PRICE

DESCRIPTION/WEIGHT (lbs.)

DIMENSIONS



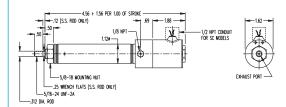
-S or SC*



\$75.90 BASE PRICE Add \$3.10 per inch of stroke

*Add \$3.00 for Conduit Outlet

Single Acting - Built-in 3-Way Solenoid Operated Valve - Spring Return - Front Nose Mounting - 100 PSI, 1/16" Orifice Standard - 150 PSI, 3/64" Orifice Optional Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 6" Optional Stainless Steel Rod Standard Voltage - 115/60 Optional Voltages: 24, 230 A.C. or 6, 12, 24 D.C. Optional Accessory: D-129 Mounting Bracket Base Weight: 1.11 Adder Per Inch of Stroke: .11



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

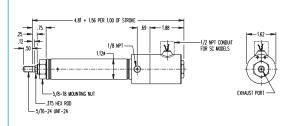
09 -NRS or



\$79.10 BASE PRICE Add \$3.10 per inch of stroke *Add \$3.00 for Conduit Outlet Single Acting - Built-in 3-Way Solenoid Operated Valve - Nonrotating Hexagon Piston Rod -Spring Return - Front Nose Mounting - 100 PSI, 1/16" Orifice Standard -150 PSI, 3/64" Orifice Optional Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 6" Optional Stainless Steel Rod Standard Voltage - 115/60 Optional Voltages: 24, 230 A.C. or 6, 12, 24 D.C. Optional Accessory:

D-129 Mounting Bracket Base Weight: 1.13

Adder Per Inch of Stroke: .12



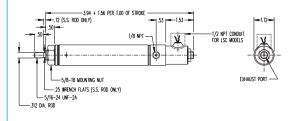
See page 1.8 for length calculation of fractional stroke for single acting cylinders.

∣-LS or



\$79.20 **BASE PRICE** Add \$3.10 per inch of stroke *Add \$2.25 for Conduit Outlet Single Acting - Built-in Midget 3-Way Solenoid Operated Valve -Spring Return - Front Nose Mounting - 150 PSI, 3/64" Orifice Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 6" Optional Stainless Steel Rod Standard Voltage - 115/60 Optional Voltages: 24, 230 A.C. or 6, 12, 24 D.C. Optional Accessory: D-129 Mounting Bracket Base Weight: 1.20

Adder Per Inch of Stroke: .11



See nage 1.8 for length calculation of fractional stroke for single acting cylinders.

Standard A Gylinders

Cylinders

MODEL/PRICE

09□-NRLS or NRLSC*



\$82.05 BASE PRICE Add \$3.10 per inch of stroke *Add \$2.25 for Conduit Outlet Single Acting – Non-rotating
Hexagon Piston Rod – Built-in
Midget 3-Way Solenoid Operated
Valve – Spring Return – Front Nose
Mounting – 150 PSI, 3/64" Orifice
Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4"
Maximum Stroke – 6"
Optional Stainless Steel Rod
Standard Voltage – 115/60
Optional Voltages:

DESCRIPTION/WEIGHT (lbs.)

24, 230 A.C. or 6, 12, 24 D.C. Optional Accessory:
D-129 Mounting Bracket
Base Weight: 1.20

Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6"

Maximum Stroke – 12" Optional Stainless Steel Rod

Optional Rod Wiper

Optional Accessory:

Base Weight: .33

Base Weight: .33

D-129 Mounting Bracket

Adder Per Inch of Stroke: .05

Adder Per Inch of Stroke: .11 **Double Acting** – Air Return –

4.19 + 1.81 PER 1.00 OF SIRONE

23 - 1.53 -

DIMENSIONS

See page 1.8 for length calculation of fractional stroke for single acting cylinders.

09 -D



\$21.00 BASE PRICE Add \$1.85 per inch of stroke

09 _ -DP



\$25.15 BASE PRICE Add \$1.85 per inch of stroke

09□-DX



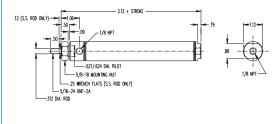
\$27.55 BASE PRICE Add \$1.85 per inch of stroke Double Acting – Pivot Type –
Air Return – Rear Pivot Mounting
Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7",
8", 9", 10", 11", 12"
Maximum Stroke – 32"
Optional Stainless Steel Rod
Optional Rod Wiper
Optional Accessories:
D-166-1 Piston Rod Clevis
D-167 Pivot Bracket

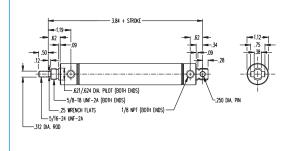
Double Acting – Universal Mounting Pivot, or Double End Mounting – Air Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12"

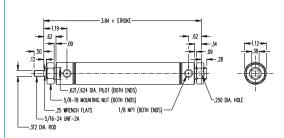
Adder Per Inch of Stroke: .05

Maximum Stroke – 32" Stainless Steel Rod Standard Optional Rod Wiper Optional Accessories: D-13498-A Pivot Bracket D-129 Mounting Bracket D-166-1 Piston Rod Clevis Base Weight: .33

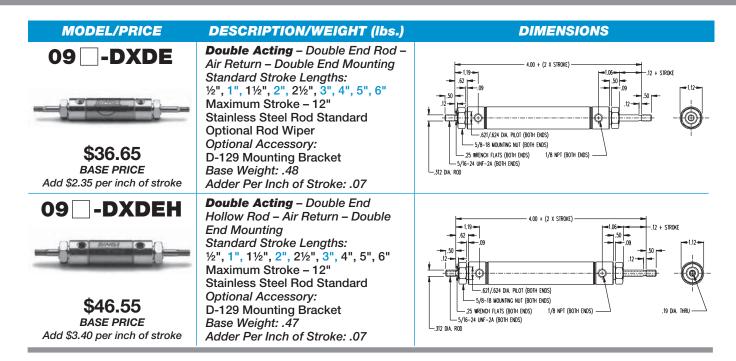
Adder Per Inch of Stroke: .05



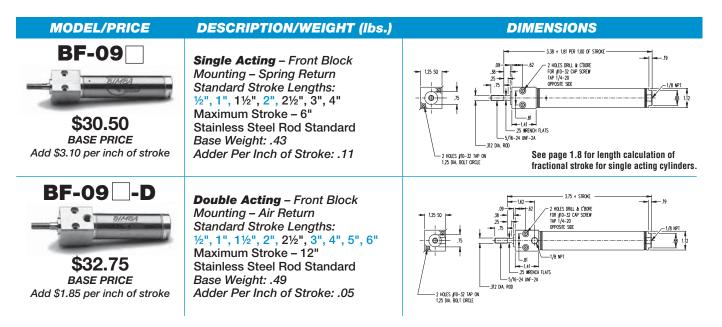




I-I/I6" Bore Air Cylinders



1-1/16" Bore Block Mounted - Spring Force: 6 lbs. Retracted, 12 lbs. Extended



1-1/16" Rore Block Mounted (continued)

MODEL/PRICE

DESCRIPTION/WEIGHT (lbs.)

DIMENSIONS

BF-09

\$35.95 BASE PRICE Add \$3.10 per inch of stroke

Pull Type - Front Block Mounting -Rod Normally Extended - Reverse Single Acting - Spring Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Stainless Steel Rod Standard Base Weight: .36 Adder Per Inch of Stroke: .16

3.12 + 2.81 PER 1.00 OF STROKE See page 1.8 for length calculation of 2 HOLES #10-32 TAP ON 1,25 DIA, BOLT CIRCLE fractional stroke for single acting cylinders.

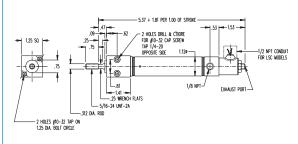
BF-09 -**LS** or LSC*



\$94.90

BASE PRICE Add \$3.10 per inch of stroke *Add \$2.25 for Conduit Outlet

Built-in Midget 3-Way Solenoid Operated Valve - Single Acting -Spring Return - Front Block Mounting - 150 PSI, 3/64" Orifice Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 6" Stainless Steel Rod Standard Standard Voltage - 115/60 Optional Voltages: 24, 230 A.C. or 6, 12, 24 D.C. Base Weight: 1.31 Adder Per Inch of Stroke: .11



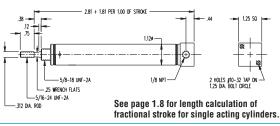
See page 1.8 for length calculation of fractional stroke for single acting cylinders.





\$26.25 **BASE PRICE** Add \$3.10 per inch of stroke

Single Acting - Rear Block Mounting for Vertical Positioning -Spring Return Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 6" Stainless Steel Rod Standard Base Weight: .36 Adder Per Inch of Stroke: .16



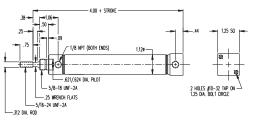
BR-09



BASE PRICE Add \$1.85 per inch of stroke

Double Acting - Rear Block Mounting for Vertical Positioning -Air Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke - 12" Stainless Steel Rod Standard Base Weight: .39

Adder Per Inch of Stroke: .05

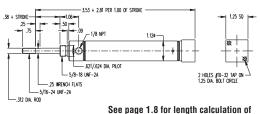


BR-09



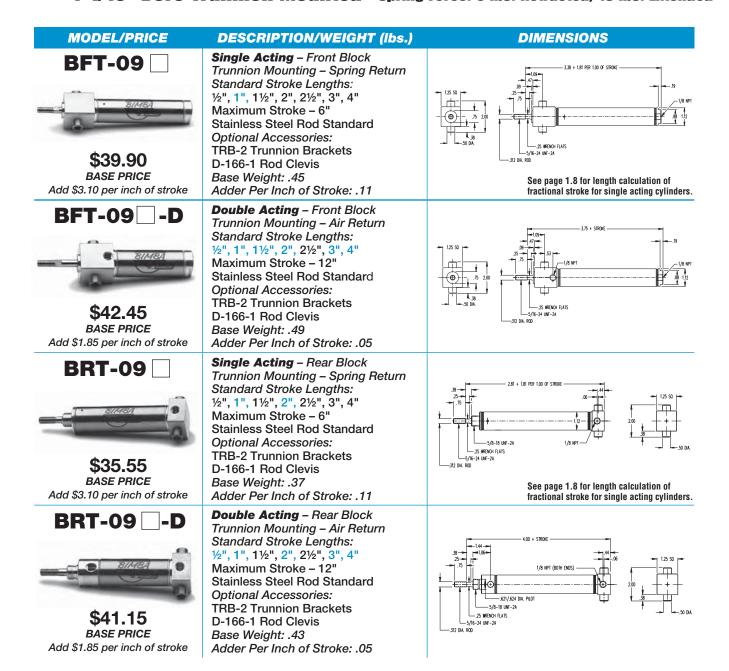
\$31.65 BASE PRICE Add \$3.10 per inch of stroke

Pull Type - Rear Block Mounting for Vertical Positioning - Rod Normally Extended - Reverse Single Acting - Spring Return Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 6" Stainless Steel Rod Standard Base Weight: .32 Adder Per Inch of Stroke: .16



fractional stroke for single acting cylinders.

1-1/16" Bore Trunnion Mounted - Spring Force: 6 lbs. Retracted, 13 lbs. Extended



1-1/16" Bore Adjustable Stroke



DIMENSIONS

09

MODEL/PRICE



\$31.65 **BASE PRICE** Add \$3.10 per inch of stroke

Single Acting - Spring Return -Adjustable Stroke – Double End Mounting – Brass Piston Rod 1", 2", 3"

DESCRIPTION/WEIGHT (lbs.)

Adder Per Inch of Stroke: .11

09 | -RA



\$33.00 BASE PRICE

Add \$3.10 per inch of stroke

09 -AP



\$31.05 **BASE PRICE** Add \$3.10 per inch of stroke Bearing and Stroke Adjustment in

1" Stroke Adjusts 0" - 1", 2" Stroke 1" - 2", and 3" Stroke 2" - 3". Mounting brackets are included. Maximum Stroke - 6" Optional Stainless Steel Rod Base Weight: .58

Reverse Single Acting - Pull Type - Rod Normally Extended - Spring

Force: 6 lbs. Retracted, 3 lbs. Extended - Nose Mounting - Stroke Adjustment in 1", 2", 3". 1" Stroke Adjusts 0" – 1", 2" Stroke 1" - 2", and 3" Stroke 2" - 3". Maximum Stroke - 6" **Optional Stainless Steel Rod** Optional Accessory:

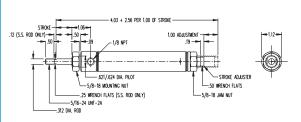
D-129 Mounting Brackets Base Weight: .41 Adder Per Inch of Stroke: .11

Single Acting - Pivot Type - Rear Pivot Mounting - Stroke Adjustment in 1", 2", 3" 1" Stroke Adjusts 0" - 1", 2" Stroke

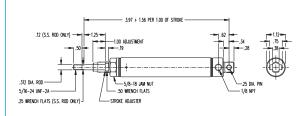
1" - 2", and 3" Stroke 2" - 3". Maximum Stroke - 6" Optional Stainless Steel Rod Optional Accessories: D-166-1 Piston Rod Clevis **D-177 Pivot Brackets**

Base Weight: .40 Adder Per Inch of Stroke: .11 -1.25 -

.25 WRENCH FLATS (S.S. ROD ONLY) -5/16-24 UNF-2A See page 1.8 for length calculation of fractional stroke for single acting cylinders.



See page 1.8 for length calculation of fractional stroke for single acting cylinders.



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

1-1/16" Bore Built-in Manual Valve

MODEL/PRICE

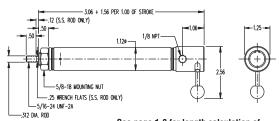


\$55.90 **BASE PRICE** Add \$3.10 per inch of stroke

DESCRIPTION/WEIGHT (lbs.)

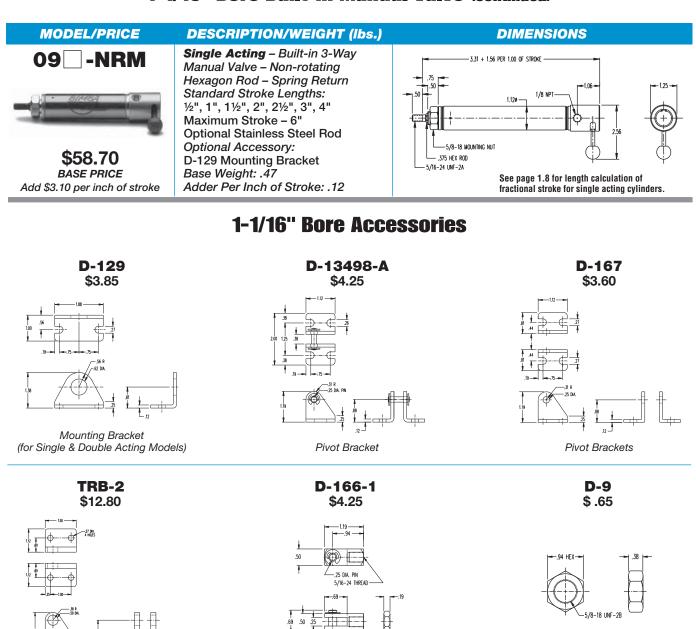
Single Acting - Built-in 3-Way Manual Valve - Spring Return -Front Nose Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 6" Optional Stainless Steel Rod Optional Accessory: D-129 Mounting Bracket Base Weight: .45 Adder Per Inch of Stroke: .11

DIMENSIONS



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

1-1/16" Bore Built-in Manual Valve (continued)



Note: For stainless steel accessories see page 1.100 and 1.103-1.104.

Trunnion Brackets

Piston Rod Clevis

Mounting Nut

- Ground and Polished, High Strength Carbon Steel Piston Rod Standard — 303 Stainless Steel Rod Available as an Option - Bronze Rod Guide Bushing Standard
- Force Exerted Approximately 1.2 of Air Line Pressure
- Enclosed Spring Force: 7.5 lbs. Relaxed 15 lbs. Compressed
- Cushion Quiet Bumpers Standard

OPTIONS:

NO CHARGE:

- MAGNALUBE G (G)
- PORTS ROTATED (K)
- NO THREAD (NT)
- SIDE PORTED REAR HEAD (Q) Add .31" to nose mount overall length
- PIVOT BUSHING (Y) .250" ID

EXTRA EXTENSION (EE)

- Single, reverse and double acting, add \$1.20 per inch of extension
- DXDE, add \$1.80 per inch of extension; extension added to each end
- DXDE hollow rod, add \$1.90 per inch of extension; extension added to each end

DOUBLE ACTING FAILSAFE

(JS = Spring Return, JR = Spring Extend)

- Add \$8.70 to base price + \$1.15 to stroke adder
- See page 1.65 and 1.66 for overall length adders

Enter Stroke Length as 3rd Digit

OPTIONS continued...

- MAGNET (prefix M) Add \$12.90
 Single acting and DXDE add .125" to overall length
- Stainless steel rod becomes standard with this option
- Must specify track(s) for use with miniature position sensing (T2, T3, T4) add \$3.20 per track. See page 1.9 for track location details. See Switch Products, page 9.3 for switch selection information.

LOW TEMPERATURE (N)

Temperature Range: -40° to 200°F

- Single acting add \$1.05 Reverse acting add \$1.40 Double acting add \$2.05 DXDE add \$2.70

HIGH TEMPERATURE "U" CUPS (V)

Temperature Range: 0° to 400°F (-18° to 205°C)
• Single acting add \$6.25

- Double acting add \$15.50DXDE add \$19.85
- Reverse acting add \$10.70

MOLYCOATED BODY (F)

Add \$3.00 per inch of stroke

- NON-LUBE SERVICE (E)
 Single acting add \$4.30
- Double acting add \$10.35
 DXDE add \$14.60

STAINLESS STEEL ROD (prefix SR)

- Add \$3.30
- Standard on DXDE, DXDEH and M option

ROD WIPER (W)

(not available in standard single acting)

- Add \$3.20
- DXDE add \$6.40

LOW PRESSURE HYDRAULIC (HL)

- 250 psi maximum
- Double acting models only Option specified as a prefix Add \$15.20

MODEL/PRICE DESCRIPTION/WEIGHT (lbs.)



\$25.30 BASE PRICE Add \$3.90 per inch of stroke

-NR



\$28.35 **BASE PRICE** Add \$3.90 per inch of stroke Single Acting - Spring Return -Front Nose Mounting

Standard Stroke Lengths:

1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 6"

Optional Stainless Steel Rod Optional Accessory:

D-241 Mounting Bracket Base Weight: .39

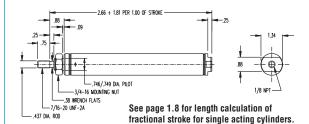
Base Weight: .41

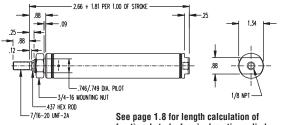
Adder Per Inch of Stroke: .21

Single Acting - Non-rotating Hexagon Rod - Spring Return -Front Nose Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 6" Optional Stainless Steel Rod Optional Accessory: D-241 Mounting Bracket

Adder Per Inch of Stroke: .20

DIMENSIONS





fractional stroke for single acting cylinders.

MODEL/PRICE DESCRIPTION/WEIGHT (lbs.) DIMENSIONS Single Acting - Non-rotating Hexagon Rod - Pivot Type - Spring Return - Rear Pivot or Double End + 1.81 PER 1.00 OF STROKE Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 6" Optional Stainless Steel Rod Optional Accessories: D-231-1 Piston Rod Clevis \$34.45 **D-1360 Pivot Brackets** BASE PRICE Base Weight: .41 See page 1.8 for length calculation of Add \$3.90 per inch of stroke Adder Per Inch of Stroke: .20 fractional stroke for single acting cylinders. Single Acting - Pivot Type - Spring Return - Rear Pivot or Double End Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke - 6" Optional Stainless Steel Rod .746/.749 DIA, PILOT (BOTH ENDS) Optional Accessories: D-231-1 Piston Rod Clevis \$31.20 D-1360 Pivot Brackets BASE PRICE Base Weight: .53 See page 1.8 for length calculation of Add \$3.90 per inch of stroke fractional stroke for single acting cylinders. Adder Per Inch of Stroke: .21 Reverse Single Acting - Pull Type 12 -R - Rod Normally Extended - Spring Return - Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Optional Stainless Steel Rod .746/.749 DIA, PILOT -3/4-16 MOUNTING NUT _____.38 WRENCH FLATS -7/16-20 UNF-2A Optional Accessory: \$33.00 D-241 Mounting Bracket Base Weight: .50 **BASE PRICE** See page 1.8 for length calculation of Add \$3.90 per inch of stroke Adder Per Inch of Stroke: .21 fractional stroke for single acting cylinders. Reverse Single Acting - Pivot and 12 Pull Type - Rod Normally Extended -Spring Return - Rear Pivot Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 6"

\$35.45

BASE PRICE

Add \$3.90 per inch of stroke

D-231-1 Piston Rod Clevis
D-1360 Pivot Bracket

Base Weight: .57

Adder Per Inch of Stroke: .21

See page 1.8 for length calculation of fractional stroke for single acting cylinders.

_____,746/,749 DIA, PLOT (BOTH ENDS) ______3/4-16 MOUNTING NUT (BOTH ENDS)

Optional Stainless Steel Rod

Optional Accessories:

Standard / Gylinders

Cylinders

Cushion Cylinders

MRS® ylinders

> Non-Rotating Cylinders

PC

MODEL/PRICE

12□-LS or LSC*

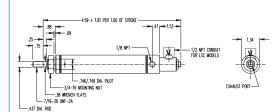


\$88.25 BASE PRICE Add \$3.90 per inch of stroke *Add \$2.25 for Conduit Outlet

DESCRIPTION/WEIGHT (lbs.)

Single Acting – Built-in Midget 3-Way Solenoid Operated Valve – Spring Return – Front Nose Mounting – 150 PSI, 3/64" Orifice Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Optional Stainless Steel Rod Standard Voltage – 115/60 Optional Voltages: 24, 230 A.C. or 6, 12, 24 D.C. Optional Accessory: D-241 Mounting Bracket Base Weight: 1.30

Adder Per Inch of Stroke: .21



DIMENSIONS

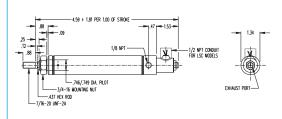
See page 1.8 for length calculation of fractional stroke for single acting cylinders.

12□-NRLS or NRLSC*



\$91.75
BASE PRICE
Add \$3.90 per inch of stroke
*Add \$2.25 for Conduit Outlet

Single Acting - Non-rotating Hexagon Piston Rod - Built-in Midget 3-Way Solenoid Operated Valve - Spring Return - Front Nose Mounting - 150 PSI, 3/64" Orifice Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 6" Optional Stainless Steel Rod Standard Voltage - 115/60 Optional Voltages: 24, 230 A.C. or 6, 12, 24 D.C. Optional Accessory: **D-241 Mounting Bracket** Base Weight: 1.30 Adder Per Inch of Stroke: .21



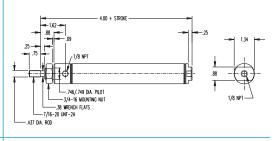
See page 1.8 for length calculation of fractional stroke for single acting cylinders.

12 -D



\$32.25 BASE PRICE Add \$2.35 per inch of stroke Double Acting – Air Return – Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke – 12" Optional Stainless Steel Rod Optional Accessory: D-241 Mounting Bracket Base Weight: .58

Adder Per Inch of Stroke: .08

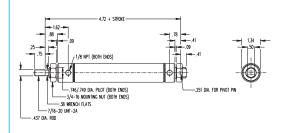


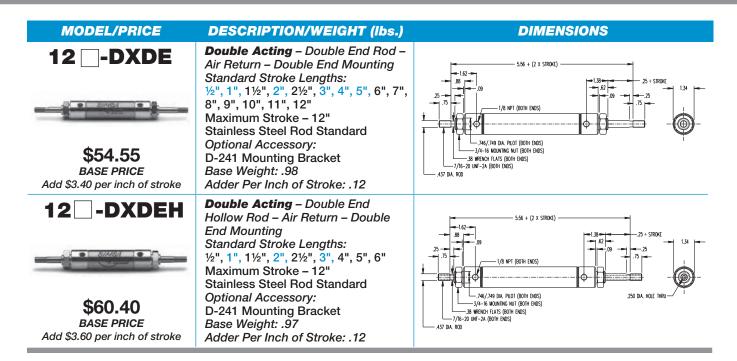
12 -DP



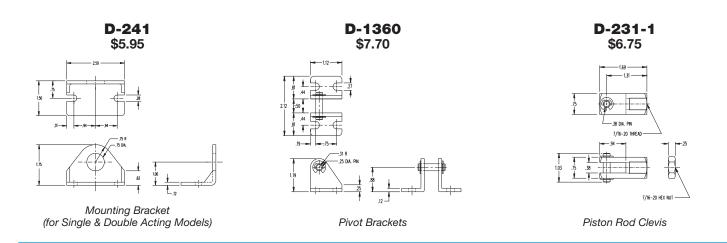
\$38.40 BASE PRICE Add \$2.35 per inch of stroke Double Acting - Pivot Type -Air Return - Rear Pivot or Double End Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12" Maximum Stroke - 32"

Optional Stainless Steel Rod Optional Accessories: D-231-1 Piston Rod Clevis D-1360 Pivot Brackets D-241 Mounting Bracket Base Weight: .71 Adder Per Inch of Stroke: .08

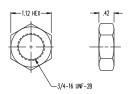




1-1/4" Bore Accessories



D-3556 \$.95



Mounting Nut

- Force Exerted Approximately 1.7 of Air Line
- Enclosed Spring Force: 7 lbs. Relaxed 14 lbs. Compressed
- Rod Wipers Available on D, DP, DX, DXDE, and **DXDEH Models**

OPTIONS:

NO CHARGE:

- MAGNALUBE G (G)
- PORTS ROTATED (K)

*Front port rotated 90° on BF models.

- NO THREAD (NT)
- SIDE PORTED REAR HEAD (Q)

Add .19" to nose mount overall length and DNR; BF and BFT add .38"

PIVOT BUSHING (Y)
.375" ID (use D-620-1 pivot bracket)

SINGLE AND REVERSE ACTING BUMPERS (B)

- \$3.50 additional
- Add .125 to overall length

DOUBLE ACTING BUMPERS (B)

- \$5.45 additional
- · Add .125 to overall length

EXTRA EXTENSION (EE)

- · Single, reverse and double acting, add \$1.50 per inch of extension
- DXDE, add \$2.20 per inch of extension; extension added to each end
- DXDE hollow rod, add \$2.35 per inch of extension; extension added to each end

DOUBLE ACTING FAILSAFE

- (JS = Spring Return, JR = Spring Extend)
 Add \$12.40 to base price + \$1.75 to stroke adder
- See page 1.65 and 1.66 for overall length adders

HEAVY SPRINGS (H) are standard on all single acting block front and block rear mount, and all reverse acting and stroke adjust models.

For all other single acting, add \$2.45

• Spring Force: 8.5 lbs. relaxed -17 lbs. compressed

OPTIONS continued...

MAGNET (prefix M) — Add \$15.50

- Single and reverse acting add .125" to overall length
- Stainless steel rod becomes standard with this option
- Must specify track(s) for use with miniature position sensing (T2, T3, T4) — add \$3.20 per track. See page 1.9 for track location details. See Switch Products, page 9.3 for switch selection information.

LOW TEMPERATURE (N)

Temperature Range: -40° to 200°F
• Single acting add \$1.40

- Reverse acting add \$1.80
- Double acting add \$2.70DXDE add \$3.35

HIGH TEMPERATURE "U" CUPS (V)

Temperature Range: 0° to 400°F (-18° to 205°C)
• Single acting add \$6.25

- Double acting add \$15.50
- DXDE add \$19.85
- Reverse acting add \$10.70

ROD WIPER (W)

(not available in standard single acting)

(now available in block mount)

- Double acting add \$3.20
- DXDE add \$6.40

MOLYCOATED BODY (F)

Add \$3.00 per inch of stroke

NON-LUBE SERVICE (E) • Single acting add \$4.95

- Double acting add \$11.05
- DXDE add \$15.15

STAINLESS STEEL ROD (prefix SR)

- Add \$3.30
- · Standard on DX, DXDE, DXDEH, DNR, DXNR, All block mounts, and M option

LOW PRESSURE HYDRAULIC (HL)

- 250 psi maximum
- Double acting models only Option specified as a prefix
- Add \$19.50

Enter Stroke Length as 3rd Digit

MODEL/PRICE

DESCRIPTION/WEIGHT (lbs.)



\$28.25 **BASE PRICE** Add \$4.55 per inch of stroke

-NR



\$31.10 **BASE PRICE** Add \$4.55 per inch of stroke

Single Acting - Spring Return -Front Nose Mounting

Standard Stroke Lengths:

1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 6" Optional Stainless Steel Rod

Optional Accessory: D-241 Mounting Bracket

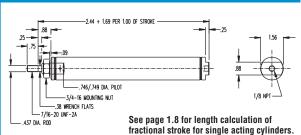
Base Weight: .44 Adder Per Inch of Stroke: .22

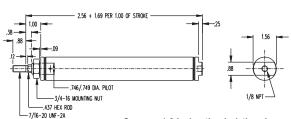
Single Acting – Non-rotating Hexagon Rod - Spring Return -Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4"

Maximum Stroke - 6" **Optional Stainless Steel Rod** Optional Accessory: **D-241 Mounting Bracket** Base Weight: .45

Adder Per Inch of Stroke: .22

DIMENSIONS





See page 1.8 for length calculation of fractional stroke for single acting cylinders.

MODEL/PRICE DESCRIPTION/WEIGHT (lbs.) DIMENSIONS Single Acting – Non-rotating Hexagon Rod – Spring Return – Rear Pivot Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 6" Optional Stainless Steel Rod .746/.749 DIA. PILOT Optional Accessories: - 3/4-16 MOUNTING NUT D-231-1 Piston Rod Clevis .437 HEX ROD 7/16-20 UNF-2A \$35.90 **D-229 Pivot Brackets** BASE PRICE Base Weight: .46 See page 1.8 for length calculation of fractional stroke for single acting cylinders. Add \$4.55 per inch of stroke Adder Per Inch of Stroke: .22 Single Acting - Pivot Type - Spring Return - Rear Pivot Mounting 3.12 + 1.69 PER 1.00 OF STROKE Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 6" Optional Stainless Steel Rod Optional Accessories: .746/.749 DIA. PILO D-231-1 Piston Rod Clevis \$33.30 **D-229 Pivot Brackets BASE PRICE** Base Weight: .45 See page 1.8 for length calculation of fractional stroke for single acting cylinders. Add \$4.55 per inch of stroke Adder Per Inch of Stroke: .22 Reverse Single Acting - Pull Type 17 ∃-R - Rod Normally Extended - Spring Return - Spring Force 8.5 lbs. 3.19 + 3.00 PER 1.00 OF STROKE Extended, 17 lbs. Retracted -Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke - 6" -.746/.749 DIA, PILOT Optional Stainless Steel Rod Optional Accessory: \$35.00 D-241 Mounting Bracket BASE PRICE Base Weight: .44 See page 1.8 for length calculation of Add \$4.55 per inch of stroke Adder Per Inch of Stroke: .22 fractional stroke for single acting cylinders. Reverse Single Acting - Pivot and Pull Type - Rod Normally Extended -Spring Return - Spring Force 8.5 lbs. Extended, 17 lbs. Retracted - Rear **Pivot Mounting** Standard Stroke Lengths: ½", **1**", **1**½", **2**", **2**½", **3**", **4**" Maximum Stroke - 6" **Optional Stainless Steel Rod** -3/4-16 UNF-2A Optional Accessories: 7/16-20 UN D-231-1 Piston Rod Clevis \$39.85 **D-229 Pivot Brackets BASE PRICE** Base Weight: .45 See page 1.8 for length calculation of Adder Per Inch of Stroke: .22 Add \$4.55 per inch of stroke fractional stroke for single acting cylinders.

Cylinders

MODEL/PRICE DESCRIPTION

17□-S or SC*



\$92.05
BASE PRICE
Add \$4.55 per inch of stroke
*Add \$3.00 for Conduit Outlet

DESCRIPTION/WEIGHT (lbs.)

Single Acting – Built-in 3-Way Solenoid Operated Valve – Spring Return – Front Nose Mounting – 100 PSI, 1/16" Orifice Standard – 150 PSI, 3/64" Orifice Optional Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Optional Stainless Steel Rod Standard Voltage – 115/60 Optional Voltages: 24, 230 A.C. or 6, 12, 24 D.C. Optional Accessory: D-241 Mounting Bracket Base Weight: 1.38

Adder Per Inch of Stroke: .22

500 + 1.69 PER 1.00 OF STRONE

1/5 NPT 1/2 NPT CODOLIT FOR SC WORLS

1/6 NPT 1/5 NPT 1

DIMENSIONS

See page 1.8 for length calculation of fractional stroke for single acting cylinders.

17□-NRS or NRSC*



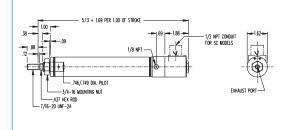
\$95.30

BASE PRICE

Add \$4.55 per inch of stroke

Single Acting – Non-rotating Piston Rod – Built-in 3-Way Solenoid Operated Valve – Spring Return – Front Nose Mounting – 100 PSI, 1/16" Orifice Standard – 150 PSI, 3/64" Orifice Optional Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Optional Stainless Steel Rod Standard Voltage – 115/60 Optional Voltages: 24, 230 A.C. or 6, 12, 24 D.C. Optional Accessory: D-241 Mounting Bracket

Base Weight: 1.38 Adder Per Inch of Stroke: .22

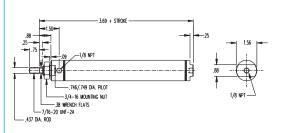


See page 1.8 for length calculation of fractional stroke for single acting cylinders.

*Add \$3.00 for Conduit Outlet



\$34.45 BASE PRICE Add \$2.85 per inch of stroke Double Acting – Air Return – Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke – 12" Optional Stainless Steel Rod Optional Rod Wiper Optional Accessory: D-241 Mounting Bracket Base Weight: .69 Adder Per Inch of Stroke: .08



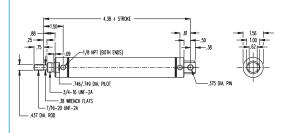
17 -DP

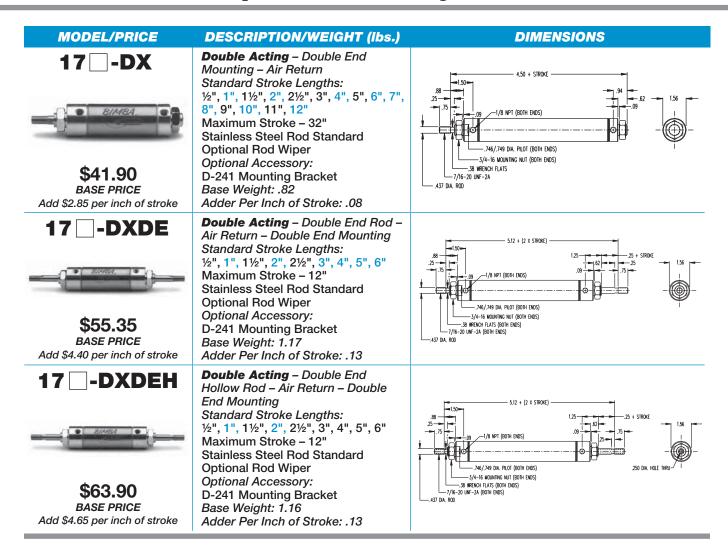


\$39.40 BASE PRICE Add \$2.85 per inch of stroke **Double Acting** – Pivot Type – Air Return – Rear Pivot Mounting Standard Stroke Lengths: ½". 1". 1½". 2". 2½". 3". 4". 5". 6". 7

½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12"

Maximum Stroke – 32"
Optional Stainless Steel Rod
Optional Rod Wiper
Optional Accessories:
D-231-1 Piston Rod Clevis
D-229 Pivot Brackets
Base Weight: .73
Adder Per Inch of Stroke: .08

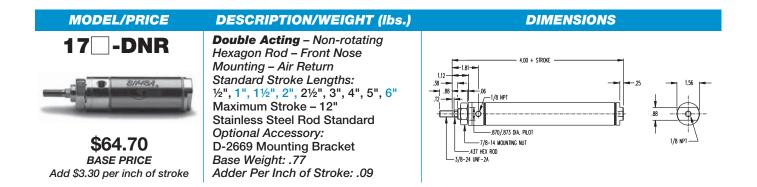




1-1/2" Bore Double Acting, Non-Rotating Rod Repair Parts

Rod Seal	Rod Bearing	DXNR Rod Guide	7/8-14 mounting threads		
D-2500	D-2501	D-1117	D-2509		
\$2.20	\$1.85	\$ 9.45	\$ 9.35		

DND Dod Cuida



1-1/2" Bore Double Acting, Non-Rotating Rod (continued)

MODEL/PRICE

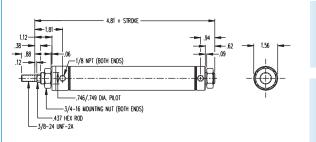
DESCRIPTION/WEIGHT (lbs.)

DIMENSIONS

-DXNR



\$71.90 BASE PRICE Add \$3.30 per inch of stroke **Double Acting** – Non-rotating Hexagon Rod - Double End Mounting - Air Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke – 12" Stainless Steel Rod Standard Optional Accessories: D-241 Mounting Bracket D-8310-A Rod Clevis Base Weight: .87 Adder Per Inch of Stroke: .08

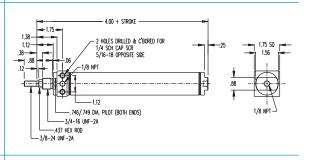


-DNR



\$73.30 **BASE PRICE** Add \$3.30 per inch of stroke

Double Acting – Non-rotating Hexagon Rod - Front Block Mounting - Air Return Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4", 5", 6" Maximum Stroke - 12" Stainless Steel Rod Standard Optional Accessory: D-8310-A Rod Clevis Base Weight: .71 Adder Per Inch of Stroke: .09

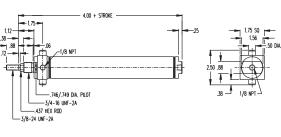


BFT-17 -DNR



\$82.50 **BASE PRICE** Add \$3.30 per inch of stroke

Double Acting – Non-rotating Hexagon Rod - Front Trunnion Mounting - Air Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke – 12" Stainless Steel Rod Standard Optional Accessories: **TRB-2 Trunnion Brackets** D-8310-A Rod Clevis Base Weight: .78 Adder Per Inch of Stroke: .09



1-1/2" Bore Adjustable Stroke

MODEL/PRICE

DESCRIPTION/WEIGHT (lbs.)



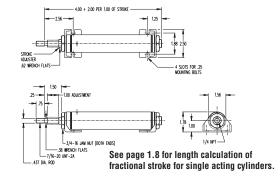
\$53.95 **BASE PRICE** Add \$4.55 per inch of stroke

Single Acting - Spring Return -Adjustable Stroke - Double End Mounting - Brass Piston Rod Bearing and Stroke Adjustment in 1" increments to 3". Mounting Brackets are included.

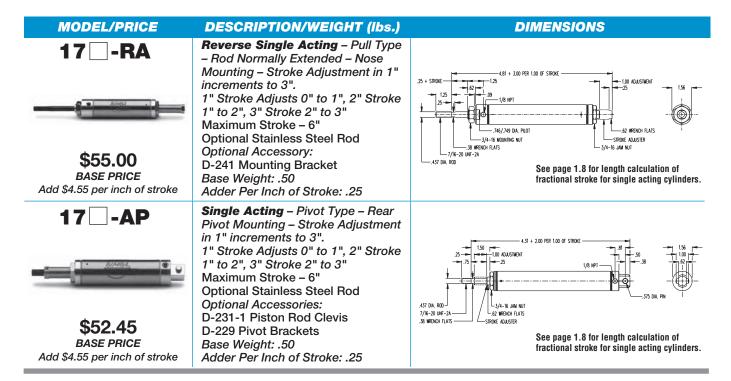
1" Stroke Adjusts 0" to 1", 2" Stroke 1" to 2", 3" Stroke 2" to 3" Maximum Stroke - 6" Optional Stainless Steel Rod Base Weight: .75

Adder Per Inch of Stroke: .25

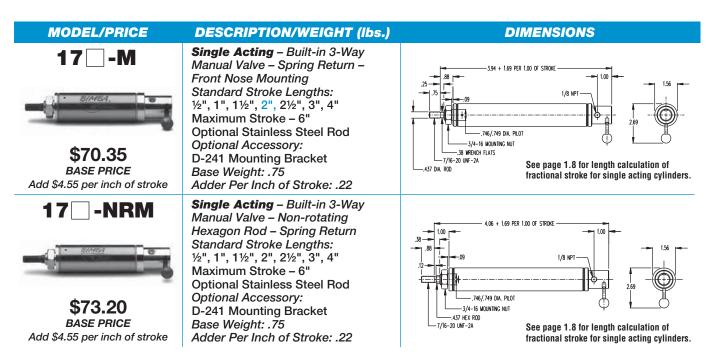
DIMENSIONS



1-1/2" Bore Adjustable Stroke (continued)



1-1/2" Bore Built-In Manual Valve



1-1/2" Bore Block Mounted - Spring Force: 8.5 lbs. Retracted, 17 lbs. Extended

MODEL/PRICE BF-17

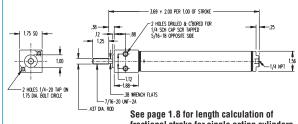


\$47.80 **BASE PRICE** Add \$4.65 per inch of stroke

DESCRIPTION/WEIGHT (lbs.)

Single Acting - Front Block Mounting - Spring Return Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 6" Stainless Steel Rod Standard Base Weight: .99

Adder Per Inch of Stroke: .22



DIMENSIONS

fractional stroke for single acting cylinders.

BF-17

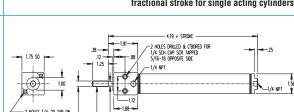


\$53.80 BASE PRICE Add \$2.85 per inch of stroke

Double Acting – Front Block Mounting - Air Return

Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4", 5", 6" Maximum Stroke - 12" Stainless Steel Rod Standard

Base Weight: .99 Adder Per Inch of Stroke: .08



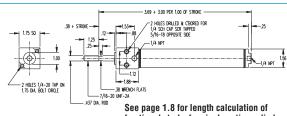
7/16-20 UNF-2A

BF-17



\$53.85 BASE PRICE Add \$4.65 per inch of stroke Pull Type - Front Block Mounting -Rod Normally Extended - Reverse Single Acting - Spring Return Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 6" Stainless Steel Rod Standard

Base Weight: .96 Adder Per Inch of Stroke: .22



fractional stroke for single acting cylinders.

BF-17 -S or SC*



\$111.25 BASE PRICE

Add \$4.65 per inch of stroke *Add \$3.00 for conduit outlet

Built-in Midget 3-Way Solenoid Operated Valve - Single Acting -Spring Return - Front Block Mounting - 100 PSI, 1/16" Orifice Mounting - 150 PSI, 3/64" Orifice Optional Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke - 6" Stainless Steel Rod Standard Standard Voltage - 115/60 Optional Voltages: 24, 230 A.C. or 6, 12, 24 D.C. Base Weight: 1.90

4.38 + 2.00 PER 1.00 OF STROKE EXHAUST PORT 7/16-20 UNF-2A

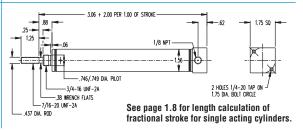
> See page 1.8 for length calculation of fractional stroke for single acting cylinders.



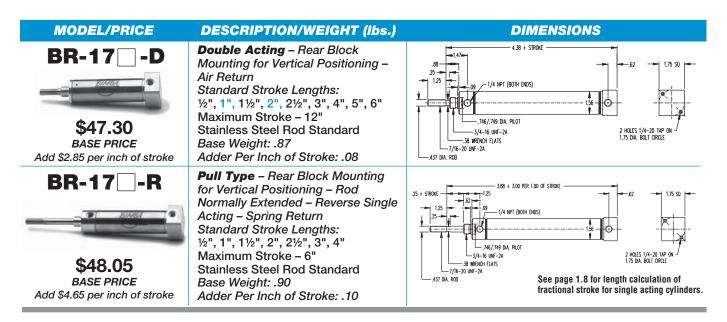
\$40.70 **BASE PRICE** Add \$4.65 per inch of stroke Single Acting - Rear Block Mounting for Vertical Positioning -Sprina Return Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4"

Maximum Stroke - 6" Stainless Steel Rod Standard Base Weight: .87 Adder Per Inch of Stroke: .08

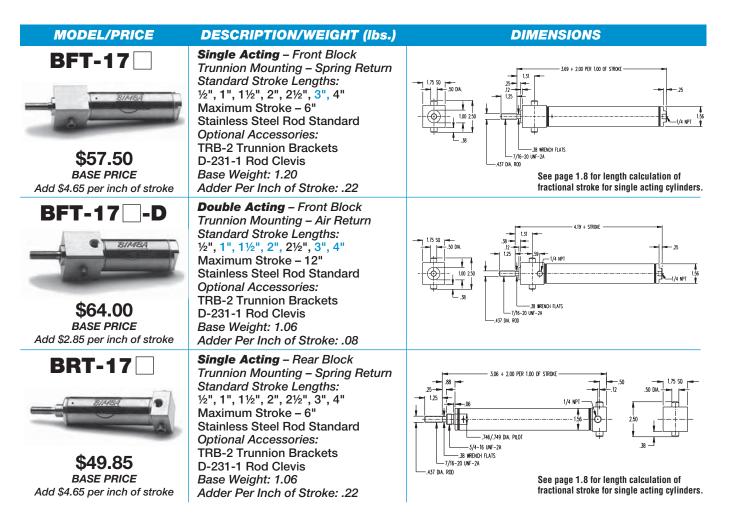
Adder Per Inch of Stroke: .22



1-1/2" Bore Block Mounted (continued)



1-1/2" Bore Trunnion Mounted - Spring Force: 8.5 lbs. Retracted, 17 lbs. Extended



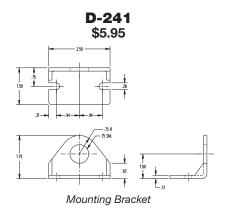
1-1/2" Bore Block Mounted (continued)

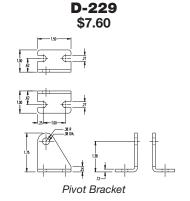


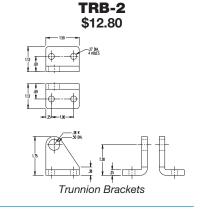
\$57.20 BASE PRICE Add \$2.85 per inch of stroke **Double Acting - Rear Block** Trunnion Mounting - Air Return Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 12" Stainless Steel Rod Standard Optional Accessories: **TRB-2 Trunnion Brackets** D-231-1 Rod Clevis Base Weight: .91 Adder Per Inch of Stroke: .08

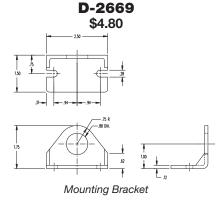
- 1/4 NPT (BOTH ENDS) -.746/.749 DIA. PILOT -3/4-16 UNF-2A 38 WRENCH FLATS -7/16-20 UNF-2A

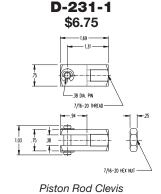
1-1/2" Bore Accessories

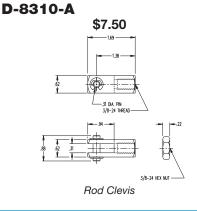




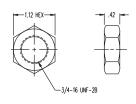








D-2545 \$1.40



Mounting Nut

D-3556

\$.95

-7/8-14 UNF-2B

Mounting Nut

Note: For stainless steel accessories see page 1.100 and 1.103-1.104. Mounting bracket not available in stainless steel.

- Ground and Polished, High Strength Carbon Steel Piston Rod Standard — 303 Stainless Steel Rod Available as an Option — Bronze Rod Guide Bushing Standard
- Force Exerted Approximately 2.4 of Air Line Pressure
- Enclosed Spring Force: 11 lbs. Relaxed 24 lbs. Compressed
- Cushion Quiet Bumpers Standard

OPTIONS:

NO CHARGE:

- MAGNALUBE G (G)
- PORTS ROTATED (K)
- NO THREAD (NT)
- SIDE PORTED REAR HEAD (Q) Add .56" to nose mount overall length
- PIVOT BUSHING (Y) .375" ID

EXTRA EXTENSION (EE)

- Single, reverse and double acting, add \$1.50 per inch of extension
- DXDE, add \$2.10 per inch of extension; extension added to each end
- DXDE hollow rod, add \$2.20 per inch of extension; extension added to each end

DOUBLE ACTING FAILSAFE

(JS = Spring Return, JR = Spring Extend)

- Add \$12.40 to base price + \$1.75 to stroke adder
- See page 1.65 and 1.66 for overall length adders
- Enter Stroke Length as 3rd Digit

OPTIONS continued...

- MAGNET (prefix M) Add \$15.50
 Single and reverse acting add .125" to overall length
- Stainless steel rod becomes standard with this option
- Must specify track(s) for use with miniature position sensing (T2, T3, T4) add \$3.20 per track. See page 1.9 for track location details. See Switch Products, page 9.3 for switch selection information.

LOW TEMPERATURE (N)

Temperature Range: -40° to 200°F

- Single acting add \$1.40
- Reverse acting add \$1.80
- Double acting add \$2.70
- DXDE add \$3.35

HIGH TEMPERATURE "U" CUPS (V)

Temperature Range: 0° to 400°F (-18° to 205°C)
• Single acting add \$8.15

- Double acting add \$19.85DXDE add \$26.25
- Reverse acting add \$14.80

MOLYCOATED BODY (F)

Add \$3.00 per inch of stroke

NON-LUBE SERVICE (E)

- Single acting add \$4.95
- Double acting add \$11.05
- DXDE add \$15.15

ROD WIPER (W)

(not available in standard single acting)

- Add \$3.20
- DXDE add \$6.40

STAINLESS STEEL ROD (prefix SR)

- Add \$4.45
- Standard on DXDE, DXDEH

LOW PRESSURE HYDRAULIC (HL)

- 250 psi maximum
- Double acting models only
- Option specified as a prefix

MODEL/PRICE



\$44.00 BASE PRICE Add \$5.65 per inch of stroke

-NR



\$47.65 BASE PRICE Add \$5.65 per inch of stroke

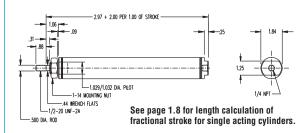
DESCRIPTION/WEIGHT (lbs.)

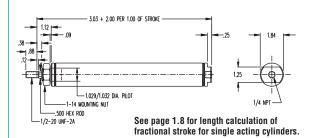
Single Acting - Spring Return -Front Nose Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 6" Optional Stainless Steel Rod Optional Accessory: C-1337 Mounting Bracket

Base Weight: .85 Adder Per Inch of Stroke: .36

Single Acting - Non-rotating Hexagon Rod - Spring Return -Front Nose Mounting Standard Stroke Lengths: ½", **1**", **1**½", **2**", **2**½", **3**", **4**" Maximum Stroke - 6" Optional Stainless Steel Rod Optional Accessory: C-1337 Mounting Bracket Base Weight: .86 Adder Per Inch of Stroke: .36

DIMENSIONS





MODEL/PRICE DESCRIPTION/WEIGHT (lbs.)

-NRP



\$54.00 **BASE PRICE** Add \$5.65 per inch of stroke



\$50.35 BASE PRICE Add \$5.65 per inch of stroke

24



\$53.10 BASE PRICE Add \$5.65 per inch of stroke



\$53.30 BASE PRICE Add \$2.85 per inch of stroke

Single Acting – Non-rotating Hexagon Rod – Pivot Type – Spring Return - Rear Pivot or Double End Mountina Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 6" Optional Stainless Steel Rod Optional Accessories: D-231-3 Piston Rod Clevis D-620-1 Pivot Brackets C-1337 Mounting Bracket Base Weight: .86

Adder Per Inch of Stroke: .36

Single Acting - Pivot Type - Spring Return - Rear Pivot or Double End Mounting

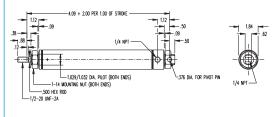
Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Optional Stainless Steel Rod Optional Accessories: D-231-3 Piston Rod Clevis D-620-1 Pivot Brackets C-1337 Mounting Bracket Base Weight: .86 Adder Per Inch of Stroke: .36

Reverse Single Acting - Pull Type - Rod Normally Extended - Spring Return - Front Nose Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 6" Optional Stainless Steel Rod Optional Accessory: C-1337 Mounting Bracket

Adder Per Inch of Stroke: .31 Double Acting - Air Return -Front Nose Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4", 5", 6" Maximum Stroke - 12" Optional Stainless Steel Rod Optional Accessory: C-1337 Mounting Bracket

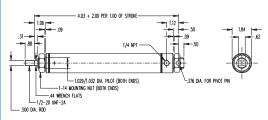
Base Weight: 1.17

Base Weight: 1.29 Adder Per Inch of Stroke: .11

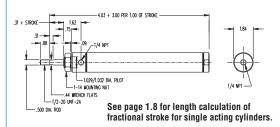


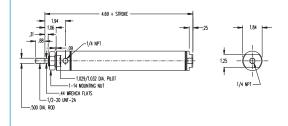
DIMENSIONS

See page 1.8 for length calculation of fractional stroke for single acting cylinders.



See page 1.8 for length calculation of fractional stroke for single acting cylinders.





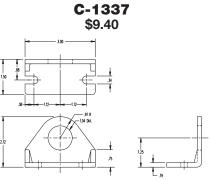
MODEL/PRICE DESCRIPTION/WEIGHT (lbs.) DIMENSIONS Double Acting – Pivot Type – Air Return - Rear Pivot or Double End Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12" -1/4 NPT (BOTH ENDS) Maximum Stroke - 32" Optional Stainless Steel Rod —1.029/1.032 DIA, PILOT (BOTH ENDS) Optional Accessories: -1-14 MOUNTING NUT (BOTH ENDS) D-231-3 Piston Rod Clevis -,44 WRENCH FLATS D-620-1 Pivot Brackets \$60.00 C-1337 Mounting Bracket BASE PRICE Base Weight: 1.64 Add \$2.85 per inch of stroke Adder Per Inch of Stroke: .11 Double Acting - Double End Rod --DXDE Air Return - Double End Mounting 6.56 + (2 X STROKE) Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12" Maximum Stroke - 12" Stainless Steel Rod Standard 1,029/1,032 DIA, PILOT (BOTH ENDS) ——1-14 MOUNTING NUT (BOTH ENDS) —,44 WRENCH FLATS (BOTH ENDS) Optional Accessory: \$77.70 C-1337 Mounting Bracket -1/2-20 UNF-2A (BOTH ENDS) **BASE PRICE** Base Weight: 1.87 500 DIA. ROD Add \$4.10 per inch of stroke Adder Per Inch of Stroke: .18 **Double Acting** - Double End **_-DXDEH** Hollow Rod - Air Return - Double **End Mounting** Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke - 12" Stainless Steel Rod Standard -1.029/1.032 DIA. PILOT (BOTH ENDS) 1-14 MOUNTING NUT (BOTH ENDS) -1/2-20 UNF-2A (BOTH ENDS) Optional Accessory: C-1337 Mounting Bracket BASE PRICE

Base Weight: 1.80

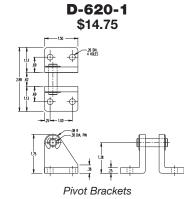
Adder Per Inch of Stroke: .16

Add \$4.40 per inch of stroke

1-3/4" Bore Accessories



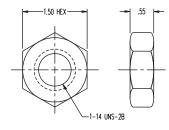
Mounting Bracket



\$6.75 -.38 DIA. PIN 1/2-20 THREAD Piston Rod Clevis

D-231-3

D-1331 \$2.70



Mounting Nut

2" Bore Air Cylinders

- Ground and Polished, High Strength Carbon Steel Piston Rod Standard — 303 Stainless Steel Rod Available as an Option — Bronze Rod Guide Bushing Standard
- Force Exerted Approximately 3.1 of Air Line Pressure
- Enclosed Spring Force: 15 lbs. Relaxed 30 lbs. Compressed
- Mounting Nuts Not Included

OPTIONS:

NO CHARGE:

- MAGNALUBE G (G)
- PORTS ROTATED (K)
- NO THREAD (NT)
- SIDE PORTED REAR HEAD (Q) Add .38" to nose mount overall length

SINGLE AND REVERSE ACTING BUMPERS (B)

- \$4.25 additional
- Add .125 to overall length

DOUBLE ACTING BUMPERS (B)

- \$7.00 additional
- Add .250 to overall length

EXTRA EXTENSION (EE)

- Single, reverse and double acting, add \$1.65 per inch of extension
- DXDE, add \$2.30 per inch of extension; extension added to each end

DOUBLE ACTING FAILSAFE

(JS = Spring Return, JR = Spring Extend)

- Add \$24.60 to base price + \$3.10 to stroke adder
- See page 1.65 and 1.66 for overall length adders
- Enter Stroke Length as 3rd Digit

OPTIONS continued...

MAGNET (prefix M) - Add \$18.05

- Single and reverse acting add .125" to overall length
- Stainless steel rod becomes standard with this option
- Must specify track(s) for use with miniature position sensing (T2, T3, T4) - add \$3.20 per track. See page 1.9 for track location details. See Switch Products, page 9.3 for switch selection information.

OW TEMPERATURE (N)

Temperature Range: -40° to 200°F

- Single acting add \$1.80 Reverse acting add \$2.05
- Double acting add \$3.35DXDE add \$3.60

HIGH TEMPERATURE "U" CUPS (V)

Temperature Range: 0° to 400°F (-18° to 205°C)

• Single acting add \$8.15

- Double acting add \$19.85DXDE add \$26.25
- Reverse acting add \$14.80

MOLYCOATED BODY (F)

• Add \$3.00 per inch of stroke

NON-LUBE SERVICE (E)

- Single acting add \$6.50
- Double acting add \$16.25
- DXDE add \$19.60

ROD WIPER (W)

(not available in standard single acting)

- · Add \$6.25
- DXDE add \$12.50

STAINLESS STEEL ROD (prefix SR)

- Add \$4.55
- · Standard on DXP, DXDE, XP, M option

LOW PRESSURE HYDRAULIC (HL)

- 250 psi maximum
- Double acting models only
- Option specified as a prefix
- Add \$19.50

MODEL/PRICE

DESCRIPTION/WEIGHT (lbs.)

Single Acting - Spring Return -Front Nose Mounting Standard Stroke Lengths:

1/2", 1", 11/2", 2", 21/2", 3", 4"

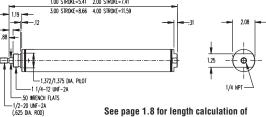
Maximum Stroke - 4" Optional Stainless Steel Rod

Optional Accessories: **D-615 Mounting Bracket**

D-508 Mounting Nut

Base Weight: 1.04 Adder Per Inch of Stroke: .43

DIMENSIONS 1.00 STROKE=5.41 2.00 STROKE=7.41



Add \$6.20 per inch of stroke

\$57.55

BASE PRICE



\$70.15 BASE PRICE Add \$6.45 per inch of stroke Single Acting - Universal Mounting Type - Nose, Pivot or Double End -Spring Return - Bronze Rod Bushing and Bronze Pivot Bushing Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke - 4"

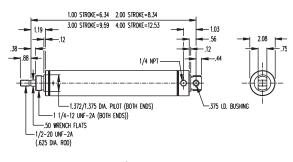
Stainless Steel Rod Standard Optional Accessories:

D-231-3 Piston Rod Clevis

D-615 Mounting Bracket D-620 Pivot Brackets

D-508 Mounting Nut Base Weight: 1.26

Adder Per Inch of Stroke: .43



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

fractional stroke for single acting cylinders.

MODEL/PRICE DESCRIPTION/WEIGHT (lbs.)



\$66.65 **BASE PRICE** Add \$6.20 per inch of stroke

Reverse Single Acting - Pull Type - Rod Normally Extended - Spring Return - Front Nose Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 4" Optional Stainless Steel Rod Optional Accessories: **D-615 Mounting Bracket D-508 Mounting Nut** Base Weight: 1.24 Adder Per Inch of Stroke: .43

1.00 STROKE=7.11 2.00 STROKE=10.11 _____1,372/1,375 DIA, PILOT -1 1/4-12 UNF-2A .50 WRENCH FLATS -1/2-20 UNF-2A

DIMENSIONS

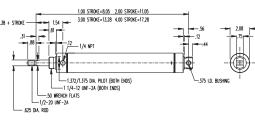
See page 1.8 for length calculation of fractional stroke for single acting cylinders.

-RP



\$72.80 **BASE PRICE** Add \$6.20 per inch of stroke

Reverse Single Acting - Pivot and Pull Type - Rod Normally Extended -Spring Return - Rear Pivot Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 4" Optional Stainless Steel Rod Optional Accessories: D-231-3 Piston Rod Clevis D-620 Pivot Bracket **D-508 Mounting Nut D-615 Mounting Bracket** Base Weight: 1.46 Adder Per Inch of Stroke: .43



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

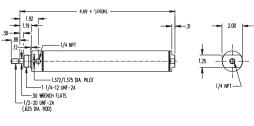
-D



\$55.40 **BASE PRICE** Add \$3.10 per inch of stroke

Double Acting - Air Return -Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke – 12" **Optional Stainless Steel Rod** Optional Accessories: D-508 Mounting Nut

D-615 Mounting Bracket Base Weight: 1.40 Adder Per Inch of Stroke: .15



-DXP

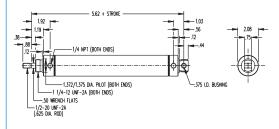


\$66.60 **BASE PRICE** Add \$3.20 per inch of stroke

Double Acting - Universal Mounting Type - Pivot or Double End - Air Return - Bronze Pivot Bushing Standard Stroke Lengths:

½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12", 13", 14", 15", 16", 17", 18", 19", 20", 21", 22", 23", 24"

Maximum Stroke - 32" Stainless Steel Rod Standard Optional Accessories: D-231-3 Piston Rod Clevis **D-615 Mounting Bracket D-620 Pivot Brackets D-508 Mounting Nut** Base Weight: 1.62 Adder Per Inch of Stroke: .15



2" Bore Air Cylinders

MODEL/PRICE 31 -DXDE

\$82.10 BASE PRICE Add \$4.55 per inch of stroke

DESCRIPTION/WEIGHT (lbs.)

Double Acting – Double End Rod – Air Return – Double End Mounting Standard Stroke Lengths:

½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12"

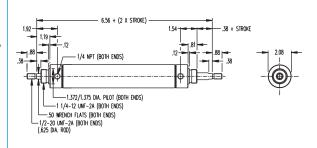
Maximum Stroke – 12"

Stainless Steel Rod Standard

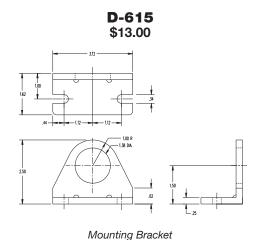
Optional Accessories:
D-615 Mounting Bracket
D-508 Mounting Nut

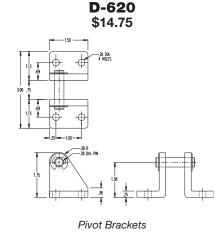
Base Weight: 1.97 Adder Per Inch of Stroke: .24

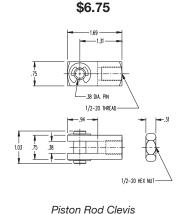
DIMENSIONS



2" Bore Accessories

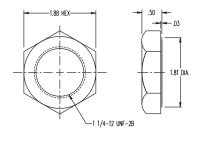






D-231-3

D-508 \$5.55



Mounting Nut

Note: For stainless steel accessories see page 1.100 and 1.103-1.104.

- Ground and Polished, High Strength Carbon Steel Piston Rod Standard — 303 Stainless Steel Rod Available as an Option — Bronze Rod Guide Bushing Standard
- Force Exerted Approximately 5.0 of Air Line Pressure
- Double Acting Only
- Mounting Nuts Not Included

OPTIONS:

NO CHARGE:

- MAGNALUBE G (G)
- PORTS ROTATED (K)
- NO THREAD (NT)
- SIDE PORTED REAR HEAD (Q) Add .38" to nose mount overall length

DOUBLE ACTING BUMPERS (B)

- \$7.00 additional
- Add .250 to overall length

EXTRA EXTENSION (EE)

- Double acting, add \$1.75 per inch of extension
- DXDE, add \$2.75 per inch of extension; extension added to each end
- Enter Stroke Length as 3rd Digit

OPTIONS continued...

MAGNET (prefix M) - Add \$18.05

- Stainless steel rod becomes standard with this option
- Must specify track(s) for use with miniature position sensing (T2, T3, T4) - add \$3.20 per track. See page 1.9 for track location details. See Switch Products, page 9.3 for switch selection information.

LOW TEMPERATURE (N)

Temperature Range: -40° to 200°F
• Double acting add \$3.90
• DXDE add \$5.20

HIGH TEMPERATURE "U" CUPS (V)
Temperature Range: 0° to 400°F (-18° to 205°C)
• Double acting add \$19.85
• DXDE add \$26.25

MOLYCOATED BODY (F)

· Add \$3.00 per inch of stroke

NON-LUBE SERVICE (E)

- Double acting add \$18.85
- DXDE add \$22.20

ROD WIPER (W)

(not available in standard single acting)

- Add \$6.25
- DXDE add \$12.50

STAINLESS STEEL ROD (prefix SR)

- Add \$4.55
- Standard on M option, DXP, DXDE

LOW PRESSURE HYDRAULIC (HL)

- 250 psi maximum
- Double acting models only
- Option specified as a prefix
- Add \$24.95

MODEL/PRICE DESCRIPTION/WEIGHT (lbs.)

BIMBA

\$79.45 **BASE PRICE** Add \$3.30 per inch of stroke Double Acting - Air Return -

Front Nose Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4", 5", 6"

Maximum Stroke - 12"

Optional Stainless Steel Rod Optional Accessories:

D-615-1 Mounting Bracket D-2540 Mounting Nut Base Weight: 1.98

Adder Per Inch of Stroke: .17

50 -DXP



BASE PRICE Add \$3.40 per inch of stroke

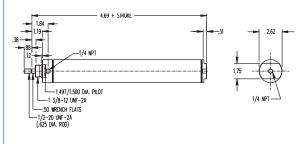
Double Acting – Universal Mounting Type - Pivot or Double End - Air Return - Bronze Rod Bushing and Bronze Pivot Bushing Standard Stroke Lengths:

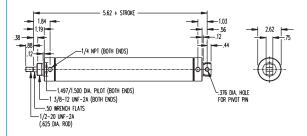
1/2", 1", 11/2", 2", 21/2", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12", 13", 14", 15", 16", 17", 18", 19", 20", 21", 22", 23", 24"

Maximum Stroke - 32" Stainless Steel Rod Standard Optional Accessories: D-231-3 Piston Rod Clevis D-615-1 Mounting Bracket **D-620 Pivot Brackets** D-2540 Mounting Nut Base Weight: 2.27

Adder Per Inch of Stroke: .17

DIMENSIONS





MODEL/PRICE

DESCRIPTION/WEIGHT (lbs.)

DIMENSIONS





\$108.75 BASE PRICE Add \$5.30 per inch of stroke Double Acting - Double End Rod -Air Return - Double End Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12" Maximum Stroke - 12" Stainless Steel Rod Standard Optional Accessories: D-615-1 Mounting Bracket D-2540 Mounting Nut

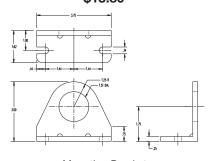
Base Weight: 2.32

Adder Per Inch of Stroke: .34

6.56 + (2 X STROKE) 1/4 NPT (BOTH ENDS) -1 3/8-12 UNF-2A (BOTH ENDS))

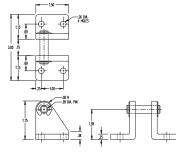
2-1/2" Bore Accessories

D-615-1 \$13.80



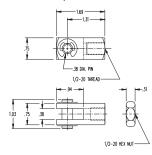
Mounting Bracket

D-620 \$14.75



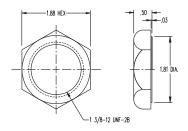
Pivot Brackets

D-231-3 \$6.75



Piston Rod Clevis

D-2540 \$4.95



Mounting Nut

- Ground and Polished, High Strength Carbon Steel Piston Rod Standard - 303 Stainless Steel Rod Available as an Option — Bronze Rod Guide Bushing Standard
- Force Exerted Approximately 7.0 of Air Line Pressure
- Double Acting Only
- Mounting Nuts Not Included

OPTIONS:

NO CHARGE:

- MAGNALUBE G (G)
- PORTS ROTATED (K)
- NO THREAD (NT)
- SIDE PORTED REAR HEAD (Q) Add .44" to nose mount overall length

DOUBLE ACTING BUMPERS (B)

- \$9.10 additional
- · Add .250 to overall length

EXTRA EXTENSION (EE)

- Double acting, add \$2.00 per inch of extension
 DXDE, add \$2.95 per inch of extension; extension added to each end
- Enter Stroke Length as 3rd Digit

OPTIONS continued...

- MAGNET (prefix M) Add \$30.90
 Stainless steel rod becomes standard with this option
- Must specify track(s) for use with miniature position sensing (T2, T3, T4) add \$3.20 per track. See page 1.9 for track location details. See Switch Products, page 9.3 for switch selection information.

LOW TEMPERATURE (N)

- Temperature Range: -40° to 200°F
 Double acting add \$3.90
 DXDE add \$5.20

HIGH TEMPERATURE "U" CUPS (V)

Temperature Range: 0° to 400°F (-18° to 205°C)

- Double acting add \$20.90
 DXDE add \$27.65

MOLYCOATED BODY (F)

· Add \$3.00 per inch of stroke

NON-LUBE SERVICE (E)

- Double acting add \$22.30DXDE add \$25.60

ROD WIPER (W)

- Add \$6.25

STAINLESS STEEL ROD (prefix SR)

- Add \$5.45
- Standard on DXP, DXDE, and M option

-1.622/1.625 DIA. PILOT

-.63 WRENCH FLATS

LOW PRESSURE HYDRAULIC (HL)

- Double acting models only
- Option specified as a prefix
- Add \$24.95

MODEL/PRICE DESCRIPTION/WEIGHT (lbs.)



\$112.95 BASE PRICE Add \$3.90 per inch of stroke

70 -DXP

\$127.20

BASE PRICE

Add \$4.10 per inch of stroke

D-5379 Mounting Nut Base Weight: 3.34 Adder Per Inch of Stroke: .26 **Double Acting** - Universal Mount

Carbon Steel Piston Rod Standard Optional Stainless Steel Rod Optional Accessories:

Double Acting - Air Return -

Front Nose Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4", 5", 6"

Maximum Stroke - 12"

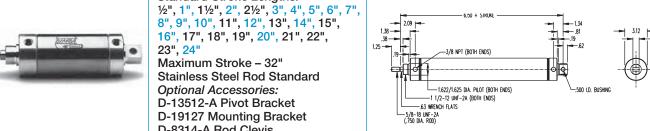
D-19127 Mounting Bracket

Stainless Steel Rod Standard Optional Accessories: D-13512-A Pivot Bracket D-19127 Mounting Bracket D-8314-A Rod Clevis D-5379 Mounting Nut

Pivot or Double End Mounting Standard Stroke Lengths: 16", 17", 18", 19", 20", 21", 22", 23", 24" Maximum Stroke - 32"

Base Weight: 3.87

Adder Per Inch of Stroke: .26



DIMENSIONS

(not available in standard single acting)

- DXDE add \$12.50

- 250 psi maximum

3" Bore Air Cylinders

MODEL/PRICE

DESCRIPTION/WEIGHT (lbs.)

DIMENSIONS





\$140.60 BASE PRICE Add \$5.55 per inch of stroke Double Acting – Double End Rod – Double End Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12"

Maximum Stroke – 12"
Stainless Steel Rod Standard Optional Accessories: D-19127 Mounting Bracket D-5379 Mounting Nut Base Weight: 4.05

Adder Per Inch of Stroke: .52

7.31 + (2 x STROKE)

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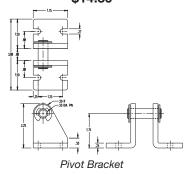
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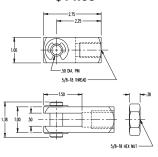
1.7

3" Bore Accessories

D-13512-A \$14.30

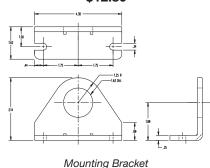




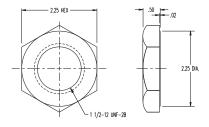


Rod Clevis

D-19127 \$12.80



D-5379 \$4.95



Mounting Nut

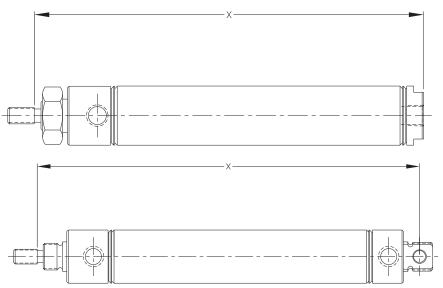
Fail Safe Length Adders (Option JS)

(Spring Return Length Adder	
Bore	Туре	Overall Length Adder for -JR Option
	0070-D	1.65 + 0.75 per 0.50" of stroke
5/16"	0070-DXP	2.04 + 0.75 per 0.50" of stroke
	BF-0070-D	1.71 + 0.75 per 0.50" of stroke
	010-D, BF-010-D & BFT-010-D	2.17 + 0.94 per 0.50" of stroke
7/16"	010-DP & 0010-DX	2.61 + 0.94 per 0.50" of stroke
//16"	BR-010-D & BRT-010-D	2.49 + 0.94 per 0.50" of stroke
	010-DXDE	2.86 + 1.44 per 0.50" of stroke
	020-D	2.34 + 1.63 per 1" of stroke
9/16"	020-DXP	2.61 + 1.63 per 1" of stroke
	020-DXDE	3.00 + 2.63 per 1" of stroke
	040-D	3.03 + 1.69 per 1" of stroke
3/4"	040-DP, 040-DXP, BR-040-D & BRT-040-D	3.81 + 1.69 per 1" of stroke
3/4	BF-040-D & BFT-040-D	3.28 + 1.69 per 1" of stroke
	040-DXDE	4.06 + 2.69 per 1" of stroke
	060-D	3.19 (3.10 High Temp.) + 1.56 per 1" of stroke
7/8"	060-DXP	3.82 (3.72 High Temp.) + 1.56 per 1" of stroke
1/0	060-DXDE	4.16 (4.03 High Temp.) + 2.56 per 1" of stroke
	090-D	3.38 (3.50 SR) + 1.56 per 1" of stroke
	090-DP, 090-DX	4.10 + 1.56 per 1" of stroke
1-1/16"	BF-090-D, BFT-090-D	4.00 + 1.56 per 1" of stroke
	BR-090-D, BRT-090-D	4.25 + 1.56 per 1" of stroke
	090-DXDE	4.25 + 2.56 per 1" of stroke
	120-D	4.38 (4.25 High Temp.) + 1.81 per 1" of stroke
1-1/4"	120-DP	5.09 (5.03 High Temp.) + 1.81 per 1" of stroke
	120-DXDE	5.94 (5.81 High Temp.) + 2.81 per 1" of stroke
	170-D	3.75 + 1.69 per 1" of stroke
	170-DP	4.44 + 1.69 per 1" of stroke
1-1/2"	170-DX	4.56 + 1.69 per 1" of stroke
1-1/2	BF-170-D, BFT-170-D	4.25 + 1.69 per 1" of stroke
	BR-170-D, BRT-170-D	4.44 + 1.69 per 1" of stroke
	170-DXDE	5.19 + 2.69 per 1" of stroke
·	240-D	5.13 (5.00 High Temp.) + 2" per 1" of stroke
1-3/4"	240-DP	6.43 (6.07 High Temp.) + 3" per 1" of stroke
	240-DXDE	7.00 (6.87 High Temp.) + 3" per 1" of stroke

Spring Return Length Adder for 2" Bore										
Bore	Tuno		Stro	ke						
	Туре	1"	2"	3"	4"					
2"	310-D	5.95 + stroke	6.95 + stroke	7.20 + stroke	9.14 + stroke					
2	310-DXP	6.88 + stroke	7.88 + stroke	8.13 + stroke	10.07 + stroke					
	310-DXDE	7.82 + 2 x stroke	8.82 + 2 x stroke	9.07 + 2 x stroke	11.02 + 2 x stroke					

Please use the drawings below as examples of the reference points for the overall length dimensions shown in the tables above. Length is always referenced to the base of the rod thread.

For models not shown in the drawings below (ex., BF, BR, DXDE, etc.), please refer to the applicable catalog drawing of the base model (double acting) without the failsafe option to determine your reference points for determining overall length.



tandard A

Three-Position Cylinders

Cushion Cylinders

MRS®
Cylinders

Non-Rotating

PC

All Stainless Non-Repairab

All Stainless Repairable

Z Line Ai

Rod Lock Cylinders

500 Hydraulio Cylinders

Hole Punch Cylinders

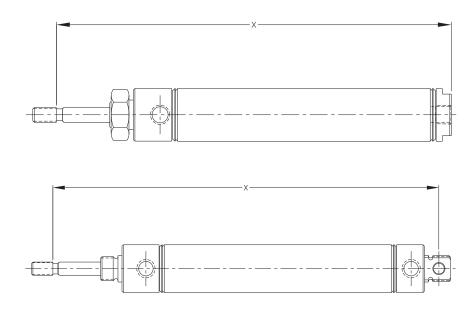
Fail Safe Length Adders (Option JR)

	Spring Extend Length Adder						
Bore	Туре	Overall Length Adder for -JR Option					
	0070-D	1.65 + 1.25 per 0.50" of stroke					
5/16"	0070-DXP	2.04 + 1.25 per 0.50" of stroke					
	BF-0070-D	1.71 + 1.25 per 0.50" of stroke					
	010-D, BF-010-D & BFT-010-D	2.17 + 1.44 per 0.50" of stroke					
7/16"	010-DP & 0010-DX	2.61 + 1.44 per 0.50" of stroke					
	BR-010-D & BRT-010-D	2.49 + 1.44 per 0.50" of stroke					
9/16"	020-D	2.34 + 2.63 per 1" of stroke					
3/10	020-DXP	2.61 + 2.63 per 1" of stroke					
	040-D	3.03 + 2.69 per 1" of stroke					
3/4"	040-DP, 040-DXP, BR-040-D & BRT-040-D	3.81 + 2.69 per 1" of stroke					
	BF-040-D & BFT-040-D	3.28 + 2.69 per 1" of stroke					
7/8"	060-D	3.19 (3.10 High Temp.) + 2.56 per 1" of stroke					
170	060-DXP	3.82 (3.72 High Temp.) + 2.56 per 1" of stroke					
	090-D	3.38 (3.50 SR) + 2.56 per 1" of stroke					
1-1/16"	090-DP, 090-DX	4.10 + 2.56 per 1" of stroke					
1-1/10	BF-090-D, BFT-090-D	4.00 + 2.56 per 1" of stroke					
	BR-090-D, BRT-090-D	4.25 + 2.56 per 1" of stroke					
1-1/4"	120-D	4.38 (4.25 High Temp) + 2.81 per 1" of stroke					
1-1/4	120-DP	5.09 (5.05 High Temp) + 2.81 per 1" of stroke					
	170-D	3.75 + 2.69 per 1" of stroke					
	170-DP	4.44 + 2.69 per 1" of stroke					
1-1/2"	170-DX	4.56 + 2.69 per 1" of stroke					
	BF-170-D, BFT-170-D	4.25 + 2.69 per 1" of stroke					
	BR-170-D, BRT-170-D	4.44 + 2.69 per 1" of stroke					
1-3/4"	240-D	5.13 (5.00 High Temp.) + 3" per 1" of stroke					
1-0/4	240-DP	6.43 (6.07 High Temp.) + 3" per 1" of stroke					

S	Spring Extend Length Adder for 2" Bore									
Bore	Tuno		Stro	ke						
	Туре	1"	2"	3"	4"					
2"	310-D	5.95 + 2 x stroke	6.95 + 2 x stroke	7.20 + 2 x stroke	9.14 + 2 x stroke					
	310-DXP	6.88 + 2 x stroke	7.88 + 2 x stroke	8.13 + 2 x stroke	10.07 + 2 x stroke					

Please use the drawings below as examples of the reference points for the overall length dimensions shown in the tables above. Length is always referenced to the base of the rod thread.

For models not shown in the drawings below (ex., BF, BR, DXDE, etc.), please refer to the applicable catalog drawing of the base model (double acting) without the failsafe option to determine your reference points for determining overall length.



Three-Position Original Line Cylinders



Bimba's Three-Position Original Line stainless steel body cylinder provides three positions with a single cylinder. Bimba offers the performance and quality of the unitized Original Line cylinder design along with it's product breadth now in three positive stroke positions.

How to Order

The model number for all Three-Position Original Line cylinders consists of three alphanumeric clusters. These designate product type, bore size and stroke length, and options. Please refer to the charts below for an

example of model number M-043/4.5-DW. This is a 3/4" bore, with a 3" stroke for position A, plus an additional 4-1/2" stroke for position B, double acting cylinder with a rod wiper.

PRODUCT TYPE

Blank - Three-position Original Line M - Magnet option for cylinders* NR - Non-rotating rod option

*Magnet located on stroke B piston only.

BORE SIZES

02 - 9/16" 04 - 3/4" 09 - 1-1/16" 17 – 1-1/2"

31 - 2"

STANDARD STROKE LENGTHS STROKE A **STROKE B** AND STROKE MAXIMUMS

0.5 = 1/2" 0.5 = 1/2" 1 = 1" 1" = 1" 1.5 = 1-1/2" 2.5 = 2-1/2" 3.75 = 3-3/4" 3.75 = 3-3/4" etc.

Nose Mount 1" increments to 12" 2 x Stroke A + Stroke B Maximum = 12" Universal Mount

1" increments to 24" 2 x Stroke A + Stroke B Maximum = 32"

M - 043 / 4.5 -

MOUNTING OPTIONS

D - Double acting, nose mount DXP - Double acting, universal mount

OPTIONS

(Enter in alphabetical order, except EE which is last)

B - Bumpers

E - Non-lube seals and lubrication

F - Molycoated body

G - Magnalube® G

K - Ports rotated 90°

N - Low temperature seals & lubrication

NT - Non-threaded rod

Q - Side ported rear head (see standard Original Line information for applicable length adders by bore size)

T - Switch Track (T2, T3 or T4) see Position Sensing Solutions, page 9.3 for switch selection information

V - High temperature seals & lubrication

W - Rod wiper

EEX.XX - Extra rod extension

Note: Consult page 1.4 for option combination compatibility.

Specifications

Weiahts (lbs.)

Description	Specification
Expected life	1400 miles when lubricated
Total stroke tolerance	
9/16" - 1-1/2"	+.075/040
2"	+.095/060
Operating Medium	Air only
Maximum Operating Pressure	250 psi
Temperature Range	-20°F to 200°F
Standard Lubrication	HT-99
Endcaps, center section, and piston material	Aluminum
Cylinder body	304 stainless steel
Piston and rod seals	Buna N "U" cups
Rod and pivot bushings	Sintered bronze
Piston rod	303 stainless steel

Model	base weight	Combined Stroke*
020/0-D	.13	Total combined stroke x .02
020/0-DXP	.13	Total combined stroke x .02
040/0-D	.24	Total combined stroke x .03
040/0-DXP	.32	Total combined stroke x .03
090/0-D	.36	Total combined stroke x .05
090/0-DXP	.45	Total combined stroke x .05
170/0-D	.96	Total combined stroke x .08
170/0-DXP	1.09	Total combined stroke x .08
310/0-D	2.25	Total combined stroke x .15
310/0-DXP	2.47	Total combined stroke x .15

^{*}Total combined stroke = (2 x Stroke A) + Stroke B

®Magnalube is a registered trademark of Carleton Stuart Corporation

Adder per inch of

Three-Position Original Line Cylinders

List Prices

	Mour	nting	Total				
Bore	Mounting- D List Price	-DXP List Price	combined stroke adder, per inch**				
02 - 9/16"	\$35.50	\$39.20	\$1.85				
04 - 3/4"	38.65	44.40	1.85				
09 - 1-1/16"	44.60	50.80	1.85				
17 - 1-1/2"	60.45	67.75	2.85				
31 - 2"	83.70	94.25	3.20				

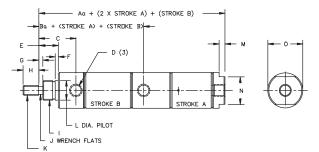
^{**}Total combined stroke = (2 X stroke A) + Stroke B

		•	•		Options				
Bore	M (Prefix) Magnetic Position Sensing	B Bumpers	E Non-lube Seals and Lubrication	Non-lube Molycoated Seals and Body		V High Temperature Seals and Lubrication	W Rod Wiper	EE Extra Rod Extension per inch	NR Prefix Non- rotating rod
9/16" (02)	\$10.35	\$9.00	\$18.05	\$3.00	\$2.70	\$23.30	\$3.20	\$1.00	\$18.85
3/4" (04)	10.35	9.00	18.75	3.00	2.70	23.30	3.20	1.00	18.95
1-1/16" (09)	12.90	9.00	20.65	3.00	3.90	28.00	3.20	1.00	25.25
1-1/2" (17)	15.50	10.95	21.95	3.00	5.20	30.85	3.20	1.50	25.35
2" (31)	18.05	13.95	32.35	3.00	6.50	39.60	6.25	1.65	30.60

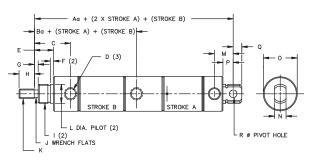
No Charge Options: G, K, NT

Dimensions

D Mounting Style (in.)



DXP Mounting Style (in.)



D Model												Bumper Option					
Bore	Aa	Ва	С	D	E	F	G	Н	I	J	K	L	М	N	0	Aa	Ва
9/16" (02)	4.12	2.25	0.75	#10-32	0.38	0.06	N/A	0.50	7/16-20	N/A	#10-32	.434/.437	0.19	0.50	0.62	4.31	2.31
3/4" (04)	5.47	3.12	0.97	1/8 NPT	0.50	0.09	N/A	0.50	5/8-18	N/A	1/4-28	.621/.624	0.19	0.62	0.81	5.47	3.12
1-1/16" (09)	5.97	3.25	1.19	1/8 NPT	0.62	0.09	0.12	0.50	5/8-18	0.25	5/16-24	.621/.624	0.49	0.88	1.12	6.09	3.25
1-1/2" (17)	6.5	3.69	1.50	1/8 NPT	0.88	0.09	0.25	0.75	3/4-16	0.38	7/16-20	.746/.749	0.25	0.88	1.56	6.62	3.69
2" (31)	8.25	4.78	1.92	1/4 NPT	1.19	0.12	0.38	0.88	1-1/4-12	0.50	1/2-20	1.375/1.372	0.31	1.25	2.09	8.62	4.91

	DXP Model E												Bumper Option							
Bore	Aa	Ва	С	D	E	F	G	Н	I	J	K	L	М	N	0	Р	Q	R	Aa	Ba
9/16" (02)	4.41	2.25	0.75	#10-32	0.38	0.06	N/A	0.50	7/16-20	N/A	#10-32	.434/.437	0.38	0.31	0.62	0.25	0.19	0.157	4.66	2.31
3/4" (04)	6.25	3.12	0.97	1/8 NPT	0.50	0.09	N/A	0.50	5/8-18	N/A	1/4-28	.621/.624	0.62	0.38	0.86	0.34	0.28	0.250	6.25	3.12
1-1/16" (09)	6.56	3.25	1.19	1/8 NPT	0.62	0.09	0.12	0.50	5/8-18	0.25	5/16-24	.621/.624	0.62	0.38	1.12	0.34	0.28	0.250	6.68	3.25
1-1/2" (17)	7.18	3.69	1.50	1/8 NPT	0.88	0.09	0.25	0.75	3/4-16	0.38	7/16-20	.746/.749	0.81	0.62	1.56	0.50	0.38	0.375	7.31	3.69
2" (31)	9.19	4.78	1.92	1/4 NPT	1.19	0.12	0.38	0.88	1-1/4-12	0.50	1/2-20	1.375/1.372	1.03	0.75	2.08	0.56	0.44	0.375	9.56	4.91

Air Cylinders with Adjustable Cushions*

- Readily Accessible Cushion Needle For Easy Adjustment
- Double Acting Models
- Rated 250 PSI
- 304 Stainless Steel Body Mirror Finish I.D.
- High Strength Aluminum Alloy Porting Ends
- Ground and Roller Burnished 303 Stainless Steel Piston Rod Standard
- Buna N "U" Cup Seals
- Low Breakaway Friction Less Than 5 PSI
- Special Stroke Lengths Available on Request

OPTIONS:

NO CHARGE:

- MAGNALUBE G (G)

• NO THREAD (NT) (Available on 3/4", 1-1/16" and 1-1/2" bores)

• PIVOT BUSHING (Y) .250" ID

EXTRA EXTENSION (EE)

Double acting, per inch of extension: 3/4" Bore, add \$1.00

1-1/16" Bore, add \$1.00 1-1/2" Bore, add \$1.20

2" Bore, add \$1.65 2-1/2" Bore, add \$1.75

3" Bore, add \$2.00

EXTRA EXTENSION (EE)

DXDE, per inch of extension:

(added to each end) 3/4" Bore, add \$1.20

1-1/16" Bore, add \$1.20

1-1/2" Bore, add \$2.20

2" Bore, add \$2.30

2-1/2" Bore, add \$2.75 3" Bore, add \$2.90

OPTIONS continued:

PORTS ROTATED (K)*

(Rotates ports and cushion screw location 90° clockwise)

MAGNETIC PISTON (prefix M)

3/4" Bore, add \$10.40

1-1/16" Bore, add \$12.90 1-1/2" Bore, add \$15.50

2" Bore, add \$18.10

2-1/2" Bore, add \$18.10

3" Bore, add \$32.20

MINI SWITCH TRACKS on all bore sizes

Must specify track(s) for use with Bimba's miniature position sensing (T2, T3, T4 - Add \$3.20 per track. See page 1.9 for track location details. See Switch Products, page 9.3 for switch selection information.

HIGH TEMPERATURE SEALS (V)

	Double Acting	DXDE
04 Bore	\$19.20	\$22.90
09 Bore	\$22.05	\$25.80
17 Bore	\$23.40	\$30.15
31 Bore	<i>\$34.35</i>	\$40.45
50 Bore	\$37.35	\$43.50
70 Bore	\$40.60	\$47.75

ROD WIPER (W) (Available on 3/4", 1-1/16" and 1-1/2" bores)

- Double acting add \$3.20
- DXDE add \$6.35

MOLYCOATED BODY (F)

Add \$3.00 per inch of stroke

NON-LUBE SERVICE (E)

See corresponding standard Original Line bore size catalog page for pricing.

*Consult local distributor for pricing.

• Cylinders are supplied with adjustable cushions on both ends. To order cushion on one end only, specify CF (front head cushion only), or CR (rear head cushion only), or CS (one end only) and deduct from base price as shown. (ex: 3/4" bore, cushion on front head only - CF-04 \square -D;

3/4" bore, cushion on rear head only - CR-04 □-D;

3/4" DXDE model, cushion on one side only - CS-04-D).

☐ Enter Stroke Length as 3rd Digit

3/4" Bore Air Cylinders with Adjustable Cushions

MODEL/PRICE DESCRIPTION/WEIGHT (lbs.)

C-04



\$34.85

BASE PRICE

Add \$1.85 per inch of stroke Cushion one end only, deduct \$6.55 from base price.

CF-04

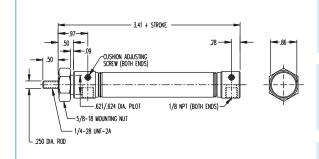
☐-D (Front only) CR-04□-D (Rear only)

Double Acting - Air Return -Front Nose Mounting Standard Stroke Lengths: 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke – 12" Stainless Steel Rod Standard **Optional Rod Wiper** Optional Accessory: **D-129 Mounting Bracket**

Adder Per Inch of Stroke: .03

Base Weight: .24

DIMENSIONS



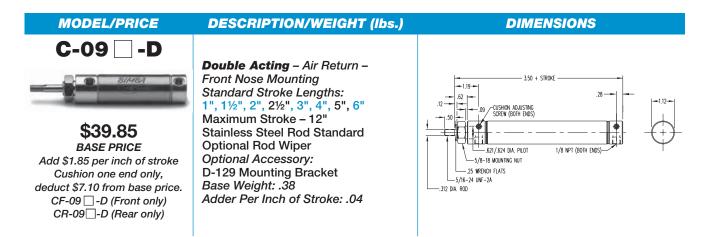
*U.S. Patent nos. 4,794,681 and 4,862,786

Air Cylinders with Adjustable Cushions

3/4" Bore Air Cylinders with Adjustable Cushions (continued)

MODEL/PRICE DESCRIPTION/WEIGHT (lbs.) DIMENSIONS Double Acting - Double End or **C-04** -DXP Rear Pivot Mounting - Air Return Standard Stroke Lengths: 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12" Maximum Stroke - 32" \$41.75 Stainless Steel Rod Standard BASE PRICE Optional Rod Wiper Add \$1.85 per inch of stroke .621/.624 DIA. PILOT (BOTH ENDS) 1/8 NPT (BOTH ENDS) Optional Accessories: Cushion one end only, -5/8-18 MOUNTING NUT (BOTH ENDS) D-129 Mounting Bracket - 1/4-28 UNF-2A deduct \$6.55 from base price. D-13498-A Pivot Bracket CF-04 ☐-DXP (Front only) D-166-3 Piston Rod Clevis CR-04 □-DXP (Rear only) Base Weight: .29 Adder Per Inch of Stroke: .03 **Double Acting** - Double End Rod -C-04 _-DXDE Air Return - Double End Mounting Standard Stroke Lengths: 1", 2", 3", 4", 5", 6" Maximum Stroke - 12" Stainless Steel Rod Standard \$51.15 Optional Rod Wiper **BASE PRICE** .621/.624 DIA. PILOT (BOTH ENDS) 1/8 NPT (BOTH ENDS) Optional Accessory: Add \$2.35 per inch of stroke -5/8-18 MOUNTING NUT (BOTH ENDS) **D-129 Mounting Bracket** 1/4-28 UNF-2A (BOTH ENDS) Cushion one end only, Base Weight: .30 deduct \$6.55 from base price. Adder Per Inch of Stroke: .06

1-1/16" Bore Air Cylinders with Adjustable Cushions



CS-04 ☐ -DXDE (One end only)

Air Cylinders with Adjustable Cushions

1-1/16" Bore Air Cylinders with Adjustable Cushions (continued)

MODEL/PRICE

DESCRIPTION/WEIGHT (lbs.)

DIMENSIONS

C-09 -DXP



\$47.00 BASE PRICE

Add \$1.85 per inch of stroke Cushion one end only, deduct \$7.10 from base price. CF-09 \square -DXP (Front only) CR-09 □-DXP (Rear only)

Double Acting - Universal Mounting Pivot, or Double End Mounting - Air Return Standard Stroke Lengths: 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12" Maximum Stroke - 32" Stainless Steel Rod Standard **Optional Rod Wiper** Optional Accessories:

D-13498-A Pivot Bracket **D-129 Mounting Bracket** D-166-1 Piston Rod Clevis Base Weight: .44

Adder Per Inch of Stroke: .04

Adder Per Inch of Stroke: .08

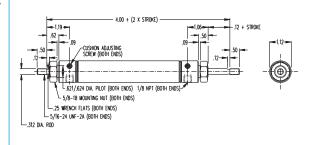
-1,19-.62 -.621/.624 DIA. PILOT (BOTH ENDS) 1/8 NPT (BOTH ENDS) -5/8-18 MOUNTING NUT (BOTH ENDS) .25 WRENCH FLATS -5/16-24 UNF-2A

C-09 -DXDE



\$56.45

BASE PRICE Add \$2.35 per inch of stroke Cushion one end only, deduct \$7.10 from base price. CS-09 ☐ -DXDE (One end only) **Double Acting** - Double End Rod -Air Return - Double End Mounting Standard Stroke Lengths: 1", 2", 3", 4", 5", 6" Maximum Stroke - 12" Stainless Steel Rod Standard **Optional Rod Wiper** Optional Accessory: **D-129 Mounting Bracket** Base Weight: .46



1-1/2" Bore Air Cylinders with Adjustable Cushions

MODEL/PRICE

DESCRIPTION/WEIGHT (lbs.)

DIMENSIONS

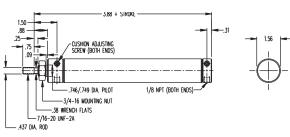
C-17 -D

> \$59.30 BASE PRICE

Add \$2.85 per inch of stroke Cushion one end only, deduct \$8.30 from base price. CF-17 ☐ -D (Front only) CR-17□-D (Rear only)

Double Acting - Air Return -Front Nose Mounting Standard Stroke Lengths: 1", 11/2", 2", 21/2", 3", 4", 5", 6" Maximum Stroke - 12" Stainless Steel Rod Standard **Optional Rod Wiper** Optional Accessory: D-241 Mounting Bracket Base Weight: .76

Adder Per Inch of Stroke: .09



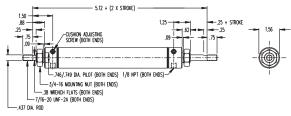
Air Cylinders with Adjustable Cushions

1-1/2" Bore Air Cylinders with Adjustable Cushions (continued)

MODEL/PRICE DESCRIPTION/WEIGHT (lbs.) DIMENSIONS Double Acting - Pivot Type - Air C-17 Return - Rear Pivot Mounting Standard Stroke Lengths: 1", 11/2", 2", 21/2", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12" CUSHION ADJUSTING SCREW (BOTH ENDS) Maximum Stroke - 32" \$64.80 Stainless Steel Rod Standard BASE PRICE Optional Rod Wiper - 746 / 749 DIA PILOT 1/8 NPT (BOTH FNDS)-Add \$2.85 per inch of stroke Optional Accessories: 3/4-16 UNF-2A -.38 WRENCH FLATS Cushion one end only, D-231-1 Piston Rod Clevis .437 DIA, ROO deduct \$8.30 from base price. **D-229 Pivot Brackets** CF-17 ☐ -DP (Front only) Base Weight: .77 $CR-17\Box-DP$ (Rear only) Adder Per Inch of Stroke: .09 -DX C-17 **Double Acting** - Double End Mounting - Air Return Standard Stroke Lengths: 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12" CUSHION ADJUSTING SCREW (BOTH ENDS) Maximum Stroke - 32" \$68.35 Stainless Steel Rod Standard **BASE PRICE Optional Rod Wiper** Add \$2.85 per inch of stroke -3/4-16 MOUNTING NUT (BOTH ENDS) Optional Accessory: 38 WRENCH FLATS -7/16-20 UNF-2A Cushion one end only, **D-241 Mounting Bracket** deduct \$8.30 from base price. - 437 DIA ROD Base Weight: .84 CF-17 ☐ -DX (Front only) Adder Per Inch of Stroke: .09 CR-17 -DX (Rear only) **Double Acting** - Double End Rod --DXDE Air Return - Double End Mounting Standard Stroke Lengths: 5.12 + (2 X STROKE) 1", 2", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12"

\$86.95 BASE PRICE

Add \$4.40 per inch of stroke Cushion one end only, deduct \$8.30 from base price. CS-17 □-DXDE (One end only) Air Return – Double End Mountin Standard Stroke Lengths: 1", 2", 3", 4", 5", 6", 7", 8", 9", 10 11", 12" Maximum Stroke – 12" Stainless Steel Rod Standard Optional Rod Wiper Optional Accessory: D-241 Mounting Bracket Base Weight: .90 Adder Per Inch of Stroke: .18



2" Bore Air Cylinders with Adjustable Cushions

MODEL/PRICE C-31



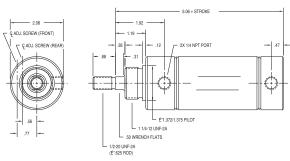
\$100.20 **BASE PRICE**

Add \$3.20 per inch of stroke Cushion one end only, deduct \$13.60 from base price. CF-31 ☐ -D (Front only) CR-31 ☐ -D (Rear only)

DESCRIPTION/WEIGHT (lbs.)

Double Acting - Air Return -Front Nose Mounting Standard Stroke Lengths: 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke - 12" Stainless Steel Rod Standard Optional Accessories: D-615 Mounting Bracket **D-508 Mounting Nut** Base Weight: 1.64 Adder Per Inch of Stroke: .15

DIMENSIONS



C-31 -DXP



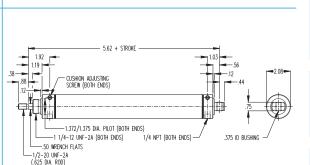
\$121.85 **BASE PRICE**

Add \$3.20 per inch of stroke Cushion one end only, deduct \$13.60 from base price. CF-31 ☐ -DXP (Front only) CR-31 ☐-DXP (Rear only)

Double Acting - Double End or Rear Pivot Mounting - Air Return Standard Stroke Lengths: 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12" Maximum Stroke - 32" Stainless Steel Rod Standard Optional Accessories: **D-615 Mounting Bracket** D-620 Pivot Bracket

D-508 Mounting Nut Base Weight: 1.68 Adder Per Inch of Stroke: .15

D-231-3 Piston Rod Clevis



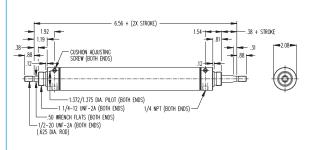
-DXDE



\$151.70 **BASE PRICE**

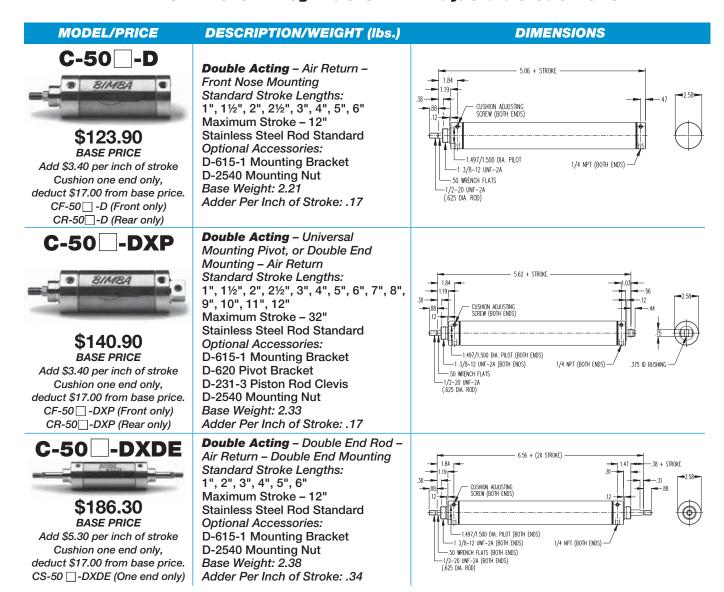
Add \$4.55 per inch of stroke Cushion one end only, deduct \$13.60 from base price. CS-31 ☐-DXDE (One end only) Double Acting - Double End Rod -Air Return - Double End Mounting Standard Stroke Lengths: 1", 2", 3", 4", 5", 6" Maximum Stroke - 12" Stainless Steel Rod Standard Optional Accessories: D-615 Mounting Bracket **D-508 Mounting Nut** Base Weight: 1.99

Adder Per Inch of Stroke: .24

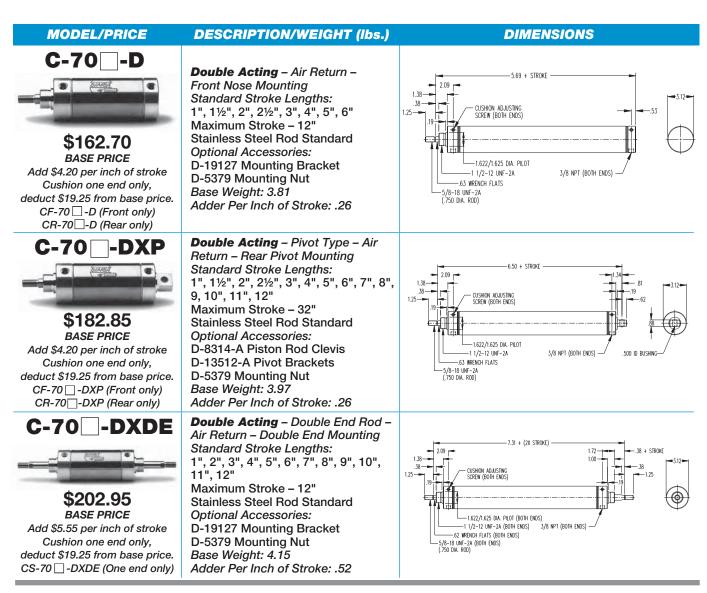


*U.S. Patent nos. 4,794,681 and 4,862,786

2-1/2" Bore Air Cylinders with Adjustable Cushions



3" Bore Air Cylinders with Adjustable Cushions



• Accessories – For 3/4" bore, see page 1.28. For 1-1/16" bore, see page 1.40. For 1-1/2" bore, see page 1.53. For 2" bore, see page 1.60. For 2-1/2" bore, see page 1.62. For 3" bore, see page 1.64.

00 Hydraulic Cylinders

ole Punch
Cylinders

Cushion Energy Absorption

Cylinders with air cushions provide a possible solution to destructive energies. The air cushion traps a small amount of exhaust air at the end of stroke, providing an air pocket that decelerates the load. This reduces the potentially destructive energy being transmitted to the cylinder and other components. The following is a brief explanation on how to determine the energy level of your application and decide if an air cushion can provide adequate energy absorption. For a more detailed description, consult the factory at 1-800-44-BIMBA.

- Step 1. Determine the load to be stopped by the cylinder.
- Step 2. Determine the velocity at which the load impacts the cylinder endcap.
- Step 3. Calculate the energy the cylinder generates. Use the following equation:

energy (e) =
$$(\frac{W}{64} \times V^2) + (p \times k)$$

w = weight of the load (lbs.)

V = velocity of the cylinder as the piston impacts the endcap (feet per second)

p = driving pressure (psi)

k = bore constant

Example: C-316-D at 80 psi with total load of 8 lbs.

driving pressure (p) = 80 psi

total load (w) = 8 lbs.

bore constant (k) = .24

maximum velocity (v) = 6 fps

$$= (8/64) \times (6^2) + (80 \times .24) = 23.7 \text{ ft. lbs.}$$

Maximu	m Energy Calculation	n Data
Bore	Max Energy (ft-lbs)	k
04	4.47	0.03
09	10.40	0.05
17	18.80	0.11
31	27.60	0.24
50	40.11	0.37
70	77.72	0.58

	Cushion Lengths
Г	0.75"
	0.75"
	0.75"
	0.90"
	0.90"
	0.99"

Specifically designed to operate Bimba position sensing switches to actuate programmable controllers, relays, solenoids, timers, or any other electrically operated equipment. MRS cylinders have an additional groove in the piston to accommodate a magnet. They differ from the M option because they combine features of the "Z" line with Original Line construction; check dimensional drawings for each size for more specific information. Type 303 stainless steel rods are standard.

OPTIONS:

NO CHARGE:

- MAGNALUBE G (G)
- NO THREAD (NT)

SWITCH TRACK for Miniature Switches (T2, T3, T4)

 Must specify track(s) for use with miniature position sensing (T2, T3, T4) – add \$3.35 per track. See page 1.9 for track location details. See Switch Products, page 9.3 for switch selection information.

SWITCH TRACK for Heavy Duty Track Mounted Switches

• Must specify Z for one track, ZTT for 2 tracks – add \$3.35 per track. See page 1.87 for track information. See Switch Products, page 9.3 for switch selection information.

DOUBLE ACTING BUMPERS (B)

9/16", add \$4.80 and .125" to length $^{7/6}_{3/4}$ " and $^{11}_{16}$ " add \$4.80 and .250" to length $^{11}_{4}$ " and $^{11}_{2}$ " add \$5.80 and .250" to length 13/4", 2" and 21/2" add \$7.35 and .250" to length

EXTRA EXTENSION (EE)

• Double acting, per inch of extension: 9/16", 3/4" and 11/16" Bore, add \$1.05 1¹/₄" Bore, add \$1.25 11/2" and 13/4" Bore, add \$1.60 2" Bore, add \$1.80 21/2" Bore, add \$1.90

Enter Stroke Length as 3rd Digit

OPTIONS continued...

EXTRA EXTENSION (EE)

 DXDE, per inch of extension: (added to both ends) 9/₁₆", 3/₄" and 1¹/₁₆" Bore, add \$1.25 1¹/₄" Bore, add \$1.90 11/2" and 13/4" Bore, add \$2.30 2" Bore, add \$2.40

NON-LUBE SERVICE (E)

 Double acting 9/16" Bore, add \$9.50 3/4" Bore, add \$9.80 1¹/₁₆" and 1¹/₄"Bore, add \$10.85 1¹/₂" and 1³/₄" Bore, add \$11.50 2" Bore, add \$17.05

9/16" Bore, add \$13.45 3/4" Bore, add \$13.90 1¹/₁₆" and 1¹/₄"Bore, add \$15.20 1¹/₂" and 1³/₄" Bore, add \$15.85 2" Bore, add \$20.45 21/2" Bore, add \$23.10

FLUOROELASTOMER/HIGH TEMPERATURE SEAL (V)

11/4" and 11/2" Bore, add \$16.15 13/4", 2", and 21/2" Bore, add \$20.65

DXDE

9/₁₆" and 3/₄" Bore, add \$16.15 1¹/₁₆" Bore, add \$18.55 11/4" and 11/2" Bore, add \$20.65

SIDE PORTED REAR HEAD (Q)*

*Consult local distributor for pricing.

9/16" Bore MRS Air Cylinders

DESCRIPTION/WEIGHT (lbs.)

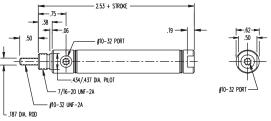
MODEL/PRICE MRS-02

Nose Mount

Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4", 5", 6"

Maximum Stroke - 12" Optional Accessory: D-770 Mounting Bracket Base Weight: .10

Adder Per Inch of Stroke: .01



.434/.437 DIA, PILOT (BOTH ENDS)

- 7/16-20 UNF-2A (BOTH ENDS)

#10-32 UNF-2A

L.187 DIA, ROD

DIMENSIONS

MRS-02 -DXP

\$29.05

BASE PRICE

Add \$1.95 per inch of stroke



\$33.00 **BASE PRICE** Add \$1.95 per inch of stroke

Double End or Rear Pivot Mounting

Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12" Maximum Stroke - 12" Optional Accessories: D-12321-A Pivot Bracket **D-770 Mounting Bracket** D-850 Rod Clevis Base Weight: .10

Adder Per Inch of Stroke: .01

21/2" Bore, add \$2.90

21/2" Bore, add \$19.65

DXDE

MOLYCOATED BODY (F)

Add \$3.15 per inch of stroke

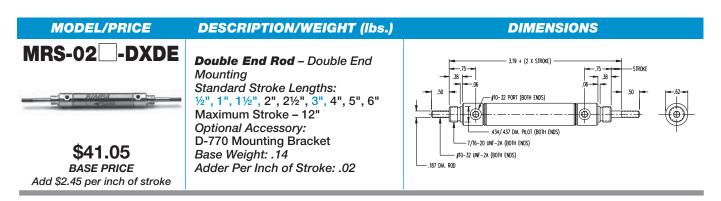
Double acting

⁹/₁₆" and ³/₄" Bore, add \$12.20 1¹/₁₆" Bore, add \$14.65

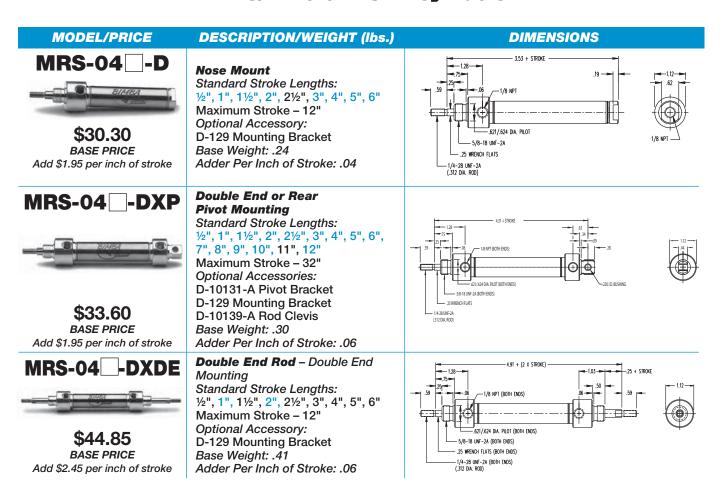
13/4", 2", and 21/2" Bore, add \$27.30

PORTS ROTATED 90 (K)*

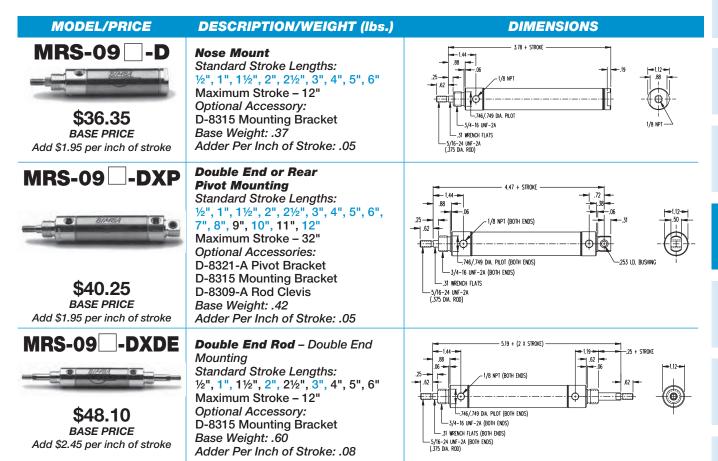
9/16" Bore MRS Air Cylinders (continued)



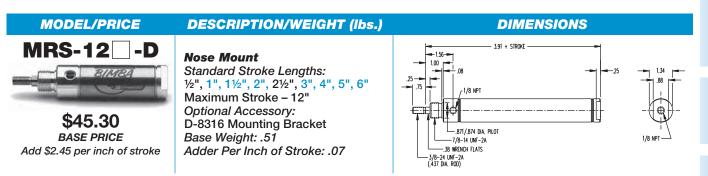
3/4" Bore MRS Air Cylinders



1-1/16" Bore MRS Air Cylinders



1-1/4" Bore MRS Air Cylinders



Standard Air

Three-Positio Cylinders

Cushion Cylinders

MRS® Gylinders

Non-Rotating Cylinders

PC

All Stainless Non-Repairabl

All Stainles

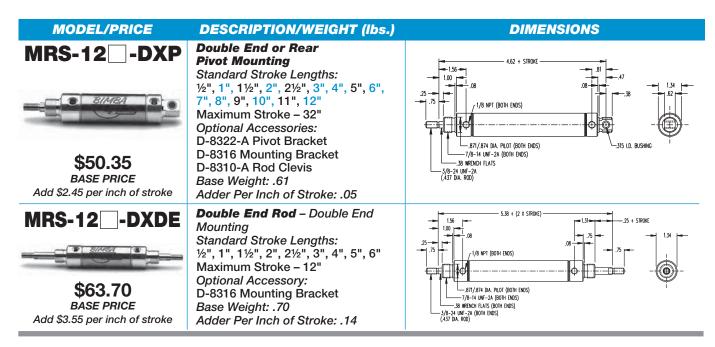
Z Line Ai

Rod Lock

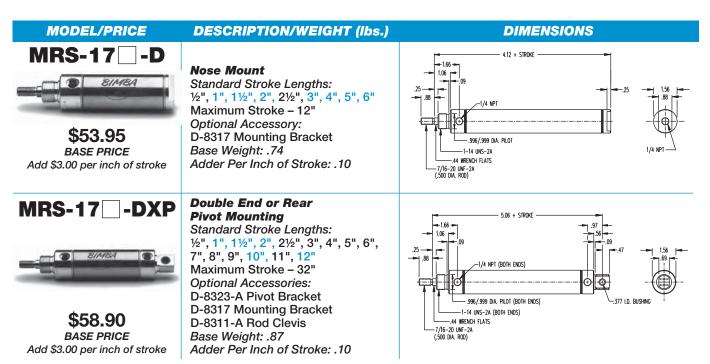
500 Hydraulic Cylinders

Hole Punch Cylinders

1-1/4" Bore MRS Air Cylinders (continued)



1-1/2" Bore MRS Air Cylinders



1-1/2" Bore MRS Air Cylinders (continued)

25 + STROKE

MODEL/PRICE MRS-17 -DXDE



\$67.95 BASE PRICE Add \$4.60 per inch of stroke **DESCRIPTION/WEIGHT (lbs.)**

Double End Rod - Double End Mountina Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke - 12" Optional Accessory: D-8317 Mounting Bracket Base Weight: .94 Adder Per Inch of Stroke: .20



MODEL/PRICE

DESCRIPTION/WEIGHT (lbs.)

DIMENSIONS

DIMENSIONS

5.75 + (2 X STROKE)

1/4 NPT (BOTH ENDS)

-.996/.999 DIA, PILOT (BOTH ENDS)

-1-14 UNS-2A (BOTH ENDS)

.44 WRENCH FLATS (BOTH ENDS) -7/16-20 UNF-2A (BOTH ENDS) (.500 DIA, ROD)

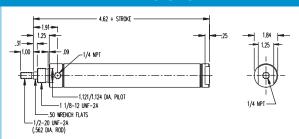
-1.66 -



\$62.15 **BASE PRICE** Add \$3.00 per inch of stroke Nose Mount

Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke - 12" Optional Accessory: D-8318 Mounting Bracket Base Weight: 1.14

Adder Per Inch of Stroke: .13



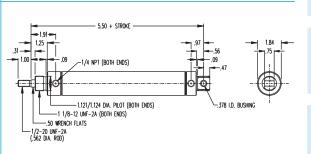
MRS-24 -DXP



\$68.35 **BASE PRICE** Add \$3.00 per inch of stroke **Double End or Rear Pivot Mounting** Standard Stroke Lengths:

½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12" Maximum Stroke - 32" Optional Accessories: D-8324-A Pivot Bracket D-8318 Mounting Bracket D-8312-A Rod Clevis Base Weight: 1.30

Adder Per Inch of Stroke: .13



MRS-24 -DXDE

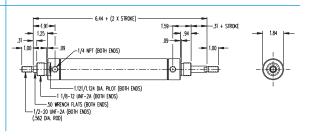


\$85.50 **BASE PRICE** Add \$4.60 per inch of stroke **Double End Rod** - Double End Mounting Standard Stroke Lengths:

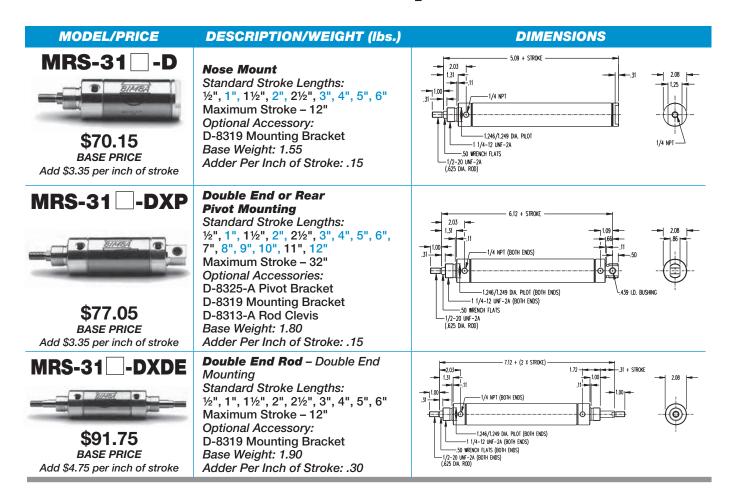
1/2", 1", 11/2", 2", 21/2", 3", 4", 5", 6" Maximum Stroke - 12" Optional Accessory:

D-8318 Mounting Bracket Base Weight: 1.40

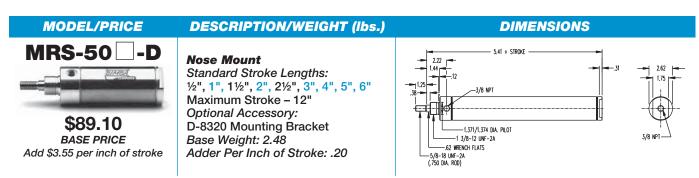
Adder Per Inch of Stroke: .26



2" Bore MRS Air Cylinders



2-1/2" Bore MRS Air Cylinders



2-1/2" Bore MRS Air Cylinders (continued)

MODEL/PRICE DESCRIPTION/WEIGHT (lbs.)

MRS-50 -DXP



\$99.25 **BASE PRICE** Add \$3.55 per inch of stroke





BASE PRICE

Add \$5.55 per inch of stroke

Double End or Rear Pivot Mounting

Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12" Maximum Stroke - 32" Optional Accessories: D-8326-A Pivot Bracket

D-8320 Mounting Bracket D-8314-A Rod Clevis Base Weight: 2.90

Adder Per Inch of Stroke: .20

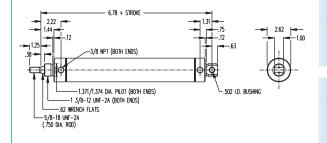
Double End Rod - Double End Mounting

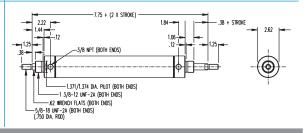
Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4", 5", 6" Maximum Stroke - 12" Optional Accessory:

D-8320 Mounting Bracket Base Weight: 3.15

Adder Per Inch of Stroke: .40

DIMENSIONS

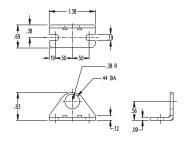




MRS Accessories

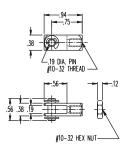
9/16" Bore Accessories

D-770 \$3.50



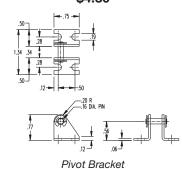
Mounting Bracket

D-850 \$3.90

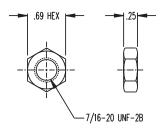


Rod Clevis

D-12321-A \$4.30



D-154 \$.55

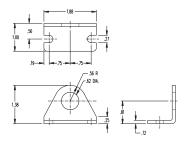


Mounting Nut

All product is sold F.O.B. shipping point. Prices are subject to change without notice.

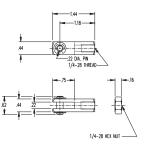
3/4" Bore Accessories

D-129 \$3.85



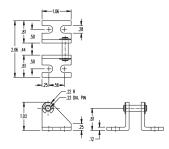
Mounting Bracket

D-10139-A \$7.45



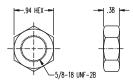
Rod Clevis

D-10131-A \$4.30



Pivot Bracket

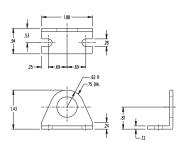
D-9 \$.65



Mounting Nut

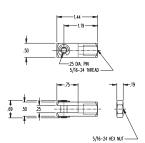
1-1/16" Bore Accessories

D-8315 \$3.80



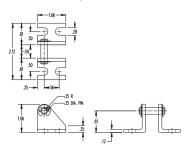
Mounting Bracket

D-8309-A \$7.55



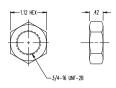
Rod Clevis

D-8321-A \$5.70



Pivot Bracket

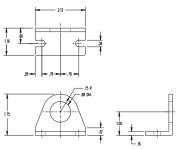
D-3556 \$.95



Mounting Nut

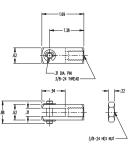
1-1/4" Bore Accessories

D-8316 \$5.10



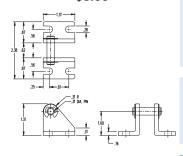
Mounting Bracket

D-8310-A \$7.50



Rod Clevis

D-8322-A \$8.00



Pivot Bracket

MRS

MRS®

Non-Rotating

2 2

All Stain!

All Stain

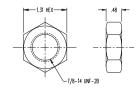
Z Line A

Rod Lo

500 Hydraul Cylinders

Cylinders

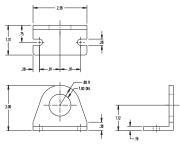
D-2545 \$1.40



Mounting Nut

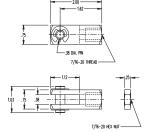
1-1/2" Bore Accessories

D-8317 \$6.60



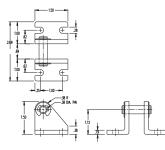
Mounting Bracket

D-8311-A \$8.80



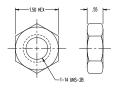
Rod Clevis

D-8323-A \$8.15



Pivot Bracket

D-1331 \$2.70



Mounting Nut

1-3/4" Bore Accessories

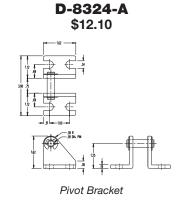
D-8312-A

D-8318 \$7.75

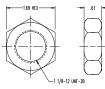
\$9.50

212
1.5
2.5
2.6 DA. PN
1/2-20 HEX NAT

Rod Clevis

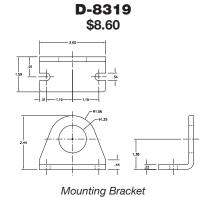


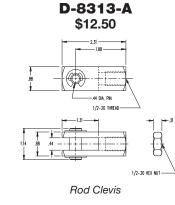


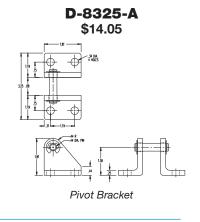


Mounting Nut

2" Bore Accessories

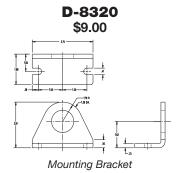


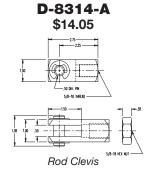


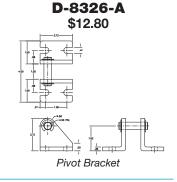




2-1/2" Bore Accessories









Three-Position Cylinders

Cushion

MRS

Non-Rotati

PG

All Stainless

All Stainless Repairable

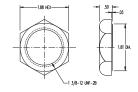
Z Line Air Cylinders

Rod Lock Cylinders

500 Hydraul Cylinders

Cylinders

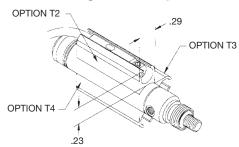
D-2540 \$4.95

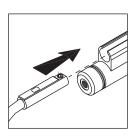


Mounting Nut

Switch Track Options

For Original Line cylinders, including MRS cylinders, with -T2, T3, and T4 options





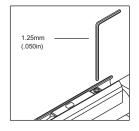


Part Number

D-74168-A-length

D-78527-A-length

D-78528-A-length



Adder per Inch

\$1.20

1.30

1.60

Switch Track for use with Bimba MR, MS, MSC, and MSK Switches

Miniature Position Sensing track lengths can now be purchased separately for field mounting of custom track locations. Simply specify the length of track desired after the part number.

Bores

007 - 04

06 - 31

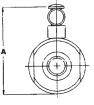
50 - 70

Mounting recommendations:

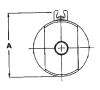
- Clean body with acetone. Remove all oil from body surface.
- Avoid mounting track over rolled construction.
 Locate edge of track 0.175" from rolled construction.
- Use a solid continuous bead of glue for the entire length of track used. Bead should fill center channel of track.
- Adhere to recommended cure times as specified by the glue manufacturer.

For MRS cylinders with -Z or -ZTT options

For 9/16" and 3/4" Bore



For 1-1/16" and 2-1/2" Bore



Bore Designator	Bore	Α
02	9/16"	1.00
04	3/4"	1.38
09	1-1/16"	1.50
12	1-1/4"	1.68
17	1-1/2"	1.91
24	1-3/4"	2.20
31	2"	2.43
50	2-1/2"	2.98

List Price

\$3.30

3.30

3.30

Non-Rotating Original Line Air Cylinders

Bimba's new Non-Rotating Original Line stainless steel body air cylinder design consists of a unique square piston rod with rounded corners. The square rod prevents rotation better than other rod configurations, and the rounded corners provide longer seal life than conventional hexagon rods. The unusual geometry of the square rod also provides superior rotation control. All bore sizes have a rotational control of less than or equal to ±3 degrees. The special high strength aluminum alloy rod guide provides high load carrying capability and abrasion resistance. The urethane-based rod seal provides excellent seal life and leak-free service. The Non-Rotating Original Line cylinder is dimensionally interchangeable with the standard Original Line stainless steel cylinder.

9/16" Bore Non-Rotating Air Cylinders

- New! Stainless Steel Piston Rod Standard.
- Unique Square Piston Rod with Rounded Corners.
- · High Strength Aluminum Alloy Rod Guide.
- Urethane-based Rod Seal.
- Buna N "U" Cup Piston Seal.
- Pressure Rating 250 PSI Maximum (Air only)
- Available in Double Acting and Reverse Acting Models.
- Enclosed Spring Force: 2 lbs. Relaxed 4 lbs. Compressed.
- Standard Buna N Seals Temperature Range of -20°F (-25°C) to 200°F (95°C)
- Enter Stroke Length as 3rd Digit

OPTIONS:

NO CHARGE:

- MAGNALUBE® G (G)
- SIDE PORTED RÈAR HEAD (Q)
- PORTS ROTATED (K)

REVERSE ACTING BUMPERS (B)

- \$3.75 additional
- · Add .062 to overall length

DOUBLE ACTING BUMPERS (B)

• \$5.20 additional

• Add .125 to overall length

NON LUBE SERVICE (E)

- Reverse acting add \$4.25
- Double acting add \$9.75

EXTRA EXTENSION (EE)

• Add \$1.25 per inch of extension

MOLYCOATED BODY (F)

Add \$3.30 per inch of stroke

MAGNET (prefix M) — Add \$11.80

- Reverse acting add .125" to overall length
- Must specify track(s) for use with miniature position sensing (T2, T3, T4) — add \$3.65 per track. See page 1.9 for track location details. See Switch Products, page 9.3 for switch selection information.

LOW TEMPERATURE (N)

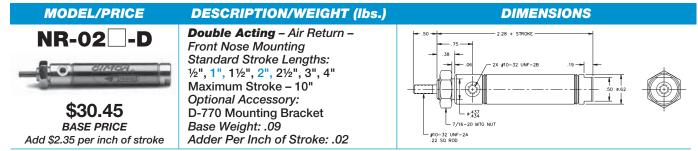
Temperature Range : -40° to 200°F

- Reverse acting add \$1.20
- Double acting add \$1.55

HIGH TEMPERATURE SEALS (V)

Temperature Range: 0° to 400°F (-18° to 205°C)

- Reverse acting add \$9.35
- Double acting add \$13.35



[®]Magnalube is a registered trademark of the Carleton-Stuart Corporation.

9/16" Bore Non-Rotating Air Cylinders

9/16" Bore Non-Rotating Air Cylinders (continued)

A Air

Three-Positio

Cushion

MRS®

Non-Rotating

Po

MODEL/PRICE

NR-02 -DXP



\$40.25 BASE PRICE Add \$2.35 per inch of stroke

NR-02□-R



\$34.85 BASE PRICE Add \$3.10 per inch of stroke

NR-02 RP



\$44.50 BASE PRICE Add \$3.10 per inch of stroke

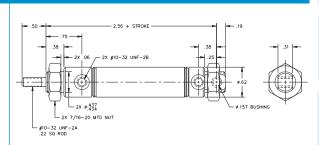
DESCRIPTION/WEIGHT (lbs.)

Double Acting - Double End or Rear Pivot Mounting - Air Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke - 10" Optional Accessories: D-770 Mounting Nut D-850 Rod Clevis D-12321-A Pivot Bracket Base Weight: .09 Adder Per Inch of Stroke: .02

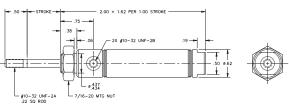
Reverse Single Acting – Pull Type – Rod Normally Extended – Spring Return – Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3" Maximum Stroke – 4" Optional Accessory: D-770 Mounting Bracket Base Weight: .08 Adder Per Inch of Stroke: .04

Reverse Single Acting – Pivot and Pull Type – Rod Normally Extended – Spring Return – Rear Pivot Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3" Maximum Stroke – 4" Optional Accessories: D-850 Rod Clevis D-12321-A Pivot Bracket Base Weight: .08

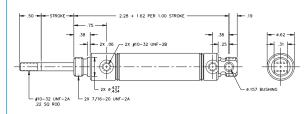
Adder Per Inch of Stroke: .04



DIMENSIONS



See page 1.8 for length calculation of fractional stroke for single acting cylinders.



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

3/4" Bore Non-Rotating Air Cylinders

- New! Stainless Steel Piston Rod Standard.
- Unique Square Piston Rod with Rounded Corners.
- High Strength Aluminum Alloy Rod Guide.
- Urethane-based Rod Seal.
- Buna N "U" Cup Piston Seal.
- Pressure Rating 250 PSI Maximum (Air only)
- Available in Double Acting and Reverse Acting Models.
- Enclosed Spring Force: 3 lbs. Relaxed 6 lbs. Compressed.
- Standard Buna N Seals Temperature Range of -20°F (-25°C) to 200°F (95°C)
- Enter Stroke Length as 3rd Digit

OPTIONS:

NO CHARGE:

- MAGNALUBE® G (G)
- PORTS ROTATED (K)
- SIDE PORTED REAR HEAD (Q)
- PIVOT BUSHING (Y)

REVERSE ACTING BUMPERS (B)

- \$3.75 additional
- Add .062 to overall length

DOUBLE ACTING BUMPERS (B)

- \$5.20 additional
- · Add .125 to overall length

NON LUDE OFFICE (F

- NON LUBE SERVICE (E)
 Reverse acting add \$4.60
- Double acting add \$10.10

EXTRA EXTENSION (EE)

• Add \$1.30 per inch of extension

MOLYCOATED BODY (F)

· Add \$3.30 per inch of stroke

MAGNET (prefix M) — Add \$11.80

- Reverse acting add .125" to overall length
- Must specify track(s) for use with miniature position sensing (T2, T3, T4) — add \$3.65 per track. See page 1.9 for track location details. See Switch Products, page 9.3 for switch selection information.

LOW TEMPERATURE (N)

Temperature Range : -40° to 200°F

- Reverse acting add \$1.20
- Double acting add \$1.55

HIGH TEMPERATURE SEALS (V)

Temperature Range: 0° to 400°F (-18° to 205°C)

- Reverse acting add \$9.35
- Double acting add \$13.35

MODEL/PRICE

NR-04 ☐ -D



\$32.00 BASE PRICE Add \$2.40 per inch of stroke

NR-04□-DXP



\$41.40 BASE PRICE Add \$2.40 per inch of stroke

DESCRIPTION/WEIGHT (lbs.)

Double Acting – Air Return – Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke – 12" Optional Accessory: D-129 Mounting Bracket Base Weight: .21

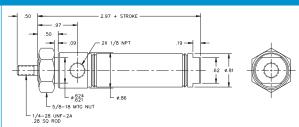
Adder Per Inch of Stroke: .03

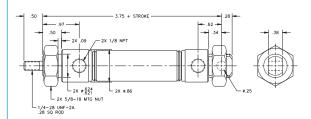
Double Acting – Double End or Rear Pivot Mounting – Air Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12" Maximum Stroke – 24" Optional Accessories: D-129 Mounting Bracket D-166-3 Rod Clevis D-13498-A Pivot Bracket

Adder Per Inch of Stroke: .03

Base Weight: .29

DIMENSIONS





3/4" Bore Non-Rotating Air Cylinders

3/4" Bore Non-Rotating Air Cylinders (continued)

Standard Air Cylinders

Three-Positio Cylinders

Cushion

MRS®

Non-Rotating

Po

All Stainless Non-Repairabl

MODEL/PRICE DESC

NR-04□-R



\$35.20 BASE PRICE Add \$3.10 per inch of stroke

NR-04 RP



\$45.35 BASE PRICE Add \$3.10 per inch of stroke

BFNR-04 -D



\$52.65 BASE PRICE Add \$2.40 per inch of stroke

BFNR-04 -R



\$56.65 BASE PRICE Add \$3.10 for conduit outlet

BFTNR-04 -D



\$69.35 BASE PRICE Add \$2.40 per inch of stroke

DESCRIPTION/WEIGHT (lbs.)

Reverse Single Acting – Pull Type – Rod Normally Extended – Spring Return – Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Optional Accessory: D-129 Mounting Bracket Base Weight: .18 Adder Per Inch of Stroke: .07

Reverse Single Acting – Pull
Type – Rod Normally Extended –
Spring Return — Rear Pivot
Mounting
Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4"
Maximum Stroke – 6"
Optional Accessories:
D-167 Mounting Brackets
D-166-3 Piston Rod Clevis
Base Weight: .18

Double Acting – Front Block Mounting – Air Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6"

Adder Per Inch of Stroke: .07

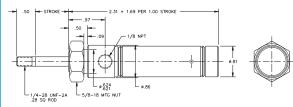
Maximum Stroke – 12" Base Weight: .22

Adder Per Inch of Stroke: .03

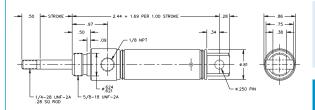
Pull Type – Front Block Mounting Rod Normally Extended – Reverse Single Acting – Spring Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Base Weight: .19 Adder Per Inch of Stroke: .07

Double Acting - Front Block Trunnion Mounting - Air Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke - 12" Optional Accessories: TRB-2 Trunnion Brackets D-166-3 Rod Clevis Base Weight: .29 Adder Per Inch of Stroke: .03

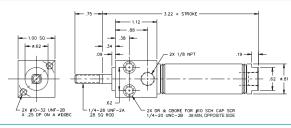
DIMENSIONS

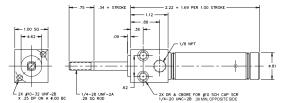


See page 1.8 for length calculation of fractional stroke for single acting cylinders.

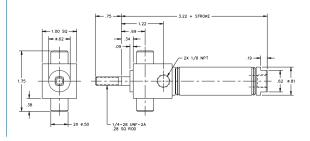


See page 1.8 for length calculation of fractional stroke for single acting cylinders.





See page 1.8 for length calculation of fractional stroke for single acting cylinders.



I-I/I6" Bore Non-Rotating Air Cylinders

- New! Stainless Steel Piston Rod Standard.
- Unique Square Piston Rod with Rounded Corners.
- · High Strength Aluminum Alloy Rod Guide.
- Urethane-based Rod Seal.
- Buna N "U" Cup Piston Seal.
- Pressure Rating 250 PSI Maximum (Air only)
- Available in Double Acting and Reverse Acting Models.
- Enclosed Spring Force: 6 lbs. Relaxed 12 lbs. Compressed.
- Standard Buna N Seals Temperature Range of -20°F (-25°C) to 200°F (95°C)

Enter Stroke Length as 3rd Digit

OPTIONS:

NO CHARGE:

- MAGNALUBE® G (G)
- PORTS ROTATED (K)
- SIDE PORTED REÀR HEAD (Q)
- PIVOT BUSHING (Y)

REVERSE ACTING BUMPERS (B)

- \$3.75 additional
- · Add .062 to overall length

DOUBLE ACTING BUMPERS (B)

- \$5.20 additional
- Add .125 to overall length

NON LUBE SERVICE (E)

- Reverse acting add \$4.60
- Double acting add \$11.15

EXTRA EXTENSION (EE)

Add \$1.30 per inch of extension

MOLYCOATED BODY (F)

Add \$3.30 per inch of stroke

MAGNET (prefix M) - Add \$14.65

Reverse acting add .125" to overall length

 Must specify track(s) for use with miniature position sensing (T2, T3, T4) — add \$3.65 per track. See page 1.9 for track location details. See Switch Products, page 9.3 for switch selection information.

LOW TEMPERATURE (N)

Temperature Range : -40° to 200°F
• Reverse acting add \$1.20

- Double acting add \$1.55

HIGH TEMPERATURE SEALS (V)

Temperature Range : 0° to 400°F (-18° to 205°C)

- Reverse acting add \$10.35
- Double acting add \$15.95

MODEL/PRICE

NR-09



\$36.25 **BASE PRICE** Add \$2.40 per inch of stroke

NR-09



\$49.10 **BASE PRICE** Add \$2.40 per inch of stroke

NR-09



BASE PRICE Add \$3.80 per inch of stroke

DESCRIPTION/WEIGHT (lbs.)

Double Acting - Air Return -Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke - 12" Optional Accessory: **D-129 Mounting Bracket**

Base Weight: .33

Adder Per Inch of Stroke: .05

Double Acting - Double End or Rear Pivot Mounting - Air Return Standard Stroke Lengths:

½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12"

Maximum Stroke - 24" Optional Accessories:

D-129 Mounting Bracket

D-166-1 Rod Clevis D-13498-A Pivot Bracket

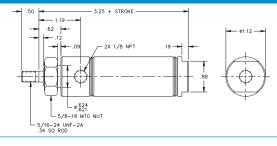
Base Weight: .33 Adder Per Inch of Stroke: .05

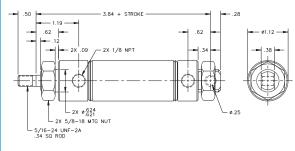
Reverse Single Acting - Pull Type - Rod Normally Extended -Spring Return – Front Nose

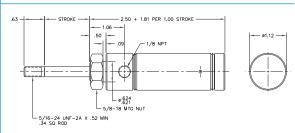
Mounting Standard Stroke Lengths: ½", <mark>1",</mark> 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Optional Accessory: **D-129 Mounting Bracket**

Base Weight: .24 Adder Per Inch of Stroke: .16

DIMENSIONS







See page 1.8 for length calculation of fractional stroke for single acting cylinders.

I-I/I6" Bore Non-Rotating Air Cylinders

1-1/16" Bore Non-Rotating Air Cylinders (continued)

MODEL/PRICE

NR-09 -RP



\$46.65 BASE PRICE Add \$3.80 per inch of stroke DESCRIPTION/WEIGHT (lbs.)

Reverse Single Acting – Pivot or Pull Type – Rod Normally Extended Spring Return – Rear Pivot Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Optional Accessories: D-166-1 Piston Rod Clevis D-167 Mounting Bracket

Base Weight: .22 Adder Per Inch of Stroke: .16 **DIMENSIONS**

See page 1.8 for length calculation of fractional stroke for single acting cylinders.

BFNR-09 -D

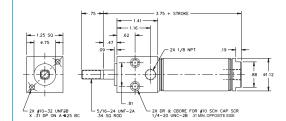


\$58.65 BASE PRICE Add \$2.40 per inch of stroke

Double Acting – Front Block Mounting – Air Return Standard Stroke Lengths:

½", 1", 1½", 2", 2½", 3", 4", 5", 6" Maximum Stroke – 12" Base Weight: .49

Adder Per Inch of Stroke: .05

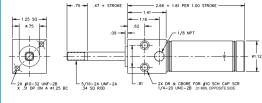


BFNR-09 - R



\$64.15 BASE PRICE Add \$3.80 per inch of stroke

Reverse Single Acting – Front Block Mounting – Rod Normally Extended – Reverse Single Acting – Spring Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Base Weight: .36 Adder Per Inch of Stroke: .16



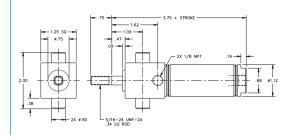
See page 1.8 for length calculation of fractional stroke for single acting cylinders.

BFTNR-09 -D



\$71.30 BASE PRICE Add \$2.40 per inch of stroke

Double Acting – Front Block
Trunnion Mounting – Air Return
Standard Stroke Lengths:
½", 1", 1½", 2", 2½", 3", 4"
Maximum Stroke – 12"
Optional Accessories:
TRB-2 Trunnion Brackets
D-166-1 Rod Clevis
Base Weight: .49
Adder Per Inch of Stroke: .05



I-I/2" Bore Non-Rotating Air Cylinders

- New! Stainless Steel Piston Rod Standard.
- Unique Square Piston Rod with Rounded Corners.
- High Strength Aluminum Alloy Rod Guide.
- Urethane-based Rod Seal.
- Buna N "U" Cup Piston Seal.
- Pressure Rating 250 PSI Maximum (Air only)
- Available in Double Acting and Reverse Acting Models.
- Enclosed Spring Force: 8.5 lbs. Relaxed 17 lbs. Compressed.
- Standard Buna N Seals Temperature Range of -20°F (-25°C) to 200°F (95°C)
- Enter Stroke Length as 3rd Digit

OPTIONS:

NO CHARGE:

- MAGNALUBE® G (G)
- PORTS ROTATED (K)
- SIDE PORTED REÀR HEAD (Q)
- PIVOT BUSHING (Y)

REVERSE ACTING BUMPERS (B)

- \$4.05 additional
- Add .062 to overall length

DOUBLE ACTING BUMPERS (B)

- \$6.25 additional
- · Add .125 to overall length

NON LUBE SERVICE (E)

- Reverse acting add \$5.35
- Double acting add \$11.85

EXTRA EXTENSION (EE)

Add \$1.85 per inch of extension

MOLYCOATED BODY (F)

· Add \$3.30 per inch of stroke

- MAGNET (prefix M) Add \$17.65 Reverse acting add .125" to overall length
- Must specify track(s) for use with miniature position sensing (T2, T3, T4) — add \$3.65 per track. See page 1.9 for track location details. See Switch Products, page 9.3 for switch selection information.

LOW TEMPERATURE (N)

Temperature Range : -40° to 200°F
• Reverse acting add \$1.55

- Double acting add \$1.90

HIGH TEMPERATURE SEALS (V)

Temperature Range: 0° to 400°F (-18° to 205°C)

- Reverse acting add \$12.25
- Double acting add \$17.65

MODEL/PRICE Double Acting - Air Return -

\$65.75 **BASE PRICE**

Add \$3.50 per inch of stroke

\$80.40 BASE PRICE Add \$3.50 per inch of stroke

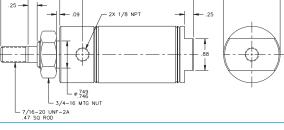
DESCRIPTION/WEIGHT (lbs.)

Front Nose Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4", 5", 6" Maximum Stroke - 12" Optional Accessory: **D-241 Mounting Bracket** Base Weight: .69 Adder Per Inch of Stroke: .08

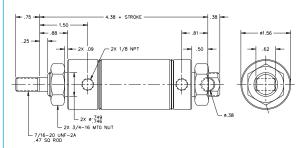
Double Acting - Double End or Rear Pivot Mounting - Air Return Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12" Maximum Stroke - 24" Optional Accessories: D-241 Mounting Bracket D-231-1 Rod Clevis D-8323-A Pivot Bracket Base Weight: .82

Adder Per Inch of Stroke: .08

3.69 + STROKE - 88 ---



DIMENSIONS



I-I/2" Bore Non-Rotating Air Cylinders

1-1/2" Bore Non-Rotating Air Cylinders (continued)

MODEL/PRICE

DESCRIPTION/WEIGHT (lbs.)

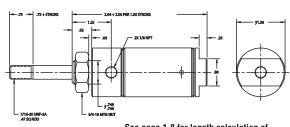
DIMENSIONS

NR-17



\$64.65 BASE PRICE Add \$5.40 per inch of stroke Reverse Single Acting - Pull Type - Rod Normally Extended Spring Return - Spring force 8.5 lbs. relaxed, 17 lbs. compressed -Front Nose Mounting Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4" Maximum Stroke – 6" Optional Accessory: D-241 Mounting Bracket

Base Weight: .44 Adder Per Inch of Stroke: .22



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

NR-17



\$73.70 BASE PRICE Add \$5.40 per inch of stroke Reverse Single Acting - Pivot and Pull Type - Rod Normally Extended - Spring Return - Spring Force 8.5 lbs. relaxed, 17 lbs. compressed - Rear Pivot Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 6" Optional Accessories: D-231-1 Piston Rod Clevis **D-229 Mounting Bracket**

Base Weight: .45 Adder Per Inch of Stroke: .22

- 1,25 -2X 1/8 NP 749 746 ≒F-2A 7/16-20 UNF-2A .47 SQ ROD

See page 1.8 for length calculation of fractional stroke for single acting cylinders.

BFNR-17



\$92.65 **BASE PRICE** Add \$3.50 per inch of stroke **Double Acting** - Front Block Mounting - Air Return Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4", 5", 6"

Adder Per Inch of Stroke: .08

Maximum Stroke - 12" Base Weight: .99

2X 1/4 NPT 7/16-20 UNF-2A .47 SQ ROD

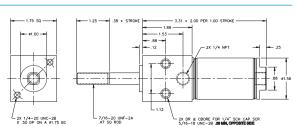


\$96.30 BASE PRICE Add \$5.40 per inch of stroke **Pull Type** – Front Block Mounting - Rod Normally Extended -Reverse Single Acting - Spring Return Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4"

Maximum Stroke - 6" Base Weight: .96

Adder Per Inch of Stroke: .22

Adder Per Inch of Stroke: .08



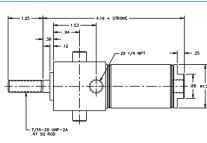
See page 1.8 for length calculation of fractional stroke for single acting cylinders.



\$106.70 **BASE PRICE** Add \$3.50 per inch of stroke

Double Acting - Front Block Trunnion Mounting - Spring Return Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 12" Optional Accessories: **TRB-2 Trunnion Brackets** D-231-1 Rod Clevis Base Weight: 1.06

7/16-20 UNF-2A .47 SQ ROD



2" Bore Non-Rotating Air Cylinders

- New! Stainless Steel Piston Rod Standard.
- Unique Square Piston Rod with Rounded Corners.
- · High Strength Aluminum Alloy Rod Guide.
- Urethane-based Rod Seal.
- Buna N "U" Cup Piston Seal.
- Pressure Rating 250 PSI Maximum (Air only)
- Available in Double Acting and Reverse Acting Models.
- Enclosed Spring Force: 15 lbs. Relaxed 30 lbs. Compressed.
- Standard Buna N Seals Temperature Range of -20°F (-25°C) to 200°F (95°C)
- Enter Stroke Length as 3rd Digit

OPTIONS:

NO CHARGE:

- MAGNALUBE® G (G)
- PORTS ROTATED (K)
- SIDE PORTED REAR HEAD (Q)

REVERSE ACTING BUMPERS (B)

- \$4.75 additional
- · Add .062 to overall length

DOUBLE ACTING BUMPERS (B)

- \$8.05 additional
- Add .125 to overall length

NON LUBE SERVICE (E)

- Reverse acting add \$7.05 Double acting add \$17.40

EXTRA EXTENSION (EE)

· Add \$2.05 per inch of extension

MOLYCOATED BODY (F)

Add \$3.30 per inch of stroke

MAGNET (prefix M) - Add \$20.50

- Reverse acting add .125" to overall length
- Must specify track(s) for use with miniature position sensing (T2, T3, T4) add \$3.65 per track. See page 1.9 for track location details. See Switch Products, page 9.3 for switch selection information.

LOW TEMPERATURE (N)

Temperature Range: -40° to 200°F

- Reverse acting add \$2.20
- Double acting add \$3.60

HIGH TEMPERATURE SEALS (V)

Temperature Range : 0° to 400°F (-18° to 205°C)

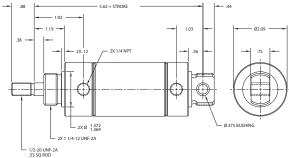
- Reverse acting add \$16.85
- Double acting add \$22.50

MODEL/PRICE DESCRIPTION/WEIGHT (lbs.) DIMENSIONS Double Acting - Air Return -Front Nose Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4", 5", 6" Maximum Stroke - 12" Optional Accessories: **D-615 Mounting Bracket** \$95.50 **D-508 Mounting Nut BASE PRICE** Base Weight: 1.40 ø1.372 Add \$4.10 per inch of stroke Adder Per Inch of Stroke: .15 **Double Acting** – Universal NR-31 -DXP Mounting Type - Pivot or Double



\$114.50 BASE PRICE Add \$4.10 per inch of stroke End - Air Return Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12" Maximum Stroke - 24" Optional Accessories: D-615 Mounting Bracket D-231-3 Rod Clevis D-620 Pivot Bracket **D-508 Mounting Nut** Base Weight: 1.62

Adder Per Inch of Stroke: .15



2" Bore Non-Rotating Air Cylinders

2" Bore Non-Rotating Air Cylinders (continued)

MODEL/PRICE

NR-31



\$114.65 **BASE PRICE** Add \$7.40 per inch of stroke

NR-31 -RP



\$125.55 BASE PRICE Add \$7.40 per inch of stroke

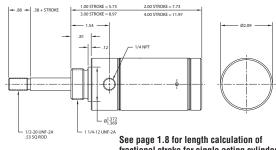
DESCRIPTION/WEIGHT (lbs.)

Reverse Single Acting — Pull Type - Rod Normally Extended -Spring Return - Front Nose Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 4" Optional Accessories: **D-129 Mounting Bracket** D-508 Mounting Nut Base Weight: 1.24 Adder Per Inch of Stroke: .43

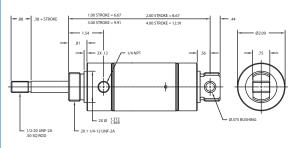
Reverse Single Acting — Pivot or Pull Type - Rod Normally Extended Spring Return - Rear Pivot Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4" Maximum Stroke - 4" Optional Accessories: D-231-3 Piston Rod Clevis D-620 Pivot Bracket **D-508 Mounting Nut** D-615 Mounting Bracket Base Weight: 1.46

Adder Per Inch of Stroke: .43

DIMENSIONS



fractional stroke for single acting cylinders.



See page 1.8 for length calculation of fractional stroke for single acting cylinders.

2-I/2" Bore Non-Rotating Air Cylinders

- New! Stainless Steel Piston Rod Standard.
- Unique Square Piston Rod with Rounded Corners.
- · High Strength Aluminum Alloy Rod Guide.
- Urethane-based Rod Seal.
- Buna N "U" Cup Piston Seal.
- Pressure Rating 250 PSI Maximum (Air only)
- Available in Double Acting.
- Standard Buna N Seals Temperature Range of -20°F (-25°C) to 200°F (95°C)
- Enter Stroke Length as 3rd Digit

OPTIONS:

NO CHARGE:

- MAGNALUBE® G (G)
- PORTS ROTATED (K)
- SIDE PORTED REAR HEAD (Q)

DOUBLE ACTING BUMPERS (B)

- \$8.05 additional
- Add .125 to overall length

NON LUBE SERVICE (E)

• Double acting add \$20.20

EXTRA EXTENSION (EE)

• Add \$2.35 per inch of extension

MOLYCOATED BODY (F)

• Add \$3.30 per inch of stroke

MAGNET (prefix M) - Add \$20.50

 Must specify track(s) for use with miniature position sensing (T2, T3, T4) — add \$3.65 per track. See page 1.9 for track location details. See Switch Products, page 9.3 for switch selection information.

LOW TEMPERATURE (N)

Temperature Range: -40° to 200°F

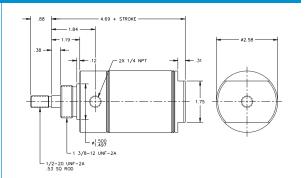
• Double acting add \$4.25

HIGH TEMPERATURE SEALS (V)

Temperature Range: 0° to 400°F (-18° to 205°C)

Double acting add \$22.50

MODEL/PRICE DESCRIPTION/WEIGHT (lbs.) NR-50 Double Acting - Air Return -Front Nose Mounting Standard Stroke Lengths: 1/2", 1", 11/2", 2", 21/2", 3", 4", 5", 6" Maximum Stroke - 12" Optional Accessories: D-615-1 Mounting Bracket \$137.10 D-2540 Mounting Nut **BASE PRICE** Base Weight: 1.98 Add \$4.50 per inch of stroke Adder Per Inch of Stroke: .17



DIMENSIONS

NR-50 -DXP

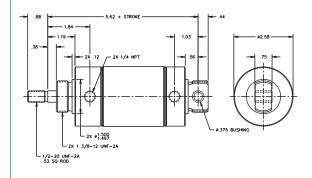


\$152.60 BASE PRICE Add \$4.50 per inch of stroke **Double Acting** – Universal Mounting Type – Pivot or Double End – Air Return Standard Stroke Lengths: ½", 1", 1½", 2", 2½", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12"

½", 1", 1½", 2", 2½", 3", 4", 5" 7", 8", 9", 10", 11", 12" Maximum Stroke – 24" *Optional Accessories:* D-615-1 Mounting Bracket

D-231-3 Rod Clevis D-620 Pivot Bracket D-2540 Mounting Nut

Base Weight: 2.27
Adder Per Inch of Stroke: .17



Accessories –

- For 9/16" bore, see page 1.20.
- For 3/4" bore, see page 1.28.
- For 1-1/16" bore, see page 1.40.
- For 1-1/2" bore, see page 1.53.
- For 2" bore, see page 1.60
- For 2-1/2" bore, see page 1.62.



The Bimba PC Cylinder has a stainless steel body, stainless steel rod and acetal resin end caps. It is ideal for applications and environments that require exposure to moisture, lubricants and specific solvents.

tandard Ai Cylinders

Cylinders

Cushion Cylinders

MRS®
Cylinders

Non-Rotating

PC

All Stainless Non-Repairabl

All Stainless Repairable

> Z Line Air Gylinders

Cylinders

How to Order

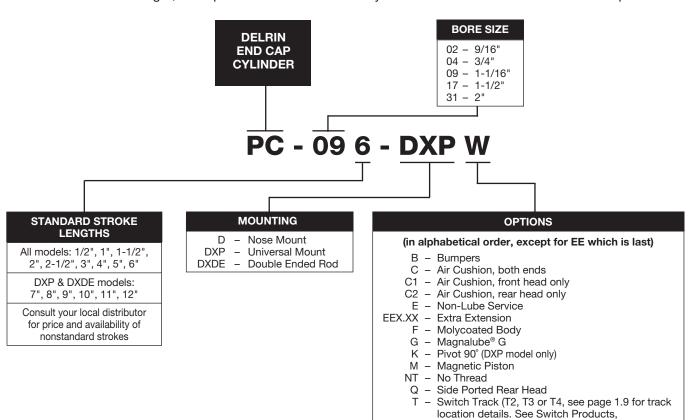
The model number of all PC Cylinders consists of three alphanumeric clusters. These designate product type, bore size and stroke length, and options. Please refer

to the charts below for an example of model number **PC-096-DXPW.** This is an 1-1/16" bore, 6" stroke PC cylinder with a universal mount and rod wiper.

page 9.3 for switch selection information.)

V - Fluoroelastomer Seals (for compatibility only)

W - Rod Wiper (not available for 9/16" bore)



Approximate Power Factors

9/16"	=	0.2	For example, a PC-096-DXPW will exert
3/4"	=	0.4	a force of 0.9 times the air line pressure;
1-1/16"	=	0.9	a PC-173-D will exert a force of 1.7
1-1/2"	=	1.7	times the air pressure, etc.
2"	=	3.1	

List Prices

	Mou	nting			Options											
Bore	D	DXP	Stroke Adder*	B Bumpers	С	C1 or C2	C with V D & DXP	C1V or C2V** D & DXP	EE Extra Extension per inch	F Molycoated Body per inch	K Pivot 90° (DXP only)	M Magnetic Piston	T Switch Track (T2,T3,T4)	V Fluoro- elastomer Seals	W Rod Wiper	
9/16" (02)	\$33.45	\$35.70	\$1.85	\$4.60	N/A	N/A	N/A	N/A	\$1.00	\$3.00		\$10.40		\$11.80	N/A	
3/4" (04)	35.55	38.20	1.85	4.60	\$17.15	\$8.70	\$36.15	\$28.15	1.00	3.00		10.40	\$3.20 per	11.80	\$3.20	
1-1/16" (09)	37.35	40.45	1.85	4.60	18.75	9.45	40.75	31.45	1.00	3.00	N/C	12.90		14.05	3.20	
1-1/2" (17)	47.75	52.35	2.85	5.55	21.90	10.85	45.25	34.65	1.50	3.00		15.50	Track	15.50	3.20	
2" (31)	74.90	80.95	3.10	7.05	35.55	17.35	69.70	51.95	1.65	3.00		18.10		19.90	3.20	

	Mounting						0	ptions				
Bore	DXDE	Stroke Adder*	B Bumpers	С	C with V**	C1V	EE Extra Extension per inch	F Molycoated Body per inch	M Magnetic Piston	T Switch Track (T2,T3,T4)	V Fluoro- elastomer Seals	W Rod Wiper
9/16" (02)	\$46.70	\$2.35	\$4.60	N/A	N/A	N/A	\$1.20	\$3.00	\$10.40		\$15.50	N/A
3/4" (04)	52.30	2.35	4.60	\$17.15	\$40.15	\$31.45	1.20	3.00	10.40	\$3.20	15.50	\$6.35
1-1/16" (09)	55.15	2.35	4.60	18.75	44.40	34.65	1.20	3.00	12.90	per	17.90	6.35
1-1/2" (17)	72.15	4.40	5.55	21.90	51.85	41.15	2.20	3.00	15.50	Track	19.90	6.35
2" (31)	104.90	4.55	7.05	35.55	75.90	58.45	2.30	3.00	18.10		26.30	6.35

^{*}Nonstandard fractional strokes are priced to the next full inch increment.

No charge Option - G, NT, Q

NOTE: See Original Line portion of the catalog for option E pricing.

Stainless Steel Accessory Prices

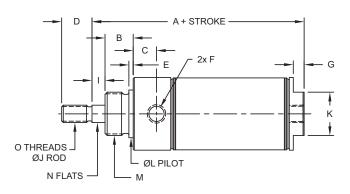
Dava	Rod En	d Clevis	Mounting Nut					
Bore	Model	Price	Model	Price				
9/16" (02)	D-850-SS	\$23.35	D-154-SS	\$1.65				
3/4" (04)	D-54565-SS	25.95	D-9-SS	2.35				
1-1/16" (09)	D-54564-SS	29.40	D-9-SS	2.35				
1-1/2" (17)	D-54562-SS	36.15	D-1331-SS	3.70				
2" (31)	D-54563-SS	42.75	D-508-SS	7.90				

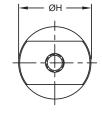
Bore	Foot B	racket	Pivot Bracket				
Bore	Model	Price	Model	Price			
9/16" (02)	D-770-SS	\$6.65	D-55202-SS	\$16.60			
3/4" (04)	D-129-SS	7.35	D-55203-SS	20.20			
1-1/16" (09)	D-129-SS	7.35	D-55203-SS	20.20			
1-1/2" (17)	D-61288-SS	15.05	D-55204-SS	25.05			
2" (31)	D-615-SS	32.20	D-55205-SS	31.15			

^{**}Price adder includes the cushion and the fluoroelastomer seals.

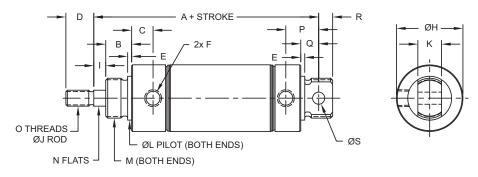
Dimensions

D Mounting Style

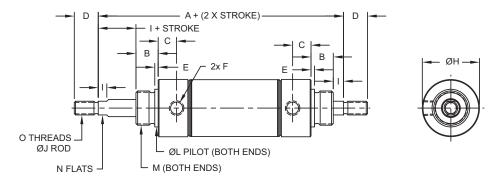




DXP Mounting Style



DXDE Mounting



Dimensions

D Mounting Style

Bore	А	A (cushion or Q option)	В	С	D	Е	F	G	Н	H (cushion option)	ı	J	К	L	М	N	0
9/16" (02)	2.28		0.38	0.38	0.50	0.06	#10-32	0.19	0.61			0.19	0.50	.434/437	7/16-20		#10-32
3/4" (04)	2.97	3.44	0.50	0.47	0.50	0.09	1/8 NPT	0.19	0.81	0.96		0.25	0.63	.621/.624	5/8-18		1/4-28
1-1/16" (09)	3.25	3.50	0.50	0.56	0.50	0.09	1/8 NPT	0.19	1.13	1.13	0.13	0.31	0.88	.621/.624	5/8-18	0.25	5/16-24
1-1/2" (17)	3.69	3.88	0.63	0.63	0.75	0.09	1/8 NPT	0.25	1.56	1.56	0.25	0.44	0.88	.996/.999	1-14	0.38	7/16-20
2" (31)	4.69	5.27	0.81	0.72	0.88	0.13	1/4 NPT	0.31	2.08	2.08	0.38	0.63	1.25	1.372/1.375	1-1/4-12	0.50	1/2-20

Magnetic Piston Length Adder: 0.125" for 1-1/16" and 1-1/2", all other sizes 0.250"

DXP Mounting Style

Bore	Α	В	С	D	E	F	Н	H (cushion option)	- 1	J
9/16" (02)	2.56	0.38	0.38	0.50	0.06	#10-32	0.61			0.19
3/4" (04)	3.75	0.50	0.47	0.50	0.09	1/8 NPT	0.86	0.96		0.25
1-1/16" (09)	3.84	0.50	0.56	0.50	0.09	1/8 NPT	1.13	1.13	0.13	0.31
1-1/2" (17)	4.38	0.63	0.63	0.75	0.09	1/8 NPT	1.56	1.56	0.25	0.44
2" (31)	5.63	0.81	0.73	0.88	0.13	1/4 NPT	2.08	2.08	0.38	0.63

Bore	K	L	М	N	0	Р	Q	R	S
9/16" (02)	0.31	.434/.437	7/16-20		#10-32	0.38	0.25	0.19	0.16
3/4" (04)	0.38	.621/.624	5/8-18		1/4-28	0.63	0.34	0.28	0.25
1-1/16" (09)	0.38	.621/.624	5/8-18	0.25	5/16-24	0.63	0.34	0.28	0.25
1-1/2" (17)	0.63	.996/.999	1-14	0.38	7/16-20	0.81	0.50	0.38	0.38
2" (31)	0.74	1.372/1.375	1-1/4-12	0.50	1/2-20	1.03	0.56	0.44	0.38

Magnetic Piston Length Adder: 0.125" for 1-1/16" and 1-1/2", all other sizes 0.250"

DXDE Mounting

Bore	Α	В	С	D	E	F	Н	H (cushion option)	ı	J	L	М	N	0
9/16" (02)	2.94	0.38	0.38	0.50	0.06	#10-32	0.61			0.19	.434/.437	7/16-20		#10-32
3/4" (04)	4.00	0.50	0.47	0.50	0.09	1/8 NPT	0.86	0.96		0.25	.621/.624	5/8-18		1/4-28
1-1/16" (09)	4.00	0.50	0.56	0.50	0.09	1/8 NPT	1.13	1.13	0.13	0.31	.621/.624	5/8-18	0.25	5/16-24
1-1/2" (17)	5.13	0.63	0.63	0.75	0.09	1/8 NPT	1.56	1.56	0.25	0.44	.996/.999	1-14	0.38	7/16-20
2" (31)	6.56	0.81	0.73	0.88	0.13	1/4 NPT	2.08	2.08	0.38	0.63	1.372/1.375	1-1/4-12	0.50	1/2-20

Magnetic Piston Length Adder: 0.250"

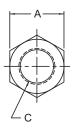
Bumper Length Adder

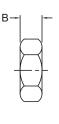
9/16" (02)	3/4" (04)	1-1/16" (09)	1-1/2" (17)	2" (31)
0.125	0	0.125*	0.125	0.250

*For DXDE model, add 0.500"

Dimensions

Stainless Steel Mounting Nut*

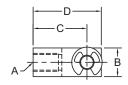


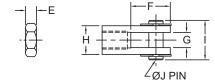


*Bore	Model	Α	В	С
9/16" (02)	D-154-SS	0.69	0.25	7/16-20
3/4" (04)	D-9-SS	0.94	0.38	5/8-18
1-1/16" (09)	D-9-SS	0.94	0.38	5/8-18
1-1/2" (17)	D-1331-SS	1.50	0.55	1-14
2" (31)	D-508-SS	1.88	0.50	1-1/4-12

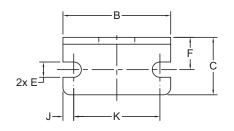
*See page 1.104 for torque specifications

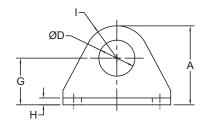
Stainless Steel Rod End Clevis (includes nut)





Stainless Steel Foot Bracket





Stainless Steel Rod End Clevis (includes nut)

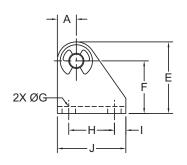
Bore	Model	Α	В	С	D	E	F	G	Н	I	J
9/16" (02)	D-850-SS	#10-32	0.38	0.75	0.94	0.13	0.56	0.19	0.38	0.56	0.19
3/4" (04)	D-54565-SS	1/4-28	0.50	0.94	1.19	0.16	0.69	0.25	0.50	0.69	0.25
1-1/16" (09)	D-54564-SS	5/16-24	0.50	0.94	1.19	0.19	0.69	0.25	0.50	0.69	0.25
1-1/2" (17)	D-54562-SS	7/16-20	0.75	1.31	1.69	0.25	0.94	0.38	0.75	1.03	0.38
2" (31)	D-54563-SS	1/2-20	0.75	1.31	1.69	0.31	0.94	0.38	0.75	1.03	0.38

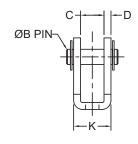
Stainless Steel Foot Bracket

Bore	Model	Α	В	С	D	E	F	G	Н	- 1	J	K
9/16" (02)	D-770-SS	0.84	1.38	0.69	0.44	0.19	0.38	0.56	0.09	0.38	0.19	1.00
3/4" (04)	D-129-SS	1.38	1.88	1.00	0.63	0.27	0.56	0.81	0.12	0.56	0.19	1.50
1-1/16" (09)	D-129-SS	1.38	1.88	1.00	0.63	0.27	0.56	0.81	0.12	0.56	0.19	1.50
1-1/2" (17)	D-61288-SS	1.75	2.50	1.50	1.03	0.28	0.75	1.00	0.12	0.75	0.31	1.88
2" (31)	D-615-SS	2.50	3.13	1.63	1.38	0.34	1.00	1.50	0.25	1.00	0.44	2.25

Dimensions

Stainless Steel Pivot Bracket





Bore	Model	Α	В	С	D	E	F	G	Н	I	J	K
9/16" (02)	D-55202-SS	0.20	0.16	0.31	0.06	0.76	0.56	0.20	0.50	0.13	0.75	0.44
3/4" (04)	D-55203-SS	0.31	0.25	0.38	0.12	1.19	0.88	0.22	0.75	0.19	1.13	0.63
1-1/16" (09)	D-55203-SS	0.31	0.25	0.38	0.12	1.19	0.88	0.22	0.75	0.19	1.13	0.63
1-1/2" (17)	D-55204-SS	0.38	0.38	0.63	0.13	1.75	1.38	0.28	1.00	0.25	1.50	0.91
2" (31)	D-55205-SS	0.38	0.38	0.75	0.25	1.75	1.38	0.28	1.00	0.25	1.50	1.25

Specifications

Pressure Rating: 100 psi (Air)

Temperature Range: 32°F to 160°F (0°C to 72°C)

Delrin End Caps

304 Stainless Steel Body 303 Stainless Steel Rod

Anodized Aluminum Alloy Piston **Options:** Buna N Bumpers

Polyurethane Wiper

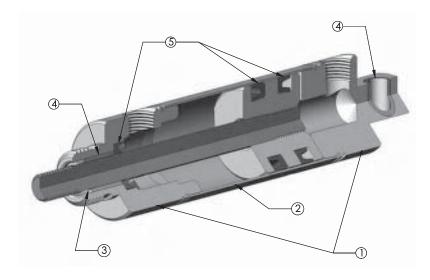
Fluoroelastomer Seals (for compatibility only,

not high temperature)

CYLINDER WEIGHT (lbs.)								
Bore		Base Weigh	Adder per 1"					
Bore	D	DXP	DXDE	D & DXP	DXDE			
9/16" (02)	0.05	0.06	0.07	0.02	0.03			
3/4" (04)	0.13	0.15	0.18	0.03	0.05			
1-1/16" (09)	0.21	0.25	0.3	0.05	0.07			
1-1/2" (17)	0.46	0.48	0.6	0.08	0.13			
2" (31)	1.08	1.17	1.48	0.15	0.24			

MOUNTING NUT Torque Specifications							
Bore Size	Thread Size	Max Torque (in- lbs.)					
9/16" (02)	7/16-20	4.0					
3/4" (04) 1-1/16" (09)	5/8-18	12.0					
1-1/2" (17)	1-14	30.0					
2" (31)	1 1/4-12	45.0					

Component Description



- 1. Corrosion resistant 303 Stainless Steel end caps
- 2. 304 SS body with mirror finish ID for long, reliable seal life.
- 3. Urethane rod wiper designed to withstand exposure to harsh chemical solutions while limiting ingress of the solutions and application matter into the cylinder.
- 4. PTFE-based rod and pivot bushings selected for their resistance to many commonly used cleaning solutions.
- 5. Nitrile seals are standard with optional high temperature or other materials available.

Operating Specifications

Pressure Rating

250 psi air maximum

Temperature Rating

-20°F to 200°F. Note that if the magnetic piston is used, maximum temperature is derated to 185°F. Fluoroelastomer seals rated for higher temperatures (up to 400°F) are available. Fluoroelastomer seals (option "V") should be ordered for chemical compatibility only. The temperature rating of the standard Urethane rod wiper is 200 degrees F. If a cylinder temperature rating of higher than 200 degrees F is required please contact your local distributor to request a quote for a custom design to meet your application requirements.

If cylinders are operated at temperatures below 0°F for extended time periods, our low temperature option (N) is recommended. This option has a temperature range of -40°F to 200°F. If cylinders are operated below -20°F with low temperature seals for extended time periods, cylinder performance will be affected by the cold temperature.

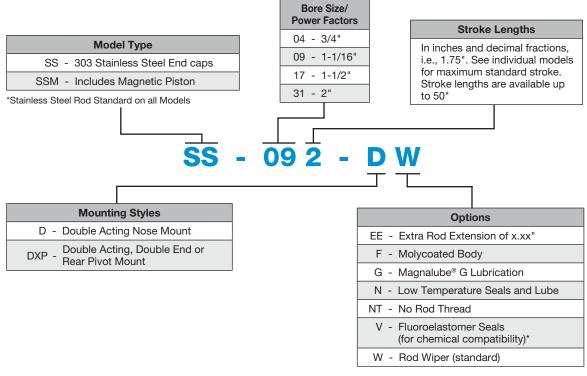
Lubrication Food grade synthetic grease



How to Order

The model number of all Original Line Cylinders consists of three alphanumeric clusters. These designate product type, bores size and stroke length, and mounting styles and options.

Please refer to the charts below for an example of model number SS-092-DW. This is a 303 Stainless Steel End cap Cylinder, 1-1/16" bore, Double Acting Nose Mount, Rod Wiper (standard).



^{*}Consult the option combination availability chart on page 1.4.

^{*}Rod Wiper is standard; "W" option must be included in part number.

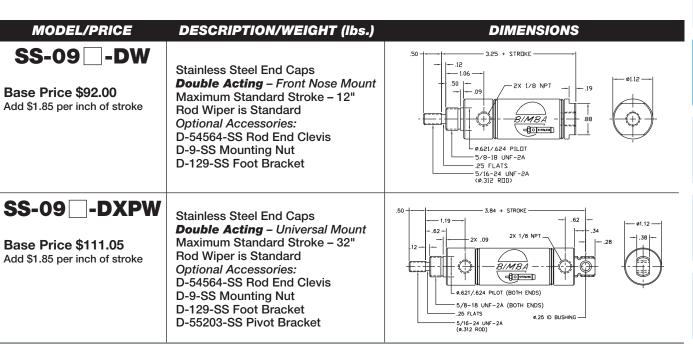
^{*}Specify for chemical compatibility only. For cylinders rated over 200°F, see the note under Operating Specifications on previous page.

[®]Magnalube is a registered trademark of Carleton Stuart Corp.

3/4" Bore

MODEL/PRICE DESCRIPTION/WEIGHT (lbs.) DIMENSIONS -2.97 + STROKE SS-04 □-DW Stainless Steel End Caps **Double Acting - Front Nose Mount** .19 -2X 1/8 NPT Maximum Standard Stroke - 12" Base Price \$85.05 Rod Wiper is Standard Add \$1.85 per inch of stroke Optional Accessories: -(101mm) D-54565-SS Rod End Clevis Lø.621/.624 PILOT **D-9-SS Mounting Nut** D-129-SS Foot Bracket 1/4-28 UNF-2A (ø.250 ROD) SS-04 □-DXPW Stainless Steel End Caps -3.75 + STROKE - 97-**Double Acting** – Universal Mount Maximum Standard Stroke - 32" -2x .09 **Base Price \$104.20** Rod Wiper is Standard Add \$1.85 per inch of stroke Optional Accessories: BIMBA D-54565-SS Rod End Clevis **D-9-SS Mounting Nut** -2X Ø.621/.624 PILOT 2X 5/8-18 UNF-2A ø.25 ID BUSHING-D-129-SS Foot Bracket -1/4-28 UNF-2A (ø.250 ROD) D-55203-SS Pivot Bracket

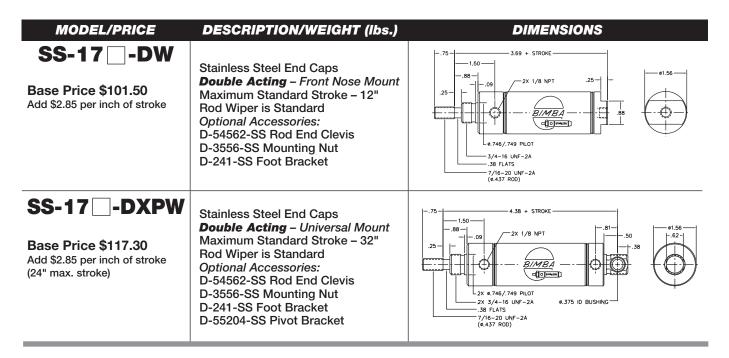
1-1/16" Bore



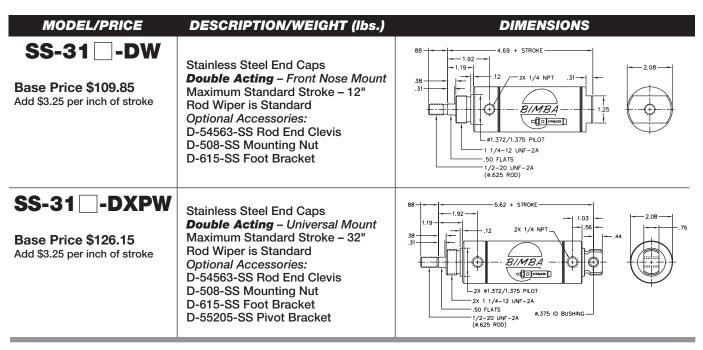
Enter Stroke Length

ulic Hole 's Cyli

1-1/2" Bore



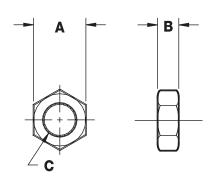
2" Bore



Enter Stroke Length

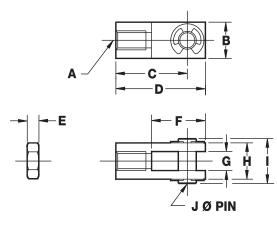
Dimensions (in)

Stainless Steel Mounting Nut

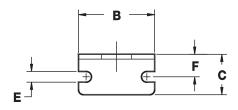


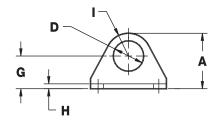
Bore	Model	Α	В	С
3/4" (04)	D-9-SS	0.94	0.38	5/8-18
1-1/16" (09)	D-9-SS	0.94	0.38	5/8-18
1-1/2" (17)	D-3556-SS	1.12	0.42	3/4-16
2" (31)	D-508-SS	1.88	0.50	1-1/4-12

Stainless Steel Rod End Clevis (includes nut)



Stainless Steel Foot Bracket





Stainless Steel Rod End Clevis (includes nut)

Bore	Model	Α	В	C	D	E	F	G	Н	-	J
3/4" (04)	D-54565-SS	1/4-28	0.50	0.94	1.19	0.16	0.69	0.25	0.50	0.69	0.25
1-1/16" (09)	D-54564-SS	5/16-24	0.50	0.94	1.19	0.19	0.69	0.25	0.50	0.69	0.25
1-1/2" (17)	D-54562-SS	7/16-20	0.75	1.31	1.69	0.25	0.94	0.38	0.75	1.03	0.38
2" (31)	D-54563-SS	1/2-20	0.75	1.31	1.69	0.31	0.94	0.38	0.75	1.03	0.38

Stainless Steel Foot Bracket

Bore	Model	Α	В	С	D	E	F	G	Н	I
3/4" (04)	D-129-SS	1.38	1.88	1.00	0.63	0.27	0.56	0.81	0.12	0.56
1-1/16" (09)	D-129-SS	1.38	1.88	1.00	0.63	0.27	0.56	0.81	0.12	0.56
1-1/2" (17)	D-241-SS	1.75	2.50	1.50	0.75	0.28	0.75	1.00	0.12	0.75
2" (31)	D-615-SS	2.50	3.13	1.63	1.38	0.34	1.00	1.50	0.25	1.00

andard Air Cylinders

Three-Position

Cushion
Cylinders

MRS®

Non-Rotating

All Stainless Non-Repairab

All Stainless

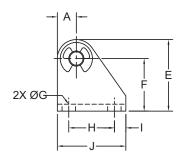
Z Line Air

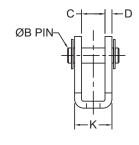
Rod Lock

500 Hydraul Cylinders

Hole Punch

Stainless Steel Pivot Bracket





Bore	Model	Α	В	С	D	E	F	G	Н	1	J	K
3/4" (04)	D-55203-SS	0.31	0.25	0.38	0.12	1.19	0.88	0.22	0.75	0.19	1.13	0.63
1-1/16" (09)	D-55203-SS	0.31	0.25	0.38	0.12	1.19	0.88	0.22	0.75	0.19	1.13	0.63
1-1/2" (17)	D-55204-SS	0.38	0.38	0.63	0.13	1.75	1.38	0.28	1.00	0.25	1.50	0.91
2" (31)	D-55205-SS	0.38	0.38	0.75	0.25	1.75	1.38	0.28	1.00	0.25	1.50	1.25

List Prices

	Mou	nting	Stroke	Options						
Bore	D	DXP	Adder	EE (per inch)	F	N	М	V		
3/4" (04)	\$85.05	\$104.20	\$1.85	\$.90	\$2.85	\$1.35	\$10.05	\$11.35		
1-1/16" (09)	92.00	111.05	1.85	.90	2.85	1.35	12.50	13.60		
1-1/2" (17)	101.50	117.30	2.85	1.35	2.85	2.60	15.05	15.05		
2" (31)	109.85	126.15	3.25	1.50	2.85	3.25	17.50	19.25		

^{*}No Charge Options: G and NT

Note: Pricing for fractional and non-standard stroke lengths follow the same pricing rules as our standard Original Line cylinders.

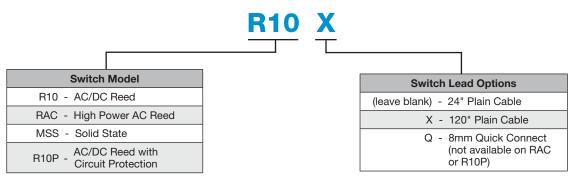
Stainless Steel Accessory Prices

Bore	Rod En	d Clevis	Mounting Nut			
Боге	Model	Model Price		Price		
3/4" (04)	D-54565-SS	\$25.95	D-9-SS	\$2.35		
1-1/16" (09)	D-54564-SS	29.40	D-9-SS	2.35		
1-1/2" (17)	D-54562-SS	36.15	D-3556-SS	3.05		
2" (31)	D-54563-SS	42.75	D-508-SS	7.90		

Bore	Foot B	racket	Pivot Bracket			
Bore	Model Price		Model	Price		
3/4" (04)	D-129-SS	\$ 7.35	D-55203-SS	\$20.20		
1-1/16" (09)	D-129-SS	7.35	D-55203-SS	20.20		
1-1/2" (17)	D-241-SS	23.20	D-55204-SS	25.05		
2" (31)	D-615-SS	32.20	D-55205-SS	31.15		

How to Order/List Prices

Protection Rating: IP67 R10, RAC, MSS, and R10P Switches



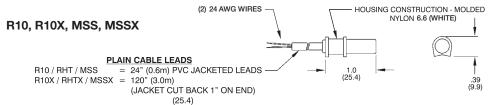
	Switch Only		
Model	Description	List Each	
R10	AC/DC Reed Switch with 24" Plain Cable Lead	\$27.95	IL
R10X	AC/DC Reed Switch with 120" Plain Cable Lead	32.25	
R10P	AC/DC Reed Switch with Circuit Protection, 24" Plain Cable Lead	45.10	
R10PX	AC/DC Reed Switch with Circuit Protection, 120" Plain Cable Lead	49.10	
R10Q	AC/DC Reed Switch with 8mm Quick Connect	43.80	
RAC	High Power AC Reed Switch with 24" Plain Cable Lead	38.90	
RACX	High Power AC Reed Switch with 120" Plain Cable Lead	42.80	
MSS	Solid State Switch with 24" Plain Cable Lead	46.40	
MSSX	Solid State Switch with 120" Plain Cable Lead	50.20	
MSSQ	Solid State Switch with 8mm Quick Connect	61.50	

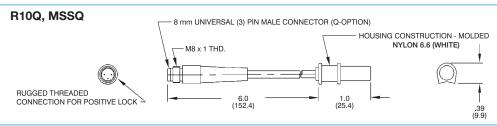
Switch Bands (ordered separately)								
Model Description List Each								
USB25 Use with bores, 3/4",1-1/16",1-1/2",2" \$11.80								

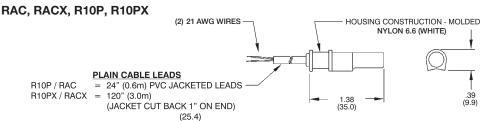
See Position Sensing Solutions, page 9.4 to order Cable Connectors separately.

Dimensions

R10, RAC, MSS, and R10P Switches







Standard A

Three-Positi

Cushion

MRS®

Non-Rotating

200

All Stainless

All Stainles

Z Line Ai

Rod Lock Cylinders

500 Hydrauli Cylinders

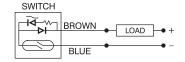
Hole Punch Cylinders

Electrical Circuit Diagrams

R10, RAC, MSS, and R10P Switches

R10 / R10X

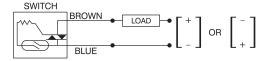
Miniature Reed Switch, Cable Type, (2 Wire Switch)



Input Voltage **Maximum Load Current** 110 Volts Max. DC, 120 Volts Max. AC 400 mA Max. (Resistive) @ 25°C (77°F) 150 mA Max. (Resistive) @ 70°C (158°F)

RAC / RACX

High Power AC Reed Switch, Cable Type, (2 Wire Switch)



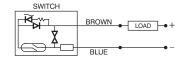
Contact Rating Input Voltage Minimum Load Current 200 Watts Max.

12 to 240 Volts (AC only) 80 mA

Maximum Load Current 800 mA

R10P / R10PX

Miniature Reed Switch, Cable Type, Circuit Protected (2 Wire Switch)



Input Voltage **Maximum Load Current**

120 Volts Max. AC, 110 Volts Max. DC 150 mA Max. (Resistive)

Circuit Protection

Varistor 138 Volts Choke 680 uH

Mounting

R10, RAC, MSS, and R10P Switches

Universal Switch Band

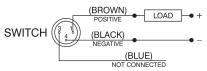
(Mounting Illustrations)





R10Q

Miniature Reed Switch, 8mm Male Quick Connect (2 Wire Switch)

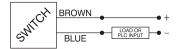


Input Voltage Maximum Load Current 60 Volts Max. AC or DC

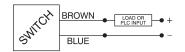
400 mA Max. (Resistive) @ 25°C (77°F) 150 mA Max. (Resistive) @ 70°C (158°F)

MSS / MSSX

Miniature Solid State Switch, Cable Type, (2 Wire Switch)



Typical Current Sourcing (PNP) Configuration



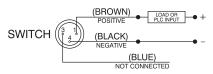
Typical Current Sinking (NPN) Configuration

MSSQ

Miniature Solid State Switch. 8mm Male Quick Connect (2 Wire Switch)



Typical Current Sourcing (PNP) Configuration



Typical Current Sinking (NPN) Configuration





All Stainless Steel Repairable (Bell Ring Style) Original Line Cylinders



The new all stainless repairable Original Line cylinders are ideal for food processing, chemical, medical, pharmaceutical, offshore or marine equipment, and energy production or waste management applications. The bell ring design also offers the added benefit of full repairability without the need for hand tools by securing the body to the rod guide with a knurled, threaded nut.

3/4" Bore

D-4161-A-

MODEL/PRICE

Base Price \$197.15 Add \$2.05 per inch of stroke (12" max. stroke)

DESCRIPTION/ACCESSORIES

Double-Acting - Air Return -Front Nose Mounting Optional Stainless Steel Accessories:

D-129-SS Foot Bracket

D-9-SS Mounting Nut D-54565-SS Rod Clevis

DIMENSIONS (inch)

D-4231-A-

Base Price \$246.55 Add \$2.05 per inch of stroke (24" max. stroke)

D-4173-A-

Base Price \$204.25

stroke (12" max. stroke)

Add \$2.05 per inch of

Double-Acting - Universal

Mounting - Pivot, or Double End Mounting - Air Return Optional Stainless Steel Accessories:

D-129-SS Foot Bracket D-55203-SS Pivot Bracket **D-9-SS Mounting Nut** D-54565-SS Rod Clevis

4.16 + STROKE - 1.12 --1.00 WRENCH FLATS Ø.250 PIVOT HOLE

1-1/16" Bore

MODEL/PRICE

DESCRIPTION/ACCESSORIES

Double-Acting - Air Return -Front Nose Mounting Optional Stainless Steel Accessories:

D-241-SS Foot Bracket D-3556-SS Mounting Nut D-54564-SS Rod Clevis

5/16-24 UNF-2A-(.312 DIA, ROD) 3/4-16 UNF-2A 1.38 WRENCH FLATS

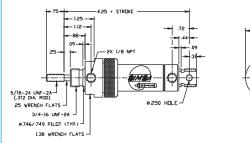
DIMENSIONS (inch)

D-4232-A-

Base Price \$265.50 Add \$2.05 per inch of stroke (24" max. stroke)

Double-Acting - Universal Mounting - Pivot, or Double End Mounting - Air Return Optional Stainless Steel Accessories:

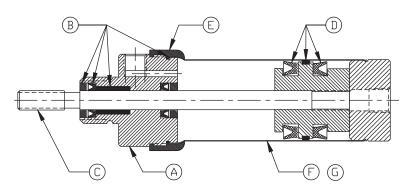
D-241-SS Foot Bracket D-55203-SS Pivot Bracket D-3556-SS Mounting Nut D-54564-SS Rod Clevis



Tenter Stroke Length

All Stainless Steel Repairable (Bell Ring Style) Original Line Cylinders

Cylinder Assemblies and Component List



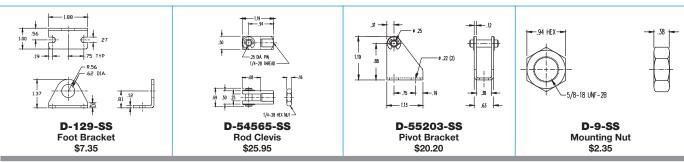
3/4" Bore

1-1/16" Bore

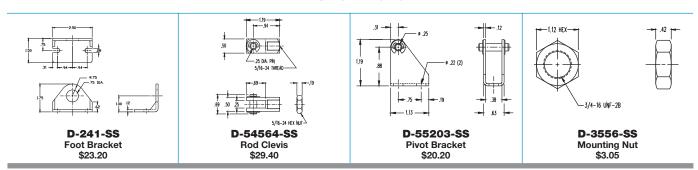
ITEM PART NO.	DESCRIPTION	LIST	ITEM PART NO.	DESCRIPTION	LIST
A D-4485-A	ROD GUIDE ASSEMBLY (Includes	57.55	A D-4489-A	ROD GUIDE ASSEMBLY (Includes	104.35
	Rod Guide and D-4530 Kit)			Rod Guide and D-4533 Kit)	
B D-4530-A	ROD SEAL KIT (Includes Seals, Bushing, Seal Retainer and Body Seal)	25.30	B D-4533-A	ROD SEAL KIT (Includes Seals, Bushing, Seal Retainer and Body Seal)	26.60
C D-4486-A-□	PISTON ROD ASSEMBLY (Includes	28.90 + 1.95/in.	C D-4490-A-□	PISTON ROD ASSEMBLY (Includes	37.55 + 1.95/in
	Rod, Piston and D-4531 Kit)			Rod, Piston and D-4534 Kit)	
D D-4531	PISTON SEAL KIT (Includes Piston	6.75	D D-4534-A	PISTON SEAL KIT (Includes Piston	8.90
	Seals and Piston Guide Ring)			Seals and Piston Guide Ring)	
E D-3961-SS	BELL RING	16.00	E D-1778-SS	BELL RING	17.70
F D-4487-A-□	REAR HEAD AND BODY ASSEMBLY	33.75 + 1.95/in.	F D-4491-A-□	REAR HEAD AND BODY ASSEMBLY	37.05 + 1.95/in
	(Nose Mount)			(Nose Mount)	
G D-4488-A-□	REAR HEAD AND BODY ASSEMBLY (Universal Mount)	42.15 + 1.95/in.	G D-4492-A-□	REAR HEAD AND BODY ASSEMBLY (Universal Mount)	80.50 + 1.95/in

SOLID STAINLESS ACCESSORIES (in.)

3/4" Bore



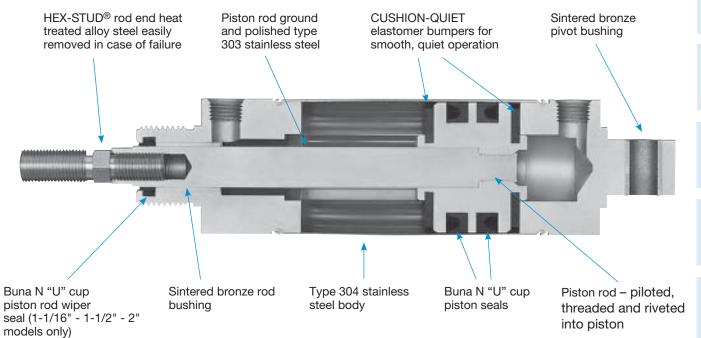
1-1/16" Bore



Engineering Specifications

- 304 Stainless steel body
- Low friction Buna N "U" Cup seals and rod wiper
- · 303 Stainless steel endcaps, piston rod, and bell ring nut
- Pressure Rating: 250 psi (air)
- Composite FDA approved rod bearing and FDA approved lubricant

Z Line Air Cylinders for extremely tough applications



The Z-Line air cylinder has the rolled-in construction of the Original Line but features the following:

- Larger diameter, two-piece 303 stainless steel piston rod
- HEX-STUD rod end thread of heat treated alloy steel easily removed in case of failure due to overload
- CUSHION QUIET elastomer bumpers

OPTIONS:

NO CHARGE:

• MAGNALUBE® G (G)

EXTRA EXTENSION (EE), PER INCH OF EXTENSION:

- 3/4" Bore add \$1.15
- 1-1/16" Bore add \$1.40
- 1-1/2" Bore add \$1.75
- 2" Bore add \$1.90

MOLYCOATED BODY (F)

Add \$3.25 per inch of stroke

MAGNET (prefix M)

- 3/4" Bore add \$11.40
- 1-1/16" Bore add \$14.05
- 1-1/2" Bore add \$16.90
- 2" Bore add \$19.75
- Must specify track(s) for use with miniature position sensing (T2, T3, T4) – add \$3.35 per track.
 See page 1.9 for track location details. See Switch Products, page 9.3 for switch selection information.

_ Enter Stroke Length as 3rd Digit

3/4" Bore Z line Air Cylinders Push Force = .441 x psi • Pull Force = .365 x psi

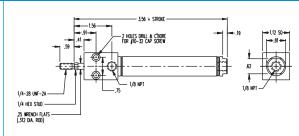
MODEL/PRICE 04 -DBZ

\$49.60 BASE PRICE Add \$2.10 per inch of stroke

DESCRIPTION/WEIGHT (lbs.)

Block Mount – Double Acting – Two bolt holes are provided for positive mounting to a base. Standard Stroke Lengths: 1", 2", 3", 4", 5", 6" Maximum Stroke – 12" Base Weight: .30 Adder Per Inch of Stroke: .04

DIMENSIONS



Standard Ai

Three-Positio Cylinders

Cushion Cylinders

MRS@

Non-Rotating

PC

All Stainless Non-Repairabl

All Stainles Repairable

> Z Line Air Gylinders

Rod Lock Cylinders

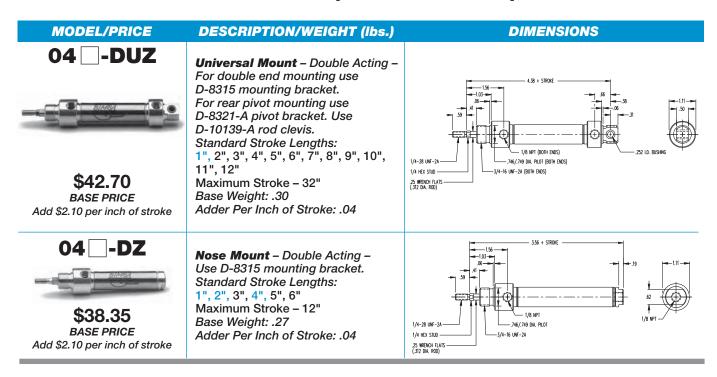
500 Hydraulio Cylinders

Hole Punch Cylinders

Z Line Air Cylinders

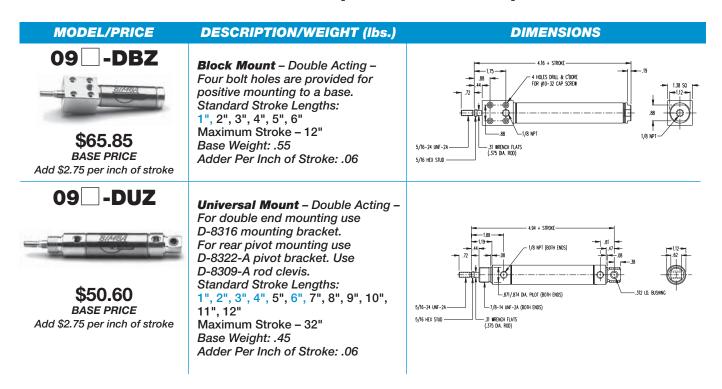
3/4" Bore Z Line Air Cylinders (continued)

Push Force = $.441 \times psi \cdot Pull Force = .365 \times psi$



1-1/16" Bore Z Line Air Cylinders

Push Force = $.886 \times psi \cdot Pull Force = .776 \times psi$



Z Line Air Cylinders

1-1/16" Bore Z Line Air Cylinders (continued)

Push Force = $.886 \times psi \cdot Pull Force = .776 \times psi$

andard Air Winders

Three-Positi Cylinders

Cushion

NRS®

Non-Rotatin

PC

All Stainless

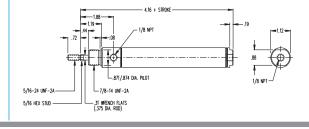
All Stainless Repairable

MODEL/PRICE DESCRIPTION/WEIGHT (lbs.)

09 -DZ

\$44.90 BASE PRICE Add \$2.75 per inch of stroke Nose Mount - Double Acting -Use D-8316 mounting bracket. Standard Stroke Lengths: 1", 2", 3", 4", 5", 6" Maximum Stroke - 12" Base Weight: .38

Adder Per Inch of Stroke: .06



DIMENSIONS

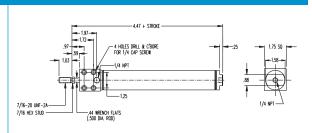
1-1/2" Bore Z Line Air Cylinders

Push Force = $1.77 \times \text{psi} \cdot \text{Pull Force} = 1.57 \times \text{psi}$

MODEL/PRICE DESCRIPTION/WEIGHT (lbs.) 17 -DBZ Plack Mount Double Acting

Block Mount - Double Acting -Four bolt holes are provided for positive mounting to a base. Standard Stroke Lengths: 1", 2", 3", 4", 5", 6" Maximum Stroke - 12" Base Weight: 1.00

Adder Per Inch of Stroke: .10



DIMENSIONS

\$91.10 BASE PRICE Add \$3.25 per inch of stroke

17 -DUZ



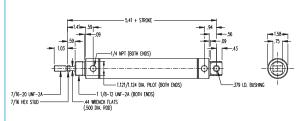
\$77.00 BASE PRICE Add \$3.25 per inch of stroke **Universal Mount** – Double Acting – For double end mounting use

D-8318 mounting bracket.
For rear pivot mounting use
D-8324-A pivot bracket. Use
D-8311-A rod clevis.
Standard Stroke Lengths:

1", 2", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12"

Maximum Stroke – 32" Base Weight: .92

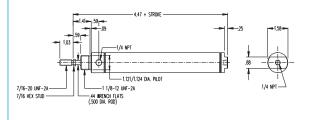
Adder Per Inch of Stroke: .10



17 __-DZ



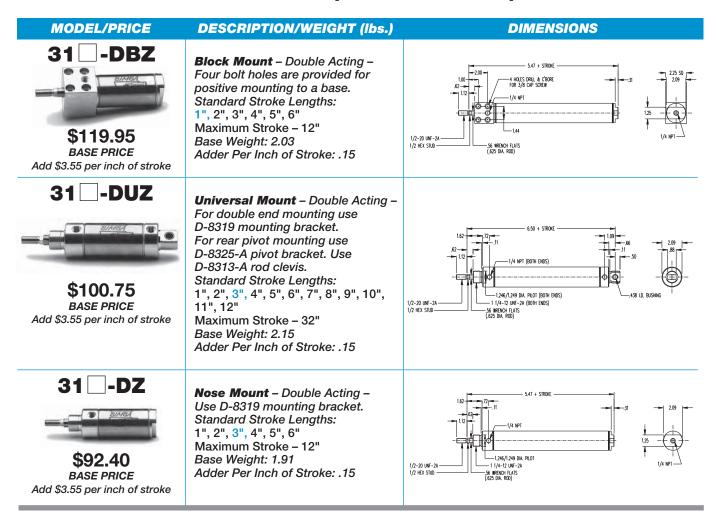
\$70.50 BASE PRICE Add \$3.25 per inch of stroke Nose Mount – Double Acting – Use D-8318 mounting bracket. Standard Stroke Lengths: 1", 2", 3", 4", 5", 6" Maximum Stroke – 12" Base Weight: .78 Adder Per Inch of Stroke: .10



Z Line Air Cylinders

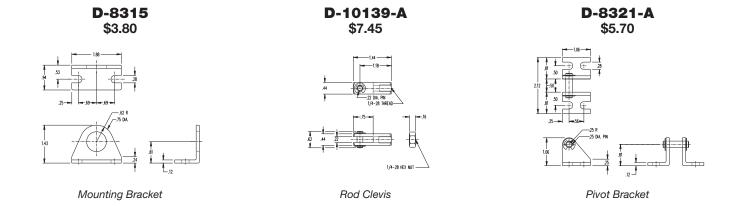
2" Bore Z Line Air Cylinders

Push Force = $3.14 \times psi \cdot Pull Force = 2.83 \times psi$



Z Line Accessories

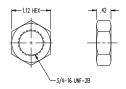
3/4" Bore Accessories



Z Line Accessories continued

3/4" Bore Accessories (continued)

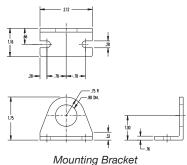
D-3556 \$.95



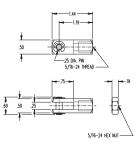
Mounting Nut

1-1/16" Bore Accessories

D-8316 \$5.10

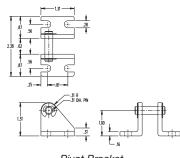


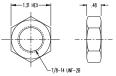
D-8309-A \$7.55



Rod Clevis

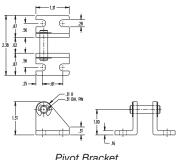
D-8322-A





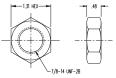
Mounting Nut

\$8.00



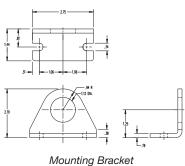
Pivot Bracket

D-2545 \$1.40

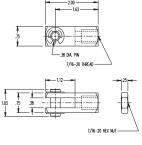


1-1/2" Bore Accessories

D-8318 \$7.75

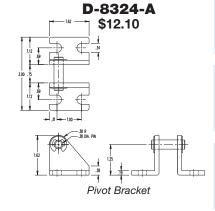


D-8311-A \$8.80



Rod Clevis

1.119

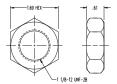


For Technical Assistance: 800-442-4622

Z Line Accessories continued

1-1/2" Bore Accessories (continued)

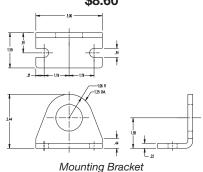
D-8484 \$5.55



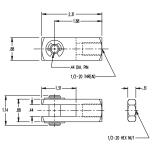
Mounting Nut

2" Bore Accessories

D-8319 \$8.60

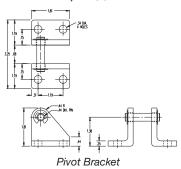


D-8313-A \$12.50

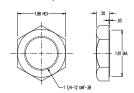


Rod Clevis

D-8325-A \$14.05



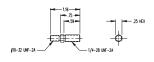
D-508 \$5.55



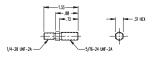
Mounting Nut

Hex-Stud

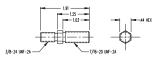
3/4" BORE D-9868 \$4.45



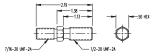
1-1/16" BORE D-6583 \$4.90



1-1/2" BORE D-6636 \$7.55



2" BORE D-6637 \$9.30





The Bimba Original Line Rod Lock Cylinder is a normally clamped unit that holds the piston rod in position when air pressure is not present. It is ideal for preventing drift at machine shut down.

Standard *I*Cylinders

hree-Position Cylinders

Cushion Cylinders

MRS@

Non-Rotating

PC

All Stainless Non-Renairabl

All Stainless
Repairable

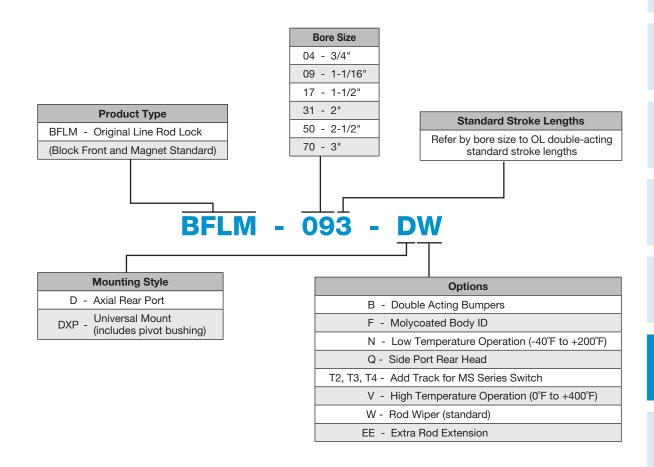
Z Line Air Cylinders

Hole Punch Cylinders

How to Order

The model number for all Original Line Rod Lock cylinders consists of three alphanumeric clusters. These designate product type, bore size and stroke length, and options.

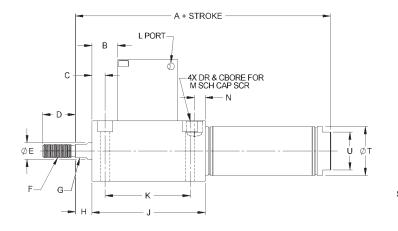
Please note the following features are standard, and are included in all model numbers: BFLM (Block Front with Magnet) and W (Rod Wiper).

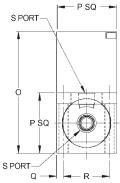


List Prices

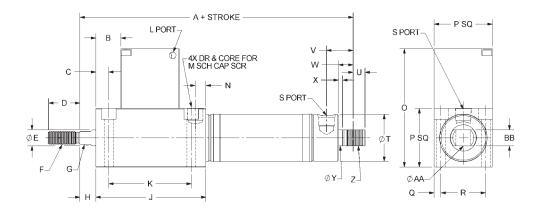
Bore	Mountii	Mounting Style		Add per Bumpers		Low Temp	Switch Track	High Temp	Extra Extension
Боге	D	DXP	1" Stroke	В	F (per inch)	N	T2, T3, T4 (per track)	V	EE (per inch)
3/4" (04)	\$117.00	\$122.45	\$2.40	\$5.15	\$3.35	\$2.60	\$3.55	\$16.70	\$1.35
1-1/16" (09)	147.85	153.40	2.60	5.15	3.35	2.90	3.55	19.85	1.35
1-1/2" (17)	190.65	197.60	3.65	6.20	3.35	4.65	3.55	21.95	2.30
2" (31)	270.60	278.15	4.30	8.65	3.55	6.15	3.85	30.40	2.90
2-1/2" (50)	337.70	355.70	4.75	8.65	3.55	8.05	3.85	30.40	3.25
3" (70)	439.75	457.80	4.75	11.15	3.55	10.70	3.85	32.10	3.25

Dimensions D Mounting Style





DXP Mounting Style



Dimensions (in.)

D Model

Bore	Α	В	С	D	E	F	G	Н	J	K	L
3/4" (04)	4.48	0.72	0.37	0.75	0.31	1/4-28 UNF-2A	0.25	0.25	2.48	1.83	#10-32 UNF-2B
1-1/16" (09)	4.84	0.61	0.31	0.75	0.38	5/16-24 UNF-2A	0.31	0.38	2.6	1.95	#10-32 UNF-2B
1-1/2" (17)	5.75	0.82	0.32	1.25	0.5	7/16-20 UNF-2A	0.43	0.38	3.37	2.75	1/8 NPT
2" (31)	6.84	0.88	0.44	1.25	0.62	1/2-20 UNF-2A	0.56	0.38	3.97	3.13	1/8 NPT
2-1/2" (50)	7.48	0.87	0.43	1.25	0.75	1/2-20 UNF-2A	0.62	0.38	4.61	3.62	1/4 NPT
3" (70)	8.22	0.92	0.46	1.25	0.75	5/8-18 UNF-2A	0.62	0.38	5.15	4.17	1/4 NPT

Bore	М	N	0	Р	Q	R	S	Т	U
3/4" (04)	#10	0.25	2.32	1.12	0.16	0.81	1/8 NPT	0.80	0.62
1-1/16" (09)	#10	0.25	2.78	1.38	0.16	1.06	1/8 NPT	1.12	0.87
1-1/2" (17)	1/4	0.32	3.38	1.75	0.25	1.25	1/4 NPT	1.56	0.88
2" (31)	3/8	0.39	4.45	2.25	0.31	1.62	1/4 NPT	2.08	1.24
2-1/2" (50)	7/16	0.42	5.67	2.75	0.44	1.88	1/4 NPT	2.58	1.74
3" (70)	1/2	0.42	6.28	3.25	0.5	2.25	3/8 NPT	3.13	1.99

DXP Model

Bore	Α	U	٧	W	Х	Υ	Z	AA	ВВ
3/4" (04)	5.26	0.28	0.62	0.35	0.09	0.62	5/8-18 UNF-2A	0.25	0.37
1-1/16" (09)	5.44	0.28	0.62	0.34	0.09	0.62	5/8-18 UNF-2A	0.25	0.37
1-1/2" (17)	6.68	0.47	0.97	0.56	0.09	1.00	1-14 UNF-2A	0.38	0.68
2" (31)	7.78	0.44	1.03	0.56	0.13	1.37	1-1/4-12 UNF-2A	0.38	0.72
2-1/2" (50)	8.42	0.44	1.03	0.56	0.12	1.50	1-3/8-12 UNF-2A	0.38	0.72
3" (70)	9.47	0.63	1.34	0.81	0.19	1.62	1-1/2-12 UNF-2A	0.50	0.85

OptionsDimensional Deviations from Standard

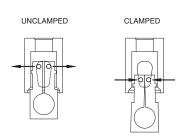
Option	Dimensional Deviation				
Q - Side Port Rear Head	Use DXP model, omit rear pivot tang				
B - Bumpers Add to Overall Length by Bore Size:	04 - no adder 0913" 1713" 3125" 5025" 7025"				

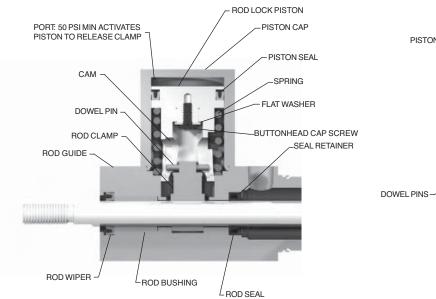
Weights (lbs.)

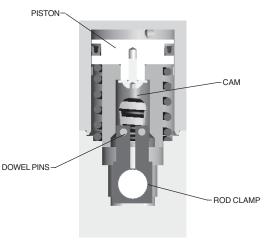
Bore	Base Weight	Adder per inch of Stroke			
3/4" (04)	0.46	0.03			
1-1/16" (09)	1.03	0.05			
1-1/2" (17)	1.97	0.08			
2" (31)	4.08	0.15			
2-1/2" (50)	7.13	0.17			
3" (70)	10.55	0.26			

How It Works

- Dowel pins ride in the cam groove.
- When air pressure is present, piston actuates and dowel pins follow cam to open position, allowing piston rod to travel freely through clamp.
- In absence of pressure, the spring actuates piston and dowels follow to closed position, activating the rod clamp.







Engineering Specifications

Operating Medium: Air

Operating Pressure: 50 psi minimum (to actuate lock piston)

125 psi maximum

Temperature Range: -20 to +200° F

Lubrication: HT-99

Cylinder Body: 304 stainless steel

Rod Guide, Rear Head: Aluminum

Cap: Anodized aluminum

Piston & Rod Seal: Buna-N

Rod & Pivot Bushing: Sintered bronze

Piston Rod: Hard chrome plated stainless steel

Expected Service Life: 5 million cylinder actuations

1 million lock actuations

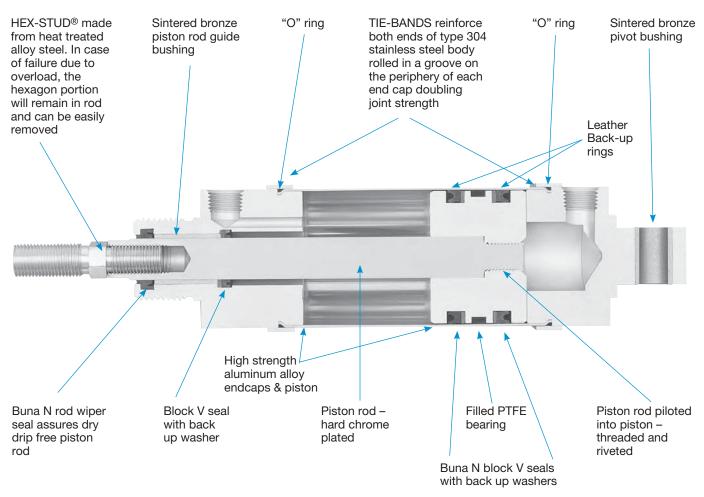
Rod Lock Holding Forces

Bore	Holding Force (Pounds)				
3/4" (04)	40				
1-1/16" (09)	90				
1-1/2" (17)	170				
2" (31)	310				
2-1/2" (50)	500				
3" (70)	700				

Operating Guidelines/Product Precautions

- The Rod Lock is not a safety device.
- Do not use for intermediate stopping; the cylinder is designed to prevent drift from a stationary position.
- Load weight must not exceed the stated holding force for the cylinder.

Hydraulic Cylinders



The Bimba "500" is a precision built, compact, lightweight hydraulic cylinder designed specifically for hydraulic use only, at pressures up to 500 psi.

Rated 500 PSI Hydraulic (non-shock), Double Acting

OPTIONS:

EXTRA EXTENSION (EE), PER INCH OF EXTENSION:

- 1-1/16" Bore add \$1.25 per inch
- 1-1/2" Bore add \$1.75 per inch
- 2" Bore add \$1.95 per inch

PORTS ROTATED 90 DEGREES (K) (no charge)

Enter Stroke Length as 3rd Digit

OPTIONS continued...

MAGNET (prefix M)

Example: HM-096-DZ

- 4" stroke or greater required
- Overall length increases by 0.25"
- 1-1/16" Bore add \$13.451-1/2" Bore add \$16.15
- 2" Bore add \$18.85

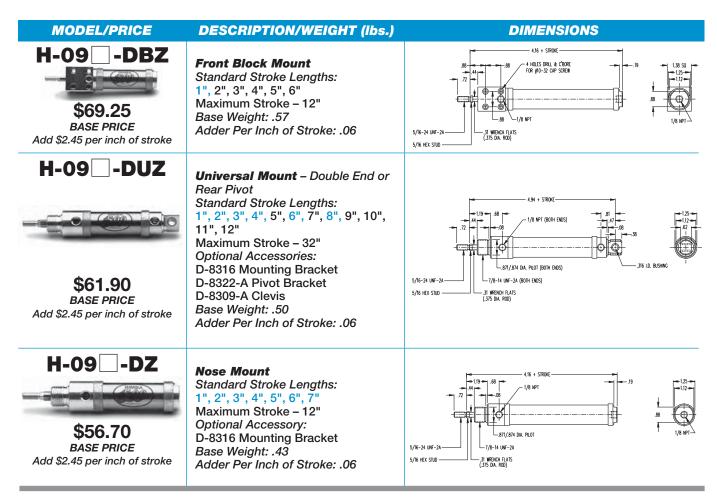
FLUOROELASTOMER SEALS (V)

- Specify for compatibility
 1-1/16" Bore add \$25.65
- 1-1/2" Bore add \$32.00
- 2" Bore add \$38.50

"500" Hydraulic Cylinders

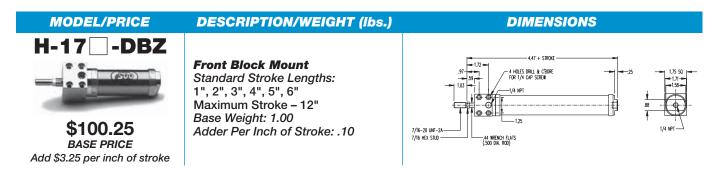
1-1/16" Bore "500" Hydraulic Cylinders

Push Force = $.886 \times psi \cdot Pull Force = .776 \times psi$



1-1/2" Bore "500" Hydraulic Cylinders

Push Force = $1.77 \times psi \cdot Pull Force = 1.57 \times psi$



"500" Hydraulic Cylinders

1-1/2" Bore "500" Hydraulic Cylinders (continued)

Push Force = $1.77 \times psi \cdot Pull Force = 1.57 \times psi$

т х µSi

DIMENSIONS

MODEL/PRICE
H-17 DUZ



\$92.45BASE PRICE

Universal Mount – Double End or Rear Pivot Standard Stroke Lengths: 1", 2", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12"

DESCRIPTION/WEIGHT (lbs.)

Maximum Stroke – 32"
Optional Accessories:
D-8318 Mounting Bracket
D-8324-A Pivot Bracket
D-8311-A Clevis
Base Weight: .95
Adder Per Inch of Stroke: .10

7/16-20 UNF-2A - 1/24 UNF-24 (SON DUS)

1.10 - 50 - 1/24 NPT (SON DUS)

H-17 -DZ

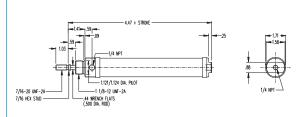
Add \$3.25 per inch of stroke



\$86.50 BASE PRICE Add \$3.25 per inch of stroke **Nose Mount**

Standard Stroke Lengths:
1", 2", 3", 4", 5", 6", 7", 8", 9", 10",
11", 12"
Maximum Stroke – 12"
Optional Accessory:

D-8318 Mounting Bracket Base Weight: .84 Adder Per Inch of Stroke: .10



2" Bore "500" Hydraulic Cylinders

Push Force = $3.14 \times psi \cdot Pull Force = 2.83 \times psi$

MODEL/PRICE

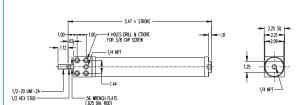
H-31 -DBZ

\$130.75 BASE PRICE Add \$3.60 per inch of stroke

DESCRIPTION/WEIGHT (lbs.)

Front Block Mount Standard Stroke Lengths: 1", 2", 3", 4", 5", 6" Maximum Stroke – 12" Base Weight: 1.90

Adder Per Inch of Stroke: .24



DIMENSIONS

H-31 __-DUZ



\$122.40 BASE PRICE Add \$3.60 per inch of stroke **Universal Mount** – Double End or Rear Pivot

Standard Stroke Lengths: 1", 2", 3", 4", 5", 6", 7", 8", 9", 10", 11", 12"

Maximum Stroke – 32" Optional Accessories: D-8319 Mounting Bracket D-8325-A Pivot Bracket D-8313-A Clevis

Base Weight: 1.75 Adder Per Inch of Stroke: .24 1/2-20 UMF-2A UMF-2A (SOTH ENDS)

1/2-20 UMF-2A (SOTH ENDS)

1/2-20 UMF-2A (SOTH ENDS)

1/2-20 UMF-2A (SOTH ENDS)

55 (ASS LD. BUSHING (SOTH ENDS)

56 (ASS LD. BUSHING (SOTH ENDS)

57 (ASS DD. REQUE)

Standard An Cylinders

Three-Positio Cylinders

Cushion

MRS®

Non-Rotatin

Po

All Stainless Non-Repairabl

All Stainles

Z Line Ai

Rod Lock

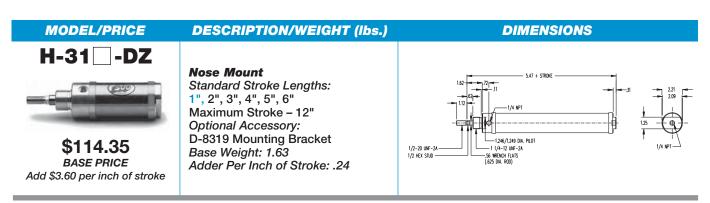
500 Hydraulic Cylinders

Hole Punch Cylinders

"500" Hydraulic Cylinders

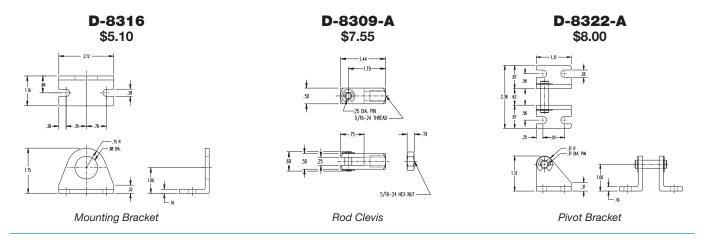
Bore "500" Hydraulic Cylinders (continued)

Push Force = $3.14 \times psi \cdot Pull Force = 2.83 \times psi$

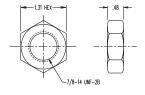


"500" Hydraulic Cylinder Accessories

1-1/16" Bore Accessories



D-2545 \$1.40

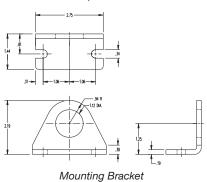


Mounting Nut

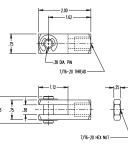
"500" Hydraulic Cylinder Accessories continued

1-1/2" Bore Accessories

D-8318 \$7.75

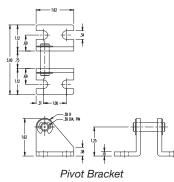


D-8311-A \$8.80

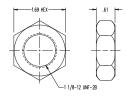


Rod Clevis

D-8324-A \$12.10



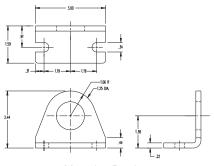
D-8484 \$5.55



Mounting Nut

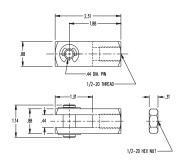
2" Bore Accessories

D-8319 \$8.60



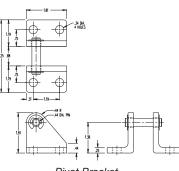
Mounting Bracket

D-8313-A \$12.50



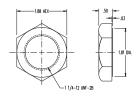
Rod Clevis

D-8325-A \$14.05



Pivot Bracket

D-508 \$5.55

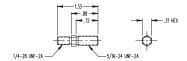


Mounting Nut

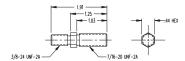
"500" Hydraulic Cylinder Accessories continued

Hex-Stud

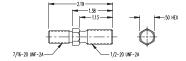
1-1/16" Bore D-6583 \$4.90



1-1/2" Bore D-6636 \$7.55



2" Bore D-6637 \$9.30



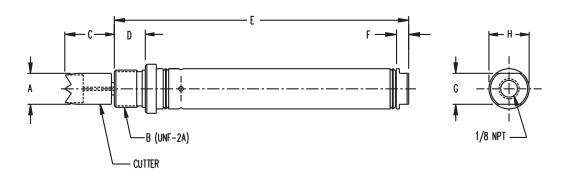
Hole Punch Cylinders

Designed to punch millions of holes in plastic or other thin sheet materials 2 to 3 mils thick, the long-life BIMBA Pneumatic Hole Puncher will give you more cycles per penny. The hardened steel cutter with ground razor sharp edges is an integral part of the cylinder. A small air jet ejects the slugs from the cutter preventing slug build up, and Elastomer Bumpers insure Cushion Quiet operation. Less than 1" in diameter, several cylinders can be closely mounted. Available in seven hole cutter sizes from 1/4" to 5/8".

Three-Positi
Cylinders

This stainless steel body, single acting spring return cylinder has a 3/4" bore and 1" stroke. A nickel plated steel rod guide is threaded for easy nose mounting, and a 1/8" NPT air inlet is conveniently located in the rear head. Prelubricated with HT-99, the cylinder can be operated with ordinary shop air at pressures up to 250 psi.





MODEL NO.	HOLE SIZE	A	В	C	D	E	F	G	Н	PRICE
D-11840-A Base Weight: .18	1/4"	.250"	1/2-20	.50	.44	3.44	.19	.62	.81	\$39.55
D-9846-A* Base Weight: .19	N/A	N/A	1/2-20	.50	.44	3.44	.19	.62	.81	\$37.65
D-11811-A Base Weight: .20	5/16"	.312"	1/2-20	1.00	.44	3.44	.19	.62	.81	\$49.50
D-11618-A Base Weight: .21	3/8"	.375"	1/2-20	1.00	.44	3.44	.19	.62	.81	\$49.50
D-11998-A Base Weight: .23	7/16"	.438"	5/8-18	1.00	.50	3.50	.19	.62	.81	\$56.85
D-11999-A Base Weight: .24	1/2"	.500"	5/8-18	1.00	.50	3.50	.19	.62	.81	\$56.85
D-12107-A Base Weight: .29	9/16"	.562"	3/4-16	1.00	.63	3.63	.19	.62	.99	\$61.60
D-12108-A Base Weight: .29	5/8"	.625"	3/4-16	1.00	.63	3.63	.19	.62	.99	\$61.60

^{*} The Pneumatic Hole Puncher Cylinder may be ordered without the cutter under model number D-9846-A. This cylinder has the same features and dimensions as the Hole Puncher except 1/4-28 UNF-2A by 0.50 long rod threads are provided so you may attach your own cutter.

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All Stainless
Renairable

Z Line Air

Rod Lock Cylinders

500 Hydraulic Cylinders

Hole Punch Cylinders