

Series 59

Direct solenoid and solenoid pilot operated valves

Individual mounting Series

Sealed solenoid enclosure To accumulator Pilot valve Ext. pilot port Manual **Function plate** operator From accumulator Check valve Pilot EXH. **Accumulator** exhaust One piece body **Precision ground** molded, balanced spool Internal pilot supply "0" ring Valve spring Air/spring return

SERIES FEATURES

- The patented MACSOLENOID® with its non-burn out feature on AC service.
- Seven valve functions in one valve.
- Balanced spool unaffected by back pressure in the exhaust.
- A large checked accumulator which supplies the pilot and air/spring return for consistent shifting.
- A triple rated coil for 120/60, 110/50 or 24 VDC (6 Watt).
- Use on lube or non-lube service.
- Various types of manual operators and solenoid enclosures.
- Optional low wattage DC coils down to 1 watt.
- Optional explosion proof models designed to meet UL & CSA standards for Class I, Groups B, C, D and Class II, Groups E, F and G. (NEMA equivalent of Class I is NEMA 7; Class II is NEMA 9).

> MAC 125A MAC 250A MAC 500A







VALVE CONFIGURATIONS AVAILABLE

- 3-Way Normally Open (solenoid) or Normally Closed (solenoid or remote air).
- 2-Way (by plugging Exhaust port), Normally Open (solenoid) & Normally Closed (solenoid or remote air).
- Internal pilot or External pilot for vacuum to 25 PSI main valve pressures on solenoid models.

SERIES FEATURES-REMOTE AIR PILOT OPERATED VALVES

The remote air versions feature:

- A large checked accumulator for air/spring return.
- Balanced spool unaffected by back pressure in the exhaust and may be plugged for 2-way operation.
- Use on lube or non-lube service.

APPLICATION CONVERSION PROCEDURE

The balanced spool design and the unique N.C. and N.O. pilot valve function plate on solenoid models facilitate using the same valve for 7 different functions.

The 7 functions are as follows:

- 3-way Normally Closed-All 3 main valve ports utilized and function plate placed with "3-C" (3-way N.C.) visible.
- 3-way Normally Open-All 3 main valve ports utilized and function plate placed with "3-0" (3-way N.O.) visible.

- 2-way Normally Closed-Same as 3-way N.C. but also plug the Exhaust port.
- 2-way Normally Open-Same as 3-way N.O. but also plug the Exhaust port.
- Selector-Pipe higher pressure to the Inlet port and lower pressure to the Exhaust port.
- Internal Pilot-Utilized for main valve pressures of 25-150 PSI. Includes a check rod in the body and a 1/8" pipe plug installed in the External Pilot port.
- External Pilot-An External Pilot supply is required when main valve pressures are lower than 25 PSI. If converting from an Internal Pilot model, remove the 1/8" pipe plug from the External Pilot and remove adapter plate. Remove check rod from the body and install an 1/8" pipe plug in the check rod hole and pipe an external supply greater than 25 PSI to the External Pilot port. For vacuum service, make the vacuum connection to the Exhaust port and leave the Inlet port open to atmosphere.

N.C.-N.O. OPERATIONS:

SOLENOID MODELS:

With the pilot valve available either N.C. or N.O., simply by inverting the function plate, and using the N.C. main spool, N.C or NO main valve functions are achieved.

REMOTE AIR MODELS:

On remote air pilot operated models, N.O. pilot signal must be used for a N.C. main valve function.



Direct solenoid and solenoid pilot operated valves

Function	Port size		Flow (Max)	Individual mounting	Series
3/2 NO-NC, 2/2 NO-N	2" - 2	1/2"	60.0 C _V	inline	
OPERATIONAL BENEFITS					
Balanced spool, immune to v pressure. Short stroke with high flow. Large spool area provides m		8. Pilot val	effect eliminates sticking. ve with balanced poppet, high flow, d consistent response times.		35
forces. 4. Checked accumulator guara pilot pressure.	ntees maximum				100
 Powerful return force thanks combination of mechanical Bonded spool with minimum 	and air springs.				200
in a glass-like finished bore.				0.00	55
					56
HOW TO ORDER					57
Port size Pi	llot air		IC only valve pilot - NC spool	NO only valve NO pilot - NC spool	58 59
			ZD / T M	LZE T T	34
2" NPTF In	iternal		IN EXH 59B-12-XXYZZ	59B-22- xxyzz	45
2 1/2" NPTF			59B-13- xxyzz	59B-23- xxyzz	
2" NPTF E>	kternal		59B-32- xxyzz 59B-33- xxyzz	59B-42- xxyzz 59B-43- xxyzz	
SOLENOID OPERATOR > XX Voltage		Y	XX Y ZZ Manual operator	ZZ Electrical connection	900
11 120/60, 110/50, 24 12 240/60, 220/50 22 24/60, 24/50 52 24 VDC (2.5 W)	1 VDC (6.0 W)	0 1 2	No operator Non-locking Locking	JA Square connector JC Square connector with light BA Flying leads (18") CA Conduit 1/2" NPS	82
78 24 VDC (24.0 W) 61 24 VDC (8.5 W)				EA Hazardous location	6300
* Other options available, see					6500
Note : Hazardous location opti	ion supplied with r	io manual ope	erator ("0"). DC voltage not available be	ow 6 Watts.	6600
					1300
					800
					ISO 1 ISO 2 ISO 3 MAC 125/

MAC 250A MAC 500A







TECHNICAL DATA

Response times:

Spare parts:

Fluid: Compressed air, vacuum, inert gases

Pressure range: Internal pilot: 25 to 150 PSI

External pilot : vacuum to 150 PSI

Pilot pressure: 25 to 150 PSI (Not to exceed main valve pressure by more than 50 PSI)

Lubrication: Not required, if used select a medium aniline point lubricant (between 180°F and 210°F)

Filtration: 40 μ

0°F to 120°F (-18°C to 50°C) Temperature range:

Flow (at 6 bar, $\Delta P = 1 bar$): 2" (55.0 C_v), 2 1/2" C_v (60.0 C_v)

Coil: General purpose class A, continuous duty, encapsulated

-15% to +10% of nominal voltage Voltage range:

Consult factory Protection:

~ Inrush : 33 VA Holding: 19.7 VA Power:

24 VDC (8.5 W)

= 1 to 24 W

120/60

Energize: 35-45 ms

Energize: 38 ms

• Solenoid operator (power \geq 6 W) : D4-XXAAB, cover mounting screws 32222 and seal B5-6001. • Pilot valve: 250B-XXYZZ, including mounting screws 32203 and function plate A2-7005. • Check valve: 70019.

De-energize: 25ms

De-energize: 25-34 ms

• BSPP threads. Options:

Dimensions shown are metric (mm) DIMENSIONS Q 157.5 Ø 12.7 <u></u> 270.4 214.9 CYL N 157.7 178.4 -- 77.9 67.3 - 155.7 98.4 0



Codification table for voltages / Manual operator / Electrical connection / Wire length

VALVE CODE > $\frac{-XX}{1} \frac{Y}{2} \frac{ZZ}{3} \frac{(-VV)}{4}$

- valves type 200 Series - pilot operated valves with pilots type 100 Series - pilot operated valves with pilots type 200 Series Series : 55 - 56 - 700 - 800 - 900 - 6300 - 6500 - 6600 - 1300 - ISO 1 - ISO 2 - ISO 3. - MAC 135 - MAC 250 - MAC 500	OPTIONS AVAILABLE FOR	OPTIONS AVAILABLE FOR
Pilot operated valves with pilots type 100 Series - pilot operated valves with pilots type 200 Series Series: 55 - 56 - 700 - 800 - 900 - 6300 - 6500 - 6600 - 1300 - ISO 1 - ISO 2 - ISO 3.	valves type 100 Series	- valves type 200 Series
Series : 55 - 56 - 700 - 800 - 900 Series : 200 - 57 - 58 - 59 6300 - 6500 - 6600 - 1300 - ISO 1 - ISO 2 - ISO 3.	pilot valves "CNOMO"	
Series : 55 - 56 - 700 - 800 - 900 Series : 200 - 57 - 58 - 59 6300 - 6500 - 6600 - 1300 - ISO 1 - ISO 2 - ISO 3.	Pilot operated valves with pilots type 100 Series	- pilot operated valves with pilots type 200 Series
- ISO 1 - ISO 2 - ISO 3.		
	- 6300 - 6500 - 6600 - 1300	
MAC 125 MAC 250 MAC 500	- ISO 1 - ISO 2 - ISO 3.	
- MAC 125 - MAC 250 - MAC 500	- MAC 125 - MAC 250 - MAC 500	
	-1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1	
	·	
Pilot operated valves with pilots "CNOMO"	Series : ISO1 - ISO2 - ISO3	



Used on valve series: 100, 55, 56, 700, 800, 900, 6300, 6500, 6600, 1300, MVA1C, Used on valve series: 200, 57, 58, 59. MVA2B, MVA3B, MAC125, MAC250, MAC500. 1. VOLTAGE (100 Serie type coil) 1. VOLTAGE (200 Serie type coil) XX VOLTAGE XX VOLTAGE 120/60, 110/50 11 120/60, 110/50, 24 VDC (6 W) 12 240/60, 220/50 12 240/60, 220/50 13 100/60, 100/50 13 100/60, 100/50 200/60, 200 /50 15 14 200/60, 200/50 16 10/60 20 6/60 20 6/60 21 12/60 21 12/50, 12/60 22 24/60, 24/50 22 24/60, 24/50 23 32/60, 32/50 23 32/60, 32/50 24 48/60, 42/50 24 48/60, 42/50 25 240/50 380/50, 440/50, 440/60, 480/60 480/60, 440/50 26 26 29 220/60 27 127/60 34 127/50, 120/50 28 415/50 48/50 29 220/60 35 30 380/50 36 16/60 24/50 31 550/60, 550/50 **B1** 24 VDC (6 W) 50 32 120/60, 110/50 51 33 24 VDC (4 W) 600/60 34 54 12 VDC (4 W) 127/50 **55** 12 VDC (6 W) 35 48/50 **50** 57 12 VDC (2.5 W) 24 VDC (6 W) **59** 24 VDC (2.5 W) 51 24 VDC (4.5 W) 60 12 VDC (8.5 W) **52** 24 VDC (2.5 W) 61 24 VDC (8.5 W) **53** 24 VDC (1.0 W) 64 6 VDC (6 W) **55** 12 VDC (6 W) **65** 32 VDC (7 W) *57* 12 VDC (2.5 W) 66 48 VDC (5.8 W) **58** 48 VDC (2.5 W) **67** 64 VDC (7.5 W) 60 12 VDC (9.5 W) 68 120 VDC (6.4 W) 61 24 VDC (8.5 W) 220 VDC (8.7 W), 250 VDC (11.2 W) 69* 64 6 VDC (8.5 W) *75* 90 VDC (8.8 W) 65 32 VDC (10 W) **76*** 100 VDC (6.9 W) 48 VDC (11.5 W) 66 84* 125 VDC (10.9 W) 67 64 VDC (10.5 W) 87* 24 VDC (17.1 W) 68 120 VDC (12.3 W) 88* 12 VDC (17.4 W) 69 250 VDC (9.2 W) 89* 36 VDC (18.8 W) 71 8 VDC (8.2 W) 90 28 VDC (8.2 W) **72** 24 VDC (12 W) 91* 6 VDC (10.6 W) **73** 198 VDC (10 W) 92 190 VDC (6.5 W) **74** 72 VDC (11.3 W) 94 3 VDC (7 W) **75** 90 VDC (11.3 W) 95 38 VDC (6.4 W) **76** 100 VDC (9 W) 220 VDC (10 W), 230 VDC (11.6 W) A1 24 VDC (1 W) **77** A2 12 VDC (1 W) **78*** 24 VDC (24 W) A3 9 VDC (1 W) 80 55 VDC (10.6 W) MOD. DD01: Protection diode (DC) - MAX. 8.5W 82 170 VDC (11.1 W) MOD. MOV1: Protection varistor (AC) - MAX. 8.5W 83 15 VDC (8.1 W) * Voltages are CLSF only 84 125 VDC (10 W) 86 36 VDC (11 W) 93 12 VDC (24 W)



	2. MANUAL OPERATOR (Common options for 100	& 200 Series type coils)
- XX Y ZZ	MANUAL OPERATOR		
0	No operator	5*	No Operator with Light
1	Non-locking recessed	6*	Non-Locking Recessed with Light
2	Locking recessed	7 *	Locking Recessed with Light
3	Non-locking extended	8*	Non-Locking Extended with Light
4	Locking extended	9*	Locking Extended with Light

^{*} Lights used with "AA" electrical connection

3	B. ELECT	RICAL CONNECTION (100 Serie type coil)		3. E	LECT	RICAL CONNECTION (200 Serie type coil
XX Y	ZZ	ELECTRICAL CONNECTION	- XX	Y Z	Z	ELECTRICAL CONNECTION
	AA	Wiring box with 1/2" NPS conduit		A	Α	Wiring box with 1/2" NPS conduit
	BA	Flying leads		В	Α	Flying leads
	CA	1/2" NPS conduit		C	Α	1/2" NPS conduit
	СС	1/2" NPT conduit		C	С	1/2" NPT conduit
	FA	Military type 2 PIN		E	A	Explosion proof (200 Series)
	GA	Military type 3 PIN		E	A	Explosion proof (57, 58 & 59 Series)
	НА	AA with ground wire		F	A	Military type 2 PIN
	JA*	Square connector		G	A	Military type 3 PIN
	JB	Rectangular connector		Н	Α	AA with ground wire
	JC*	Square connector with light		J	4*	Square connector
	JD	Rectangular connector with light		J	C	Square connector with light
	JE	Square connector on top		J.	J	Square connector, male only
		(ISO2, ISO3)		N	IA	CA with ground wire
	JF	Rectangular connector on top		N	IC	CC with ground wire
		(ISO1, ISO2, ISO3)				
	JG	JE with light				
	JH	JF with light				
	JJ	Square connector, male only				
	JM	Rectangular connector, male only				
	MA	Electrical common conduit				
		(100 Series-Manifold/900 Series)				
	MB	Electrical common conduit				
		(100 Series-Stacking/700 Series)				
	NA	CA with ground wire				
	NC	CC with ground wire				
	RA	3/8" NPS conduit				



	4. COIL WIRE L	LENGTH (Common options for 100 & 200 Serie type coils)
- XX Y ZZ (-VV)	WIRE LENGTH	
AA	18"	
AB	24"	
AD	36"	
AE	48"	
AF	72″	
AG	6"	
AR	12"	
AU	120"	
BA	60"	
ВВ	144"	
Series 6000 : wire length, fror	n the base	
MOD L024	24"	
MOD L036	36"	
MOD L048	48"	
MOD L060	60"	
MOD L072	72"	
MOD L120	120″	